
INTERNATIONAL STANDARD



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Guide to the use of preferred numbers and of series of preferred numbers

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FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO Member Bodies). The work of developing International Standards is carried out through ISO Technical Committees. Every Member Body interested in a subject for which a Technical Committee has been set up has the right to be represented on that Committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the Technical Committees are circulated to the Member Bodies for approval before their acceptance as International Standards by the ISO Council.

Prior to 1972, the results of the work of the Technical Committees were published as ISO Recommendations; these documents are now in the process of being transformed into International Standards. As part of this process, International Standard ISO 17 replaces ISO Recommendation R 17-1956 drawn up by Technical Committee ISO/TC 19, *Preferred numbers*.

The Member Bodies of the following countries approved the Recommendation :

Austria	India	Spain
Australia	Ireland	Sweden
Canada	Italy	Switzerland
Chile	Japan	Union of South Africa
Denmark	Mexico	United Kingdom
Finland	Netherlands	U.S.A.
Germany	Poland	Yugoslavia
Hungary	Portugal	

No Member Body expressed disapproval of the Recommendation.

Preferred numbers were first utilized in France at the end of the nineteenth century. From 1877 to 1879, Captain Charles Renard, an officer in the engineer corps, made a rational study of the elements necessary in the construction of lighter-than-air aircraft. He computed the specifications for cotton rope according to a grading system, such that this element could be produced in advance without prejudice to the installations where such rope was subsequently to be utilized. Recognizing the advantage to be derived from the geometrical progression, he adopted, as a basis, a rope having a mass of a grams per metre, and as a grading system, a rule that would yield a tenth multiple of the value a after every fifth step of the series, i.e. :

$$a \times q^5 = 10 a \quad \text{or} \quad q = \sqrt[5]{10}$$

whence the following numerical series :

$$a \quad a \sqrt[5]{10} \quad a \left(\sqrt[5]{10} \right)^2 \quad a \left(\sqrt[5]{10} \right)^3 \quad a \left(\sqrt[5]{10} \right)^4 \quad 10 a$$

the values of which, to 5 significant figures, are :

$$a \quad 1,5849 a \quad 2,5119 a \quad 3,9811 a \quad 6,3096 a \quad 10 a$$

Renard's theory was to substitute, for the above values, more rounded but more practical values, and he adopted as a a power of 10, positive, nil or negative. He thus obtained the following series :

$$10 \quad 16 \quad 25 \quad 40 \quad 63 \quad 100$$

which may be continued in both directions.

From this series, designated by the symbol R 5, the R 10, R 20, R 40 series were formed, each adopted ratio being the square root of the preceding one :

$$\sqrt[10]{10} \quad \sqrt[20]{10} \quad \sqrt[40]{10}$$

The first standardization drafts were drawn up on these bases in Germany by the Normenausschuss der Deutschen Industrie on 13 April 1920, and in France by the Commission permanente de standardisation in document X of 19 December 1921. These two documents offering few differences, the commission of standardization in the Netherlands proposed their unification. An agreement was reached in 1931 and, in June 1932, the International Federation of the National Standardizing Associations organized an international meeting in Milan, where the ISA Technical Committee 32, *Preferred numbers*, was set up and its Secretariat assigned to France.

On 19 September 1934, the ISA Technical Committee 32 held a meeting in Stockholm; sixteen nations were represented : Austria, Belgium, Czechoslovakia, Denmark, Finland, France, Germany, Hungary, Italy, Netherlands, Norway, Poland, Spain, Sweden, Switzerland, U.S.S.R.

With the exception of the Spanish, Hungarian and Italian delegations which, although favourable, had not thought fit to give their final agreement, all the other delegations accepted the draft which was presented. Furthermore, Japan communicated by letter its approval of the draft as already discussed in Milan. As a consequence of this, the international recommendation was laid down in ISA Bulletin 11 (December 1935).

After the Second World War, the work was resumed by ISO. The Technical Committee ISO/TC 19, *Preferred numbers*, was set up and France again held the Secretariat. This Committee at its first meeting, which took place in Paris in July 1949, recommended the adoption by ISO of the series of preferred numbers defined by the table of ISA Bulletin 11, i.e. R 5, R 10, R 20, R 40. This meeting was attended by representatives of the 19 following nations : Austria, Belgium, Czechoslovakia, Denmark, Finland, France, Hungary, India, Israel, Italy, Netherlands, Norway, Poland, Portugal, Sweden, Switzerland, United Kingdom, U.S.A., U.S.S.R.

During the subsequent meetings in New York in 1952 and in the Hague in 1953, which were attended also by Germany, the series R 80 was added and slight alterations were made. The draft thus amended became ISO Recommendation R 3.

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Guide to the use of preferred numbers and of series of preferred numbers

1 SCOPE AND FIELD OF APPLICATION

This International Standard constitutes a guide to the use of preferred numbers and of series of preferred numbers.

2 REFERENCES

ISO 3, *Preferred numbers — Series of preferred numbers*.

ISO 497, *Guide to the choice of series of preferred numbers and of series containing more rounded values of preferred numbers*.

3 GEOMETRICAL PROGRESSIONS AND PREFERRED NUMBERS

3.1 Standard series of numbers

In all the fields where a scale of numbers is necessary, standardization consists primarily of grading the characteristics according to one or several series of numbers covering all the requirements with a minimum of terms.

These series should present certain essential characteristics; they should

- be simple and easily remembered;
- be unlimited, both towards the lower and towards the higher numbers;
- include all the decimal multiples and sub-multiples of any term;
- provide a rational grading system.

3.2 Characteristics of geometrical progressions which include the number 1

The characteristics of these progressions, with a ratio q , are mentioned below.

3.2.1 The product or quotient of any two terms q^b and q^c of such a progression is always a term of that progression :

$$q^b \times q^c = q^{b+c}$$

3.2.2 The integral positive or negative power c of any term q^b of such a progression is always a term of that progression :

$$(q^b)^c = q^{bc}$$

3.2.3 The fractional positive or negative power $1/c$ of a term q^b of such a progression is still a term of that progression, provided that b/c be an integer :

$$(q^b)^{1/c} = q^{b/c}$$

3.2.4 The sum or difference of two terms of such a progression is not generally equal to a term of that progression. However, there exists one geometrical progression such that one of its terms is equal to the sum of the two preceding terms. Its ratio

$$\frac{1 + \sqrt{5}}{2}$$

approximates 1,6 (it is the *Golden Section* of the Ancients).

3.3 Geometrical progressions which include the number 1 and the ratio of which is a root of 10

The progressions chosen to compute the preferred numbers have a ratio equal to $\sqrt[5]{10}$, r being equal to 5, to 10, to 20, or to 40. The results are given hereunder.

3.3.1 The number 10 and its positive and negative powers are terms of all the progressions.

3.3.2 Any term whatever of the range $10^d \dots 10^{d+1}$, d being positive or negative, may be obtained by multiplying by 10^d the corresponding term of the range 1 ... 10.

3.3.3 The terms of these progressions comply in particular with the property given in 3.1 c).

3.4 Rounded off geometrical progressions

The preferred numbers are the rounded off values of the progressions defined in 3.3.

3.4.1 The maximum roundings off are :

$$+ 1,26 \% \quad \text{and} \quad - 1,01 \%$$

The preferred numbers included in the range 1 ... 10 are given in the table of section 2 of ISO 3.

3.4.2 Due to the rounding off, the products, quotients and powers of preferred numbers may be considered as preferred numbers only if the modes of calculation referred to in section 5 are used.

3.4.3 For the R 10 series, it should be noted that $\sqrt[10]{10}$ is equal to $\sqrt[3]{2}$ at an accuracy closer than 1 in 1 000 in relative value, so that

- the cube of a number of this series is approximately equal to double the cube of the preceding number. In other words, the N^{th} term is approximately double the $(N - 3)^{\text{th}}$ term. Due to the rounding off, it is found that it is usually equal to exactly the double;
- the square of a number of this series is approximately equal to 1,6 times the square of the preceding number.

3.4.4 Just as the terms of the R 10 series are doubled in general every 3 terms, the terms of the R 20 series are doubled every 6 terms, and those of the R 40 series are doubled every 12 terms.

3.4.5 Beginning with the R 10 series, the number 3,15, which is nearly equal to π , can be found among the preferred numbers. It follows that the length of a circumference and the area of a circle, the diameter of which is a preferred number, may also be expressed by preferred numbers. This applies in particular to peripheral speeds, cutting speeds, cylindrical areas and volumes, spherical areas and volumes.

3.4.6 The R 40 series of preferred numbers includes the numbers 3 000, 1 500, 750, 375, which have special importance in electricity (number of revolutions per minute of asynchronous motors when running without load on alternating current at 50 Hz).

3.4.7 It follows from the features outlined above that the preferred numbers correspond faithfully to the characteristics set forth in 3.1. Furthermore, they constitute a unique grading rule, acquiring thus a remarkably universal character.

4 DIRECTIVES FOR THE USE OF PREFERRED NUMBERS

4.1 Characteristics expressed by numerical values

In the preparation of a project involving numerical values of characteristics, whatever their nature, for which no particular standard exists, select preferred numbers for these values and do not deviate from them except for imperative reasons (see section 7).

Attempt at all times to adapt existing standards to preferred numbers.

4.2 Scale of numerical values

In selecting a scale of numerical values, choose that series having the highest ratio consistent with the desiderata to be satisfied, in the order : R 5, R 10, etc. Such a scale must be carefully worked out. The considerations to be taken into account are, among others : the use that is to be made of

the articles standardized, their cost price, their dependence upon other articles used in close connection with them, etc.

The best scale will be determined by taking into consideration, in particular, the two following contradictory tendencies : a scale with too wide steps involves a waste of materials and an increase in the cost of manufacture, whereas a too closely spaced scale leads to an increase in the cost of tooling and also in the value of stock inventories.

When the needs are not of the same relative importance in all the ranges under consideration, select the most suitable basic series for each range so that the sequences of numerical values adopted provide a succession of series of different ratios permitting new interpolations where necessary.

4.3 Derived series

Derived series, which are obtained by taking the terms at every second, every third, every fourth, etc. step of the basic series, shall be used only when none of the scales of the basic series is satisfactory.

4.4 Shifted series

A shifted series, that is, a series having the same grading as a basic series, but beginning with a term not belonging to that series, shall be used only for characteristics which are functions of other characteristics, themselves scaled in a basic series.

Example : The R 80/8 (25,8 ... 165) series has the same grading as the R 10 series, but starts with a term of the R 80 series, whereas the R 10 series, from which it is shifted, would start at 25.

4.5 Single numerical value

In the selection of a single numerical value, irrespective of any idea of scaling, choose one of the terms of the R 5, R 10, R 20, R 40 basic series or else a term of the exceptional R 80 series, giving preference to the terms of the series of highest step ratio, choosing R 5 rather than R 10, R 10 rather than R 20, etc.

When it is not possible to provide preferred numbers for all characteristics that could be numerically expressed, apply preferred numbers first to the most important characteristic or characteristics, then determine the secondary or subordinate characteristics in the light of the principles set forth in this section.

4.6 Grading by means of preferred numbers

The preferred numbers may differ from the calculated values by + 1,26 % to - 1,01 %. It follows that sizes, graded according to preferred numbers, are not exactly proportional to one another.

To obtain an exact proportionality, use either the theoretical values, or the serial numbers defined in section 5, or the decimal logarithms of the theoretical values.