

---

---

**Gaseous fire-extinguishing systems —  
Physical properties and system design —**

Part 9:  
**HFC 227ea extinguishant**

*Systèmes d'extinction d'incendie utilisant des agents gazeux — Propriétés  
physiques et conception des systèmes —*

*Partie 9: Agent extincteur HFC 227ea*



**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

STANDARDSISO.COM : Click to view the full PDF of ISO 14520-9:2000

© ISO 2000

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.ch](mailto:copyright@iso.ch)  
Web [www.iso.ch](http://www.iso.ch)

Printed in Switzerland

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO 14520 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 14520-9 was prepared by Technical Committee ISO/TC 21, *Equipment for fire protection and fire fighting*, Subcommittee SC 8, *Gaseous media fire extinguishing systems*.

ISO 14520 consists of the following parts, under the general title *Gaseous fire-extinguishing systems — Physical properties and system design*:

- Part 1: *General requirements*
- Part 2: *CF<sub>3</sub>I extinguishant*
- Part 3: *FC-2-1-8 extinguishant*
- Part 4: *FC-3-1-10 extinguishant*
- Part 6: *HCFC Blend A extinguishant*
- Part 7: *HCFC 124 extinguishant*
- Part 8: *HCFC 125 extinguishant*
- Part 9: *HFC 227ea extinguishant*
- Part 10: *HFC 23 extinguishant*
- Part 11: *HFC 236fa extinguishant*
- Part 12: *IG-01 extinguishant*
- Part 13: *IG-100 extinguishant*
- Part 14: *IG-55 extinguishant*
- Part 15: *IG-541 extinguishant*



# Gaseous fire-extinguishing systems — Physical properties and system design —

## Part 9: HFC 227ea extinguishant

### 1 Scope

1.1 This part of ISO 14520 contains specific requirements for gaseous fire-extinguishing systems, with respect to the HFC 227ea extinguishant. It includes details of physical properties, specification, usage and safety aspects.

1.2 This part of ISO 14520 covers systems operating at nominal pressures of 25 bar or 42 bar with nitrogen propellant. This does not preclude the use of other systems.

### 2 Normative reference

The following normative document contains provisions which, through reference in this text, constitute provisions of this part of ISO 14520. For dated references, subsequent amendments to, or revisions of, this publication do not apply. However, parties to agreements based on this part of ISO 14520 are encouraged to investigate the possibility of applying the most recent edition of the normative document indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 14520-1:2000, *Gaseous fire-extinguishing systems — Physical properties and system design — Part 1: General requirements.*

### 3 Terms and definitions

For the purposes of this part of ISO 14520, the terms and definitions given in ISO 14520-1 apply.

### 4 Characteristics and uses

#### 4.1 General

Extinguishant HFC 227ea shall comply with the specification shown in Table 1.

HFC 227ea is a colourless, almost odourless, electrically non-conductive gas, with a density approximately six times that of air.

The physical properties are shown in Table 2.

HFC 227ea extinguishes fires mainly by physical means but by some chemical means.

Table 1 — Specification for HFC 227ea

| Property                     | Requirement                       |
|------------------------------|-----------------------------------|
| Purity                       | 99,6 % by mass, min.              |
| Acidity                      | $3 \times 10^{-6}$ by mass, max.  |
| Water content                | $10 \times 10^{-6}$ by mass, max. |
| Non-volatile residue         | 0,01 % by mass, max.              |
| Suspended matter or sediment | None visible                      |

Table 2 — Physical properties of HFC 227ea

| Property   | Units                              | Value  |
|--|------------------------------------|--------|
| Molecular mass   | —                                  | 170    |
| Boiling point at 1,013 bar (absolute)                        | °C                                 | -16,4  |
| Freezing point   | °C                                 | -131,1 |
| Critical temperature   | °C                                 | 101,7  |
| Critical pressure  | bar abs                            | 29,12  |
| Critical volume  | cm <sup>3</sup> /mol               | 274    |
| Critical density   | kg/m <sup>3</sup>                  | 621    |
| Vapour pressure 20 °C  | bar abs                            | 3,91   |
| Liquid density 20 °C   | kg/m <sup>3</sup>                  | 1 407  |
| Saturated vapour density 20 °C                               | kg/m <sup>3</sup>                  | 31,176 |
| Specific volume of superheated vapour at 1,013 bar and 20 °C | m <sup>3</sup> /kg                 | 0,1373 |
| Chemical formula   | CF <sub>3</sub> CHFCF <sub>3</sub> |        |
| Chemical name  | Heptafluoropropane                 |        |

## 4.2 Use of HFC 227ea systems

HFC 227ea total flooding systems may be used for extinguishing fires of all classes within the limits specified in clause 4 of ISO 14520-1:2000.

The extinguishant requirements per volume of protected space are shown in Table 3 for various levels of concentration. These are based on methods shown in 7.6 of ISO 14520-1:2000.

The extinguishing concentrations and design concentrations for *n*-heptane and surface class A hazards are shown in Table 4. Concentrations for other fuels are shown in Table 5 and inerting concentrations are shown in Table 6.

Table 3 — HFC 227ea total flooding quantity

| Temperature<br><i>T</i><br>°C | Specific vapour volume<br><i>S</i><br>m <sup>3</sup> /kg | HFC 227ea mass requirements per unit volume of protected space, <i>m/V</i> (kg/m <sup>3</sup> ) |        |        |        |        |        |        |        |        |        |
|-------------------------------|--|---|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|                               |  | Design concentration (by volume)  |        |        |        |        |        |        |        |        |        |
|                               |  | 6 %   | 7 %    | 8 %    | 9 %    | 10 %   | 11 %   | 12 %   | 13 %   | 14 %   | 15 %   |
| -10                           | 0,1215   | 0,5254  | 0,6196 | 0,7158 | 0,8142 | 0,9147 | 1,0174 | 1,1225 | 1,2301 | 1,3401 | 1,4527 |
| -5                            | 0,1241   | 0,5142  | 0,6064 | 0,7005 | 0,7967 | 0,8951 | 0,9957 | 1,0985 | 1,2038 | 1,3114 | 1,4216 |
| 0                             | 0,1268   | 0,5034  | 0,5936 | 0,6858 | 0,7800 | 0,8763 | 0,9748 | 1,0755 | 1,1785 | 1,2839 | 1,3918 |
| 5                             | 0,1294   | 0,4932  | 0,5816 | 0,6719 | 0,7642 | 0,8586 | 0,9550 | 1,0537 | 1,1546 | 1,2579 | 1,3636 |
| 10                            | 0,1320   | 0,4834  | 0,5700 | 0,6585 | 0,7490 | 0,8414 | 0,9360 | 1,0327 | 1,1316 | 1,2328 | 1,3364 |
| 15                            | 0,1347   | 0,4740  | 0,5589 | 0,6457 | 0,7344 | 0,8251 | 0,9178 | 1,0126 | 1,1096 | 1,2089 | 1,3105 |
| 20                            | 0,1373   | 0,4650  | 0,5483 | 0,6335 | 0,7205 | 0,8094 | 0,9004 | 0,9934 | 1,0886 | 1,1859 | 1,2856 |
| 25                            | 0,1399   | 0,4564  | 0,5382 | 0,6217 | 0,7071 | 0,7944 | 0,8837 | 0,9750 | 1,0684 | 1,1640 | 1,2618 |
| 30                            | 0,1425   | 0,4481  | 0,5284 | 0,6104 | 0,6943 | 0,7800 | 0,8676 | 0,9573 | 1,0490 | 1,1428 | 1,2388 |
| 35                            | 0,1450   | 0,4401  | 0,5190 | 0,5996 | 0,6819 | 0,7661 | 0,8522 | 0,9402 | 1,0303 | 1,1224 | 1,2168 |
| 40                            | 0,1476   | 0,4324  | 0,5099 | 0,5891 | 0,6701 | 0,7528 | 0,8374 | 0,9239 | 1,0124 | 1,1029 | 1,1956 |
| 45                            | 0,1502   | 0,4250  | 0,5012 | 0,5790 | 0,6586 | 0,7399 | 0,8230 | 0,9080 | 0,9950 | 1,0840 | 1,1751 |
| 50                            | 0,1527   | 0,4180  | 0,4929 | 0,5694 | 0,6476 | 0,7276 | 0,8093 | 0,8929 | 0,9784 | 1,0660 | 1,1555 |
| 55                            | 0,1553   | 0,4111  | 0,4847 | 0,5600 | 0,6369 | 0,7156 | 0,7960 | 0,8782 | 0,9623 | 1,0484 | 1,1365 |
| 60                            | 0,1578   | 0,4045  | 0,4770 | 0,5510 | 0,6267 | 0,7041 | 0,7832 | 0,8641 | 0,9469 | 1,0316 | 1,1183 |
| 65                            | 0,1604   | 0,3980  | 0,4694 | 0,5423 | 0,6167 | 0,6929 | 0,7707 | 0,8504 | 0,9318 | 1,0152 | 1,1005 |
| 70                            | 0,1629   | 0,3919  | 0,4621 | 0,5338 | 0,6072 | 0,6821 | 0,7588 | 0,8371 | 0,9173 | 0,9994 | 1,0834 |
| 75                            | 0,1654   | 0,3859  | 0,4550 | 0,5257 | 0,5979 | 0,6717 | 0,7471 | 0,8243 | 0,9033 | 0,9841 | 1,0668 |
| 80                            | 0,1679   | 0,3801  | 0,4482 | 0,5178 | 0,5890 | 0,6617 | 0,7360 | 0,8120 | 0,8898 | 0,9694 | 1,0509 |
| 85                            | 0,1704   | 0,3745  | 0,4416 | 0,5102 | 0,5803 | 0,6519 | 0,7251 | 0,8000 | 0,8767 | 0,9551 | 1,0354 |
| 90                            | 0,1730   | 0,3690  | 0,4351 | 0,5027 | 0,5717 | 0,6423 | 0,7145 | 0,7883 | 0,8638 | 0,9411 | 1,0202 |
| 95                            | 0,1755   | 0,3638  | 0,4290 | 0,4956 | 0,5636 | 0,6332 | 0,7044 | 0,7771 | 0,8516 | 0,9277 | 1,0057 |
| 100                           | 0,1780   | 0,3587  | 0,4229 | 0,4886 | 0,5557 | 0,6243 | 0,6945 | 0,7662 | 0,8396 | 0,9147 | 0,9916 |

NOTE This information was supplied by the manufacturer, Great Lakes Chemical Corporation, USA. It refers only to the product FM 200, and may not represent any other products containing heptafluoropropane.

Symbols:

*m/V* is the agent mass requirements (kg/m<sup>3</sup>); i.e. mass, *m*, in kilograms of agent required per cubic metre of protected volume *V* to produce the indicated concentration at the temperature specified;

*V* is the net volume of hazard (m<sup>3</sup>); i.e. the enclosed volume minus the fixed structures impervious to extinguishant

$$m = \left( \frac{c}{100 - c} \right) \frac{V}{S}$$

*T* is the temperature (°C); i.e. the design temperature in the hazard area;

*S* is the specific volume (m<sup>3</sup>/kg); the specific volume of superheated HFC 227ea vapour at a pressure of 1,013 bar may be approximated by the formula:

$$S = k_1 + k_2 T$$

where

$$k_1 = 0,126 9$$

$$k_2 = 0,000 513$$

*c* is the concentration (%); i.e. the volumetric concentration of HFC 227ea in air at the temperature indicated, and a pressure of 1,013 bar absolute.

**Table 4 — HFC 227ea reference extinguishing and design concentrations**

| Fuel   | Extinguishment | Minimum design |
|--|----------------|----------------|
|  | %              | %              |
| Heptane  | 6,6            | 8,6            |
| Surface class A hazards <sup>a</sup>   | 5,8            | 7,5            |
| NOTE 1 Extinguishing concentrations were derived in accordance with ISO 14520-1:2000, annex B, using the VdS cup burner. |                |                |
| NOTE 2 Verified by the full-scale ULI cup burner method.   |                |                |
| <sup>a</sup> See 7.5.1.3 of ISO 14520-1:2000.  |                |                |

**Table 5 — HFC 227ea extinguishing and design concentrations for other fuels**

| Fuel                                       | Extinguishment | Minimum design |
|--|----------------|----------------|
|  | %              | %              |
| Acetone                                    | 6,5            | 8,5            |
| Ethanol                                    | 7,6            | 9,9            |
| Ethylene glycol                            | 7,8            | 10,1           |
| Methanol                                   | 9,9            | 12,9           |
| Toluene                                    | 5,1            | 6,6            |
| NOTE Derived by the VdS cup burner method. |                |                |

**Table 6 — HFC 227ea inerting and design concentrations**

| Fuel  | Inertion | Minimum design |
|---|----------|----------------|
|   | %        | %              |
| Isobutane   | 11,3     | 12,4           |
| 1-Chloro-1,1-difluoroethane (HCFC 1416)   | 2,6      | 2,9            |
| 1,1-Difluoroethane (HCFC 152a)  | 8,6      | 9,5            |
| Difluoromethane (HCFC 32)   | 3,5      | 3,9            |
| Ethylene oxide  | 13,6     | 15,0           |
| Methane   | 8,0      | 8,8            |
| Pentane   | 11,6     | 12,8           |
| Propane   | 11,6     | 12,8           |
| NOTE Inerting concentrations were derived in accordance with the requirements of ISO 14520-1:2000, annex D and 7.5.2. |          |                |

## 5 Safety of personnel

Any hazard to personnel created by the discharge of HFC 227ea shall be considered in the design of the system.

Potential hazards can arise from the following:

- a) the extinguishant itself;
- b) the combustion products of the fire; and
- c) breakdown products of the extinguishant resulting from exposure to fire.

For minimum safety requirements, see ISO 14520-1:2000, clause 5.

Toxicological information for HFC 227ea is shown in Table 7.

**Table 7 — Toxicological information for HFC 227ea**

| Property   | Value<br>%                 |
|--|----------------------------|
| ALC  | >80 at 20 % O <sub>2</sub> |
| No observed adverse effect level (NOAEL)   | 9,0                        |
| Lowest observed adverse effect level (LOAEL)   | 10,5                       |
| NOTE ALC is the approximate lethal concentration for a rat population during a 4-h exposure. |                            |

## 6 System design

### 6.1 Fill density

The fill density of the container shall not exceed the values given in Table 8 for 25 bar systems and Table 9 for 42 bar systems.

Exceeding the maximum fill density may result in the container becoming "liquid full", with the effect that an extremely high rise in pressure occurs with small increases in temperature, which could adversely affect the integrity of the container assembly.

The relationships between pressure and temperature are shown in Figures 1 and 2 for various levels of fill density.

**Table 8 — 25 bar storage container characteristics for HFC 227ea**

| Property  | Unit              | Value |
|---|-------------------|-------|
| Maximum fill density  | kg/m <sup>3</sup> | 1 150 |
| Maximum container working pressure at 50 °C   | bar (gauge)       | 34    |
| Superpressurization at 21 °C  | bar (gauge)       | 25    |
| NOTE Reference should be made to Figure 1 for further data on pressure/temperature relationships. |                   |       |

**Table 9 — 42 bar storage container characteristics for HFC 227ea**

| Property  | Unit              | Value |
|---|-------------------|-------|
| Maximum fill density  | kg/m <sup>3</sup> | 1 150 |
| Maximum container working pressure at 50 °C   | bar               | 53    |
| Superpressurization at 21 °C  | bar               | 41    |
| NOTE Reference should be made to Figure 2 for further data on pressure/temperature relationships. |                   |       |

**6.2 Superpressurization**

Containers shall be pressurized with nitrogen with a moisture content of not more than 0,006 % by mass to an equilibrium pressure of 25 bar <sup>+5</sup>/<sub>0</sub> % and 41 bar <sup>+5</sup>/<sub>0</sub> % for the respective system, at a temperature of 21 °C.

**6.3 Extinguishant quantity**

The quantity of extinguishant shall be the minimum required to achieve the design concentration within the hazard volume at the minimum expected temperature, determined using Table 3 and the method specified in 7.6 of ISO 14520-1:2000.

The design concentrations shall be that specified for relevant hazards shown in Table 4. This includes at least a 1,3 safety factor on the extinguishing concentration.

Consideration should be given to increasing this for particular hazards, and seeking advice from the relevant authority.

STANDARDSISO.COM : Click to view the full PDF of ISO 14520-9:2000

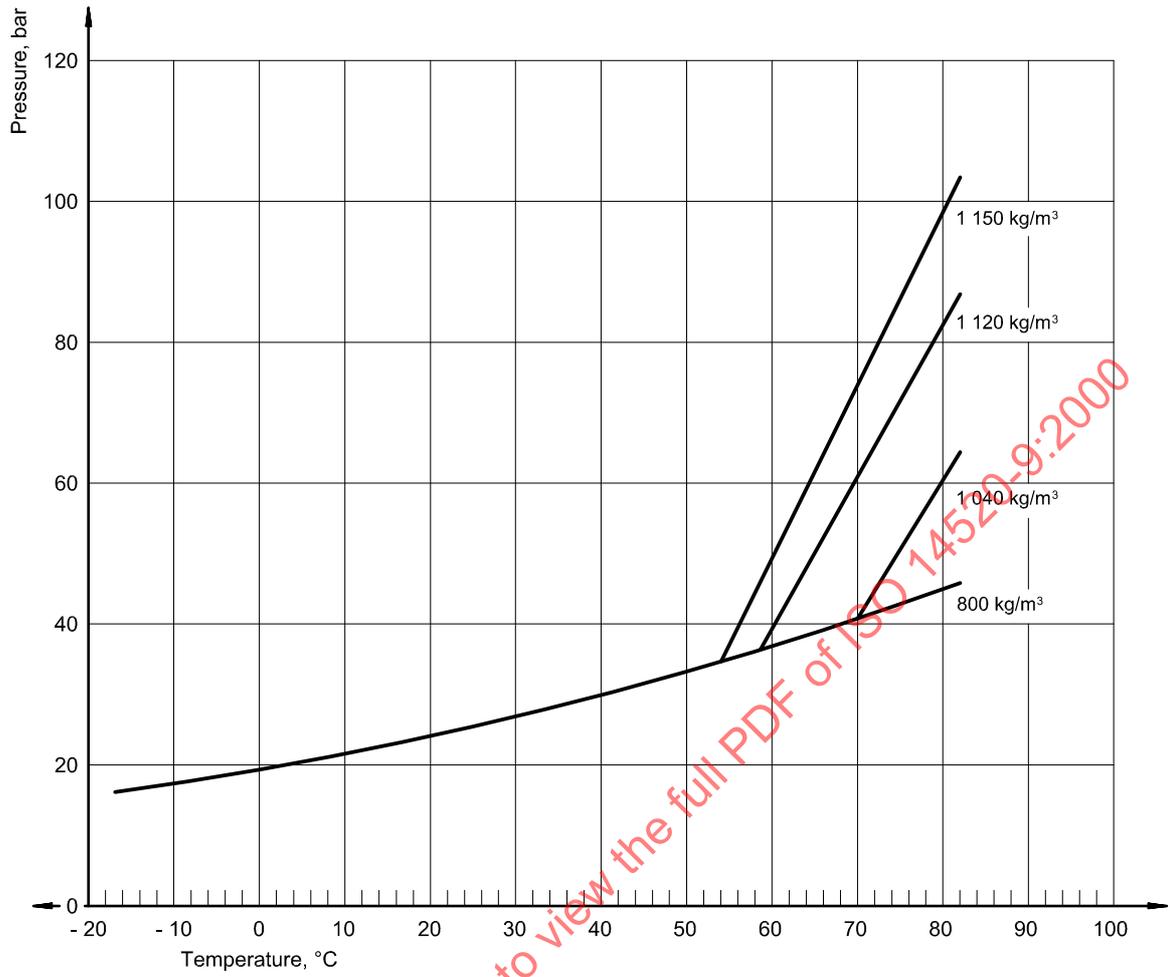


Figure 1 — Temperature/pressure graph for HFC 227ea superpressurized with nitrogen to 25 bar at 21 °C

STANDARDSISO.COM : Click to view the full PDF of ISO 14520-9:2000