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**Earth-moving machinery — Safety —**  
**Part 9:**  
**Requirements for pipelayers**

*Engins de terrassement — Sécurité —*

*Partie 9: Exigences applicables aux tracteurs poseurs de canalisations*

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ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
www.iso.org

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html)

This document was prepared by Technical Committee ISO/TC 127, *Earth-moving machinery*, Subcommittee SC 2, *Safety, ergonomics and general requirements*.

This second edition cancels and replaces the first edition (ISO 20474-9:2008), which has been technically revised with the following changes:

- normative references have been updated;
- references to national and regional provisions in the withdrawn ISO/TS 20474-14 have been deleted;
- new terms and definitions, and safety requirements and protective measures, have been added.

It is intended to be used in conjunction with ISO 20474-1.

A list of all parts in the ISO 20474 series, published under the general title, *Earth-moving machinery — Safety*, can be found on the ISO website.

## Introduction

This document is a type-C standard as stated in ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

ISO 20474 provides acceptable safety requirements for earth-moving machinery. This standard does not necessarily provide requirements to meet all national and regional regulatory provisions, e.g. Japan does not allow object handling with earth-moving machinery.

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# Earth-moving machinery — Safety —

## Part 9: Requirements for pipelayers

### 1 Scope

This document gives the safety requirements specific to pipelayers as defined in ISO 6165. It is intended to be used in conjunction with ISO 20474-1, which specifies general safety requirements common to two or more earth-moving machine families. The specific requirements given in this document take precedence over the general requirements of ISO 20474-1.

This document deals with all significant hazards, hazardous situations and events relevant to the earth-moving machinery within its scope (see ISO 20474-1:2017, Annex A) when used as intended or under conditions of misuse reasonably foreseeable by the manufacturer. It specifies the appropriate technical measures for eliminating or reducing risks arising from relevant hazards, hazardous situations or events during commissioning, operation and maintenance.

This document is not applicable to machines manufactured before the date of its publication.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6165, *Earth-moving machinery — Basic types — Identification and terms and definitions*

ISO 6393, *Earth-moving machinery — Determination of sound power level — Stationary test conditions*

ISO 6394, *Earth-moving machinery — Determination of emission sound pressure level at operator's position — Stationary test conditions*

ISO 7136, *Earth-moving machinery — Pipelayers — Terminology and commercial specifications*

ISO 7597, *Forged steel lifting hooks with latch, grade 8*

ISO 8813, *Earth-moving machinery — Lift capacity of pipelayers and wheeled tractors or loaders equipped with side boom*

ISO 9244, *Earth-moving machinery — Machine safety labels — General principles*

ISO 12117-2, *Earth-moving machinery — Laboratory tests and performance requirements for protective structures of excavators — Part 2: Roll-over protective structures (ROPS) for excavators of over 6 t*

ISO 16625, *Cranes and hoists — Selection of wire ropes, drums and sheaves*

ISO 19472, *Machinery for forestry — Winches — Dimensions, performance and safety*

ISO 20474-1:2017, *Earth-moving machinery — Safety — Part 1: General requirements*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 20474-1, ISO 7136, and the following apply.

## ISO 20474-9:2017(E)

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <http://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

**3.1 pipelayer**  
self-propelled crawler or wheeled machine, having pipelaying equipment with main frame, a load-hoist mechanism, vertically pivotable boom, and counterweight, primarily designed to handle and lay pipes

[SOURCE: ISO 6165:2012, 4.11]

**3.1.1 side-boom pipelayer**  
*pipelayer* (3.1) with the vertically pivotable boom mounted to the side of the machine so that it only moves in a vertical direction

Note 1 to entry: See [Annex A](#) for illustrations.

[SOURCE: ISO 6165:2012, 4.11.1, modified — By adding Note 1.]

**3.1.2 rotating pipelayer**  
*pipelayer* (3.1) with rotating upper structure to which the vertically pivoting boom is attached so that the boom can also move with the rotation of the upper structure

Note 1 to entry: See [Annex A](#) for illustrations.

[SOURCE: ISO 6165:2012, 4.11.2, modified — By adding Note 1.]

## 4 Safety requirements and-protective measures

### 4.1 General

Pipelayers shall comply with the safety requirements and protective measures of ISO 20474-1, in as far as those are not modified by the specific requirements of this clause.

### 4.2 Operator station

#### 4.2.1 Cab

If a cab is provided, ISO 20474-1:2017, 4.3.2.9, shall apply, with the addition that pipelayers shall be provided with a motorized washer and wipers, in the working direction.

#### 4.2.2 Operator protection

Side-boom pipelayers shall comply with ISO 20474-1:2017, 4.3.3.

Rotating pipelayers shall be provided with a ROPS in accordance with ISO 12117-2.

### 4.3 Stability and lifting equipment

#### 4.3.1 General

ISO 20474-1:2017, 4.11, shall apply, with the additions given in [4.3.2.1](#) to [4.3.2.5](#) below.

## 4.3.2 Lifting equipment

### 4.3.2.1 General

Lifting equipment shall be in accordance with ISO 8813.

### 4.3.2.2 Load lowering speed

A device for controlling the lowering speed of the boom and the hook shall be fitted so that under normal working conditions the operator can control movement and stop the load. This device shall not prevent the deliberate release of the free fall of the load hook (hook winch only).

### 4.3.2.3 Pipe-laying brakes

The pipe-laying system shall be fitted with brakes which can be released by controls and automatically applied when the operator stops actuating or when the power source fails. The brakes shall be designed to withstand 1,5 times the rated lift capacity under conditions specified by the manufacturer.

### 4.3.2.4 Hooks

Hooks shall withstand a test load of twice the working load limit (WLL) without permanent deformation and a breaking force (BF) of four times the WLL according to ISO 7597.

Hooks also used for applications other than pipelaying (e.g. transport or holding of special tooling equipment) shall have a safety latch in accordance with ISO 7597.

### 4.3.2.5 Ropes

Ropes shall be selected in accordance with ISO 16625.

## 4.4 Rear-mounted winch

If a pipelayer is equipped with a rear-mounted winch, then with the exception of the load-hoist mechanism as specified in ISO 7136, ISO 20474-1:2017, 4.23, shall apply.

## 4.5 Noise

### 4.5.1 Sound power level

The sound power level for pipelayers shall be measured in accordance with ISO 6393.

### 4.5.2 Emission sound pressure level at operator's station

The emission sound pressure level at the operator's station shall be measured in accordance with ISO 6394. See also ISO 20474-1:2017, 4.13.2.2.

## 5 Information for use

### 5.1 Safety labels

ISO 20474-1:2017, 6.1, shall apply with the following addition:

- when a winch is fitted, a specific safety label using the appropriate symbol in accordance with ISO 9244 (see also ISO 6405-2:1993, symbol no. 18) shall be used.

## 5.2 Operator's manual

ISO 20474-1:2017, 6.2, shall apply with the following additions:

- specific instructions for operators in how to work as a team (e.g. coordination, communication);
- instructions for operation of the boom and hoist mechanism;
- instructions for operation and safe use of rear-mounted winches, if fitted;

## 5.3 Machine marking

ISO 20474-1:2017, 6.3, shall apply with the following addition:

- marking of the maximum rated bare drum pull force of the winch, if fitted, in accordance with ISO 19472.

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## Annex A (informative)

### Illustrations

See [Figures A.1](#) to [A.5](#).

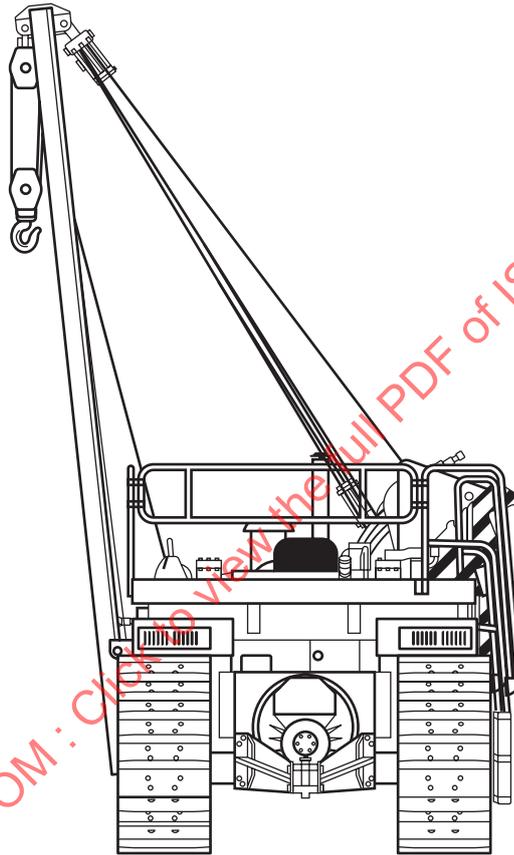


Figure A.1 — Crawler side-boom pipelayer — Front view

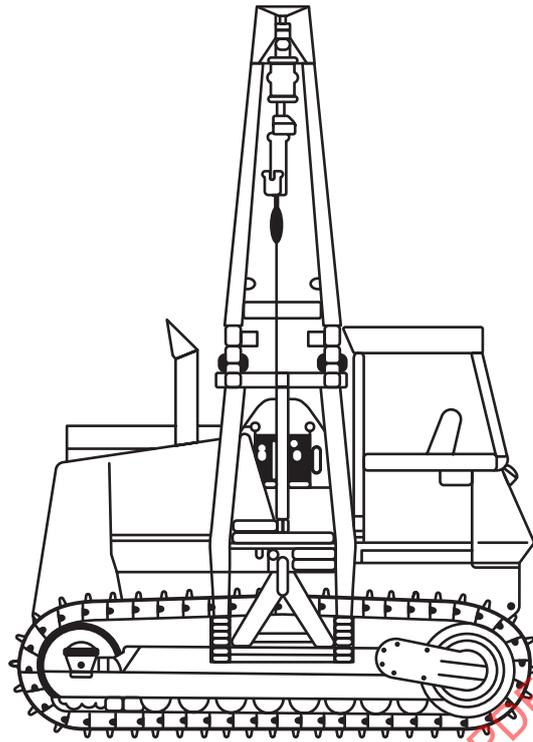


Figure A.2 — Crawler side-boom pipelayer — Side view

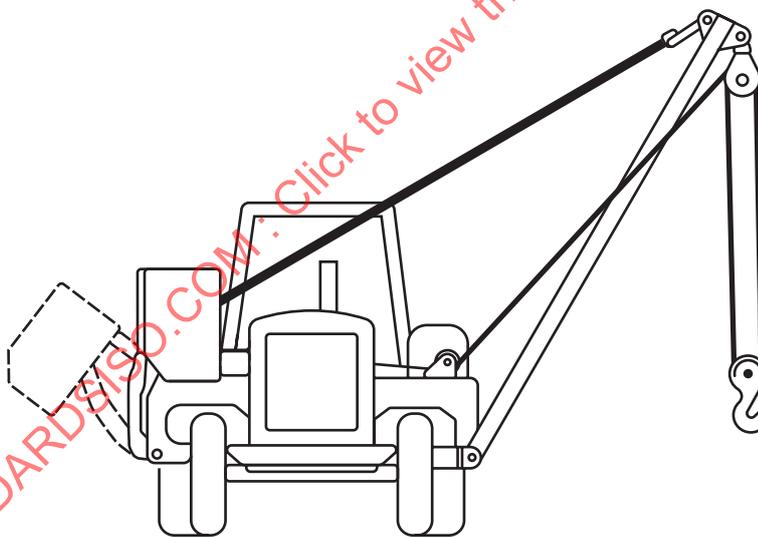


Figure A.3 — Wheeled side-boom pipelayer