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**Gaseous fire-extinguishing systems —  
Physical properties and system  
design —**

**Part 8:  
HFC 125 extinguishant**

*Systèmes d'extinction d'incendie utilisant des agents gazeux —  
Propriétés physiques et conception des systèmes —*

*Partie 8: Agent extincteur HCFC 125*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

The committee responsible for this document is ISO/TC 21, *Equipment for fire protection and fire fighting*, Subcommittee SC 8, *Gaseous media and fire fighting systems using gas*.

This third edition cancels and replaces the second edition (ISO 14520-8:2006), which has been technically revised with the following change:

- added [Clause 7](#).

A list of all parts in the ISO 14520 series can be found on the ISO website.

# Gaseous fire-extinguishing systems — Physical properties and system design —

## Part 8: HFC 125 extinguishant

### 1 Scope

This document contains specific requirements for gaseous fire-extinguishing systems, with respect to the HFC 125 extinguishant. It includes details of physical properties, specification, usage and safety aspects.

This document covers systems operating at nominal pressures of 25 bar and 42 bar, superpressurized with nitrogen. This does not preclude the use of other systems.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14520-1:2015, *Gaseous fire-extinguishing systems — Physical properties and system design — Part 1: General requirements*.

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 14520-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

### 4 Characteristics and uses

#### 4.1 General

Extinguishant HFC 125 shall comply with the specification shown in [Table 1](#).

HFC 125 is a colourless, almost odourless, electrically non-conductive gas, with a density approximately four times that of air.

The physical properties are shown in [Table 2](#).

HFC 125 extinguishes fires mainly by physical means, but also by some chemical means.

**Table 1 — Specification for HFC 125**

Property	Requirement
Purity	99,6 % by mass, min.
Acidity	$3 \times 10^{-4}$ % by mass (3 parts per million), max.
Water content	$10 \times 10^{-4}$ % by mass (10 parts per million), max.
Non-volatile residue	0,01 % by mass, max.
Suspended matter or sediment	None visible

**Table 2 — Physical properties of HFC 125**

Property	Units	Value
Molecular mass	—	120,02
Boiling point at 1,013 bar (absolute)	°C	-48,09
Freezing point	°C	-101
Critical temperature	°C	66,02
Critical pressure	bar abs	36,18
Critical volume	cm <sup>3</sup> /mol	210
Critical density	kg/m <sup>3</sup>	573,6
Vapour pressure 20 °C	bar abs	12,05
Liquid density 20 °C	kg/m <sup>3</sup>	1 218,0
Saturated vapour density 20 °C	kg/m <sup>3</sup>	77,97
Specific volume of superheated vapour at 1,013 bar and 20 °C	m <sup>3</sup> /kg	0,197 2
Chemical formula	CF <sub>3</sub> CHF <sub>2</sub>	
Chemical name	Pentafluoroethane	

## 4.2 Use of HFC 125 systems

HFC 125 total flooding systems may be used for extinguishing fires of all classes within the limits specified in ISO 14520-1:2015, Clause 4.

The extinguishant requirements per volume of protected space are shown in [Table 3](#) for various levels of concentration. These are based on methods shown in ISO 14520-1:2015, 7.6.

The extinguishing concentrations and design concentrations for *n*-heptane and surface class A hazards are shown in [Table 4](#). Concentrations for other fuels are shown in [Table 5](#)

Table 3 — HFC 125 total flooding quantity

Temperature <i>T</i> °C	Specific vapour volume <i>S</i> m <sup>3</sup> /kg	HFC 125 mass requirements per unit volume of protected space, <i>m/V</i> (kg/m <sup>3</sup> )									
		Design concentration (by volume)									
		7 %	8 %	9 %	10 %	11 %	12 %	13 %	14 %	15 %	16 %
-45	0,1497	0,5028	0,5809	0,6607	0,7422	0,8256	0,9109	0,9982	1,0874	1,1788	1,2724
-40	0,1534	0,4907	0,5669	0,6447	0,7243	0,8057	0,8889	0,9741	1,0612	1,1504	1,2417
-35	0,1572	0,4788	0,5532	0,6291	0,7068	0,7862	0,8675	0,9505	1,0356	1,1226	1,2117
-30	0,1608	0,4681	0,5408	0,6151	0,6910	0,7686	0,8480	0,9293	1,0124	1,0975	1,1846
-25	0,1645	0,4576	0,5286	0,6012	0,6754	0,7513	0,8290	0,9084	0,9896	1,0728	1,1579
-20	0,1682	0,4475	0,5170	0,5880	0,6606	0,7348	0,8107	0,8884	0,9678	1,0492	1,1324
-15	0,1719	0,4379	0,5059	0,5753	0,6464	0,7190	0,7933	0,8693	0,9470	1,0266	1,1081
-10	0,1755	0,4289	0,4955	0,5635	0,6331	0,7042	0,7770	0,8514	0,9276	1,0055	1,0853
-5	0,1791	0,4203	0,4855	0,5522	0,6204	0,6901	0,7614	0,8343	0,9089	0,9853	1,0635
0	0,1828	0,4118	0,4757	0,5410	0,6078	0,6761	0,7460	0,8174	0,8905	0,9654	1,0420
5	0,1864	0,4038	0,4665	0,5306	0,5961	0,6631	0,7316	0,8016	0,8733	0,9467	1,0219
10	0,1900	0,3962	0,4577	0,5205	0,5848	0,6505	0,7177	0,7864	0,8568	0,9288	1,0025
15	0,1935	0,3890	0,4494	0,5111	0,5742	0,6387	0,7047	0,7722	0,8413	0,9120	0,9844
20	0,1971	0,3819	0,4412	0,5018	0,5637	0,6271	0,6919	0,7581	0,8259	0,8953	0,9664
25	0,2007	0,3750	0,4333	0,4928	0,5536	0,6158	0,6794	0,7445	0,8111	0,8793	0,9491
30	0,2042	0,3686	0,4258	0,4843	0,5441	0,6053	0,6678	0,7318	0,7972	0,8642	0,9328
35	0,2078	0,3622	0,4185	0,4759	0,5347	0,5948	0,6562	0,7191	0,7834	0,8492	0,9166
40	0,2113	0,3562	0,4115	0,4681	0,5258	0,5849	0,6454	0,7072	0,7704	0,8352	0,9014
45	0,2149	0,3503	0,4046	0,4602	0,5170	0,5751	0,6345	0,6953	0,7575	0,8212	0,8863
50	0,2184	0,3446	0,3982	0,4528	0,5088	0,5659	0,6244	0,6842	0,7454	0,8080	0,8721
55	0,2219	0,3392	0,3919	0,4457	0,5007	0,5570	0,6145	0,6734	0,7336	0,7953	0,8584
60	0,2254	0,3339	0,3858	0,4388	0,4930	0,5483	0,6050	0,6629	0,7222	0,7829	0,8451
65	0,2289	0,3288	0,3799	0,4321	0,4854	0,5400	0,5957	0,6528	0,7112	0,7710	0,8321
70	0,2324	0,3239	0,3742	0,4256	0,4781	0,5318	0,5868	0,6430	0,7005	0,7593	0,8196

NOTE This information refers only to the product HFC-125 and does not represent any other products containing pentafluoroethane as a component.

Symbols:

*m/V* is the agent mass requirements (kg/m<sup>3</sup>); i.e. mass, *m*, in kilograms of agent required per cubic metre of protected volume, *V*, to produce the indicated concentration at the temperature specified;

*V* is the net volume of hazard (m<sup>3</sup>); i.e. the enclosed volume minus the fixed structures impervious to extinguishant

$$m = \left( \frac{c}{100 - c} \right) \frac{V}{S}$$

*T* is the temperature (°C); i.e. the design temperature in the hazard area;

*S* is the specific volume (m<sup>3</sup>/kg); the specific volume of superheated HFC 125 vapour at a pressure of 1,013 bar may be approximated by the formula

$$S = k_1 + k_2 T$$

where

$$k_1 = 0,1825$$

$$k_2 = 0,0007$$

*c* is the concentration (%); i.e. the volumetric concentration of HFC 125 in air at the temperature indicated and a pressure of 1,013 bar.

Table 3 (continued)

Temperature <i>T</i> °C	Specific vapour volume <i>S</i> m <sup>3</sup> /kg	HFC 125 mass requirements per unit volume of protected space, <i>m/V</i> (kg/m <sup>3</sup> )									
		Design concentration (by volume)									
		7 %	8 %	9 %	10 %	11 %	12 %	13 %	14 %	15 %	16 %
75	0,2358	0,3192	0,3688	0,4194	0,4712	0,5242	0,5783	0,6337	0,6904	0,7484	0,8078
80	0,2393	0,3145	0,3634	0,4133	0,4643	0,5165	0,5698	0,6244	0,6803	0,7374	0,7960
85	0,2428	0,3100	0,3581	0,4073	0,4576	0,5090	0,5616	0,6154	0,6705	0,7268	0,7845
90	0,2463	0,3056	0,3531	0,4015	0,4511	0,5018	0,5536	0,6067	0,6609	0,7165	0,7734
95	0,2498	0,3013	0,3481	0,3959	0,4448	0,4948	0,5459	0,5982	0,6517	0,7064	0,7625

NOTE This information refers only to the product HFC-125 and does not represent any other products containing pentafluoroethane as a component.

Symbols:

*m/V* is the agent mass requirements (kg/m<sup>3</sup>); i.e. mass, *m*, in kilograms of agent required per cubic metre of protected volume, *V*, to produce the indicated concentration at the temperature specified;

*V* is the net volume of hazard (m<sup>3</sup>); i.e. the enclosed volume minus the fixed structures impervious to extinguishant

$$m = \left( \frac{c}{100 - c} \right) \frac{V}{S}$$

*T* is the temperature (°C); i.e. the design temperature in the hazard area;

*S* is the specific volume (m<sup>3</sup>/kg); the specific volume of superheated HFC 125 vapour at a pressure of 1,013 bar may be approximated by the formula

$$S = k_1 + k_2 T$$

where

$$k_1 = 0,1825$$

$$k_2 = 0,0007$$

*c* is the concentration (%); i.e. the volumetric concentration of HFC 125 in air at the temperature indicated and a pressure of 1,013 bar.

**Table 4 — HFC 125 reference extinguishing and design concentrations**

Fuel	Extinguishment % by volume	Minimum design % by volume
<b>Class B</b>		
Heptane (cup burner)	9,3	12,1
Heptane (room test)	9,3	
<b>Surface Class A</b>		
Wood Crib	6,7	11,2
PMMA	8,6	
PP	8,6	
ABS	8,6	
<b>Higher Hazard Class A</b>	See Note 4	11,5
NOTE 1 The extinguishment values for the Class B and the Surface Class A fuels are determined by testing in accordance with ISO 14520-1: 2015, Annexes B and C.		
NOTE 2 The minimum design concentration for the Class B fuel is the higher value of the heptane cup burner or room test heptane extinguishment concentration multiplied by 1,3.		
NOTE 3 The minimum design concentration for Surface Class A fuel is the highest value of the wood crib, PMMA, PP or ABS extinguishment concentrations multiplied by 1,3. In the absence of any of the four extinguishment values, the minimum design concentration for Surface Class A is that of Higher Hazard Class A.		
NOTE 4 The minimum design concentration for Higher Hazard Class A fuels is the higher of the Surface Class A or 95 % of the Class B minimum design concentration.		
NOTE 5 See ISO 14520-1: 2015, 7.5.1.3 for guidance on Class A fuels.		

In [Table 4](#), the extinguishing and design concentrations for room-scale test fires are for informational purposes only. Lower and higher extinguishing concentrations than those shown for room-scale test fires may be achieved and allowed when validated by test reports from internationally recognized laboratories.

**Table 5 — HFC 125 extinguishing and design concentrations for other fuels**

Fuel	Extinguishment % by volume	Minimum design % by volume
Acetone	9,3	12,1
Ethanol	11,3	14,7
Ethyl acetate	9,3	12,1
Methanol	12,3	15,9
Kerosene	9,3	12,1
Propane	9,7	12,6
Toluene	9,3	12,1
NOTE Extinguishing concentrations for all Class B fuels listed were derived in accordance with ISO 14520-1: 2015, Annex B.		
Minimum design values have been increased to the minimum design concentration established for heptane in accordance with ISO 14520-1: 2015, 7.5.1.		

## 5 Safety of personnel

Any hazard to personnel created by the discharge of HFC 125 shall be considered in the design of the system.

Potential hazards can arise from the following:

- a) the extinguishant itself;

- b) the combustion products of the fire;
- c) breakdown products of the extinguishant resulting from exposure to fire.

For minimum safety requirements, see ISO 14520-1: 2015, Clause 5.

Toxicological information for HFC 125 is shown in [Table 6](#).

**Table 6 — Toxicological information for HFC 125**

Property	Value % by volume
ALC	>70
No observed adverse effect level (NOAEL)	7,5
Lowest observed adverse effect level (LOAEL)	10
NOTE ALC is the approximate lethal concentration for a rat population during a 4 hr exposure.	

## 6 System design

### 6.1 Fill density

The fill density of the container shall not exceed the values shown in [Table 7](#) for 25 bar system and [Table 8](#) for 42 bar system.

Exceeding the maximum fill density may result in the container becoming “liquid full”, with the effect that an extremely high rise in pressure occurs with small increases in temperature, which could adversely affect the integrity of the container assembly.

The relationships between pressure and temperature are shown in [Figure 1](#) for various levels of fill density.

**Table 7 — 25 bar storage container characteristics for HFC 125**

Property	Unit	Value
Maximum fill density	kg/m <sup>3</sup>	929
Maximum container working pressure at 50 °C	bar	40
Superpressurization at 22 °C	bar	25
NOTE Reference should be made to <a href="#">Figure 1</a> for further data on pressure/temperature relationships.		

**Table 8 — 42 bar storage container characteristics for HFC 125**

Property	Unit	Value
Maximum fill density	kg/m <sup>3</sup>	929
Maximum container working pressure at 50 °C	bar	73
Superpressurization at 22 °C	bar	42
NOTE Reference should be made to <a href="#">Figure 2</a> for further data on pressure/temperature relationships.		

### 6.2 Superpressurization

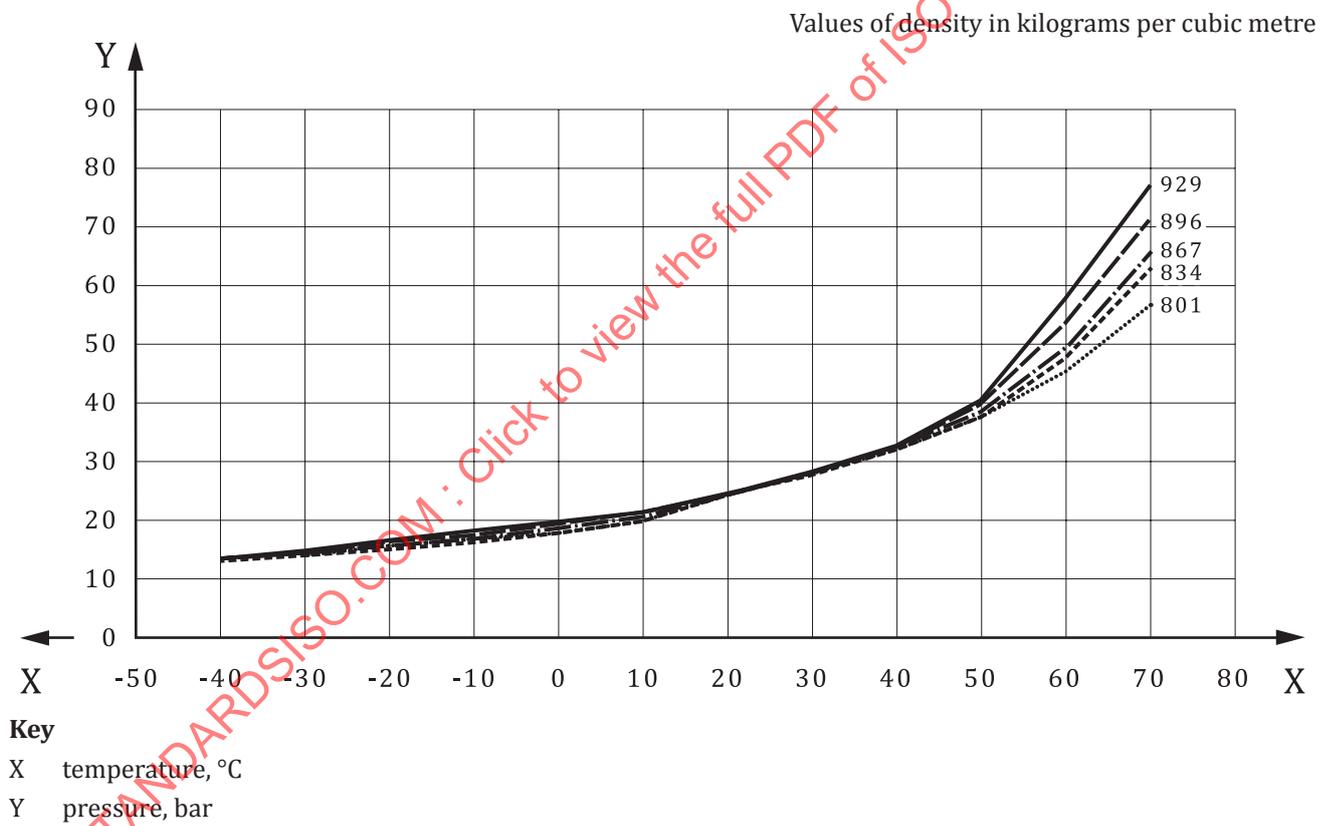
Containers shall be superpressurized with nitrogen with a moisture content of not more than  $60 \times 10^{-4}$  % by mass (60 parts per million) to an equilibrium pressure of 25 bar or  $42 \text{ bar}^{+5}_0$  % at a temperature of 20 °C (see [Clause 1](#) for an exception).

### 6.3 Extinguishant quantity

The quantity of extinguishant shall be the minimum required to achieve the design concentration within the hazard volume at the minimum expected temperature, determined using [Table 3](#) and the method specified in ISO 14520-1: 2015, 7.6.

The design concentrations shall be that specified for relevant hazards shown in [Table 4](#). This includes at least a 1,3 safety factor on the extinguishing concentration.

Consideration should be given to increasing this for particular hazards, and seeking advice from the relevant authority.



**Figure 1 — Temperature/pressure graph for HFC 125 pressurized with nitrogen to 25 bar at 22 °C**