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# INTERNATIONAL STANDARD



# 2067

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION · МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ · ORGANISATION INTERNATIONALE DE NORMALISATION

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## Granulated cork — Sampling

*Granulés crus de liège — Échantillonnage*

First edition — 1976-07-15

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UDC 674.83-492.3 : 620.113

Ref. No. ISO 2067-1976 (E)

**Descriptors** : cork, granular materials, sampling, bulk products, samples, packages, marking.

## FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO Member Bodies). The work of developing International Standards is carried out through ISO Technical Committees. Every Member Body interested in a subject for which a Technical Committee has been set up has the right to be represented on that Committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the Technical Committees are circulated to the Member Bodies for approval before their acceptance as International Standards by the ISO Council.

Prior to 1972, the results of the work of the Technical Committees were published as ISO Recommendations; these documents are now in the process of being transformed into International Standards. As part of this process, Technical Committee ISO/TC 87 has reviewed ISO Recommendation R 2067 and found it technically suitable for transformation. International Standard ISO 2067 therefore replaces ISO Recommendation R 2067-1971.

ISO Recommendation R 2067 was approved by the Member Bodies of the following countries :

Bulgaria	Greece	South Africa, Rep. of
Czechoslovakia	Iran	Spain
Egypt, Arab Rep. of	Italy	United Kingdom
France	Portugal	

No Member Body expressed disapproval of the Recommendation.

No Member Body disapproved the transformation of ISO/R 2067 into an International Standard.

# Granulated cork – Sampling

## 1 SCOPE

This International Standard specifies a method of sampling granulated cork.

## 2 FIELD OF APPLICATION

The characteristics of granulated cork having to be checked before any pressing is undertaken, this International Standard applies solely to loose granulated cork prior to any pressing, despatch from the silos or packing in sacks.

## 3 REFERENCES

ISO/R 633, *Cork – Glossary*.

ISO 3534, *Statistics – Vocabulary and symbols*.<sup>1)</sup>

## 4 DEFINITIONS

**4.1 granulated cork** : See 4.2 of ISO/R 633.

**4.2** For terminology relating to sampling, see ISO 3534.

## 5 APPARATUS

**5.1 Conical divider**, as shown in the figure, or, if one is not available, a cross-cutter or any other adequate sectioning device.

**5.2 Sample containers**, having airtight closures.

## 6 SAMPLING METHOD

### 6.1 Elementary sampling (increment)

Depending on the case, carry out elementary sampling on loose products or on sacks, in accordance with 6.1.1 and 6.1.2, respectively.

Carry out elementary sampling on each lot at the rate of 100 g per 100 kg of granulated cork.

### 6.1.1 Loose product

Unless there is any contrary stipulation in the contract, space elementary sampling to be distributed over the whole mass of the lot.

### 6.1.2 Sacks

Unless there is any contrary stipulation in the contract, carry out elementary sampling on each sack in the lot.

## 6.2 Gross sample

Bring together individual samples and mix them thoroughly so as to achieve a homogeneous gross sample, which shall be of at least 3 kg in the case of small granules passing through a 2,8 mm mesh screen, and 4,5 kg in the case of large granules retained by a 2,8 mm mesh screen.

## 6.3 Reduced sample

Reduce the gross sample if necessary, using the equipment specified in 5.1, until a reduced sample is obtained having a mass of 3 kg in the case of small granules passing through a 2,8 mm mesh screen, and 4,5 kg in the case of large granules retained by a 2,8 mm mesh screen.

## 6.4 Laboratory samples

Divide the reduced sample into three laboratory samples, one for the buyer, another for the supplier and the third for the sampling controller.

## 7 PACKING AND MARKING OF LABORATORY SAMPLES

### 7.1 Packing

The sample containers (5.2) shall be clean and dry, and their closures airtight.

1) At present at the stage of draft.