

104

International Standard



1161

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Series 1 freight containers — Corner fittings — Specification

Conteneurs de la série 1 — Pièces de coin — Spécifications

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 1161 was developed by Technical Committee ISO/TC 104, *Freight containers*.

This third edition was submitted directly to the ISO Council, in accordance with clause 5.10.1 of part 1 of the Directives for the technical work of ISO. It cancels and replaces the second edition (i.e. ISO 1161-1979), which had been approved by the member bodies of the following countries :

Australia	Hungary	South Africa, Rep. of
Austria	India	Spain
Belgium	Iran	Sweden
Brazil	Ireland	Switzerland
Bulgaria	Israel	Turkey
Canada	Italy	United Kingdom
Chile	Netherlands	USA
Czechoslovakia	New Zealand	USSR
Denmark	Norway	Yugoslavia
Egypt, Arab Rep. of	Poland	
France	Romania	

No member body had expressed disapproval of the document.

Series 1 freight containers — Corner fittings — Specification

0 Introduction

This International Standard on corner fittings represents the efforts of technical and operational personnel drawn from all phases of the transportation industry. The figures show the fittings for the top and bottom corners of series 1 freight containers which will provide compatibility in interchange between transportation modes. Care has been taken to limit consideration only to those details vital to this function.

The size and configuration of corner fitting apertures are specified. The faces of the corner fittings having apertures for the engagement of handling and securing devices have prescribed thickness and tolerances as shown in figures 1, 2, 3 and 4. The thickness of the blank walls is not prescribed since they are not involved in the engagement of the handling and securing devices, as long as their inner surfaces do not protrude into the corner fitting cavity reserved for the engaging devices; however, typical overall dimensions of top and bottom corner fittings are given in annex A by way of example. These overall dimensions are not mandatory.

The purpose of this International Standard is to define some details of design vital to container interchange in automatic, semi-automatic and conventional systems.

The strength and testing requirements specified in this International Standard do not take any account of the stresses which may result from the practice of end-to-end coupling of containers.

Typical examples of twistlocks which may be fitted on handling devices are given in annex B.

NOTE — The requirements of this International Standard do not preclude the provision of additional facilities for lifting either from the top or at the base of the freight container.

1 Scope and field of application

This International Standard establishes the basic dimensions and the functional and strength requirements of corner fittings for series 1 freight containers, i.e. containers which conform to ISO 668 and ISO 1496 with the exception of air mode containers (see ISO 1496/7).

2 References

ISO 668, *Series 1 freight containers — Classification, external dimensions and ratings.*

ISO 1496/1, *Series 1 freight containers — Specification and testing — Part 1 : General cargo containers.*

ISO 1496/7, *Series 1 freight containers — Specification and testing — Part 7 : Air mode containers.*

3 Dimensional requirements

3.1 General

3.1.1 The dimensions and tolerances of the corner fittings shall conform to figures 1, 2, 3 and 4.

Each series 1 container shall have two right-hand top corner fittings (on the right as the observer faces either end of the container) and two left-hand top corner fittings which are the mirror image of the right-hand fittings.

The bottom corner fittings shall have a similar configuration except in respect of the end aperture.

The corner fittings shown in figures 1 to 4 illustrate right-hand top and bottom fittings only; for the left-hand corner fittings, the dimensions are simply transposed.

3.1.2 Typical external dimensions which may be used to develop a box-shaped fitting are given as an example in annex A.

3.2 Detailed dimensional and manufacturing requirements

3.2.1 Sharp corners shall be removed as far as practicable.

3.2.2 Where dimensions are not specified for inner and outer edges of apertures, these edges shall be given a radius of $3 - \frac{0}{1,5}$ mm ($1/8 - \frac{0}{1/16}$ in).

3.2.3 At the junction of the two 6 mm (1/4 in) outside edge radii with the 14,5 mm (9/16 in) edge radius, the corner should be rounded by blending the radiused edges, removing minimum amounts of material from the flat outer faces and walls.

3.2.4 Where a corner fitting has an optional inner side wall and is made to the minimum dimension of 149 mm (5 7/8 in), the junction of the mandatory horizontal face to the optional inner side wall may be provided with a radius not exceeding 5,5 mm (7/32 in).

If a greater radius is required, the 149 mm (5 7/8 in) dimensions must be increased accordingly.

4 Strength requirements

The corner fittings shall be designed and constructed in such a manner and of such materials as to enable them to pass the operating and testing requirements laid down in ISO 1496/1.

5 Design requirements

5.1 Loads

The following container's design loads and criteria were used in establishing the dimensional design of corner fittings specified in this International Standard.

Corner fittings for series 1 freight containers shall be capable of withstanding the loads calculated in accordance with the requirements of ISO 1496/1 for 1AA, 1A and 1AX containers. The calculated design loads are listed in the following sub-clauses.

5.1.1 Stacking

Design loads

Top corner fitting
(superimposed load offset
25,4 mm (1 in)
laterally and
38 mm (1 1/2 in)
longitudinally) 680 kN

Bottom corner fitting
(resting on flat support) 810 kN

Bottom corner fitting
(of No. 5 container offset
25,4 mm (1 in)
laterally and
38 mm (1 1/2 in)
longitudinally with respect
to No. 6 container) 680 kN

5.1.2 Lifting

Design loads

Top corner fitting (twistlock
(see also clause 6),
hook or shackle) 150 kN

Bottom corner fitting :
sling at 30° to
horizontal 300 kN

NOTES

Bottom corner fitting lifting

1 The line of action of the sling is assumed to be parallel to and not more than 38 mm (1 1/2 in) from the outer face of the corner fitting.

2 The load values quoted are for slings at the angles stated, but it is recognized that slings may be used at any angle between the angle stated and the vertical.

5.1.3 Longitudinal restraint

Design loads

Bottom corner fittings 300 kN each

(Two fittings carrying
load) (2 *g* × 1 *R*)

5.1.4 Lashing and securing

The force, or resultant of any combination of forces, imposed at the aperture in the end or the side of a corner fitting as a result of the use of a lashing or a securing device, or a combination of such devices, is assumed not to exceed the value indicated by the point on the "envelope" shown in figure 5 which is appropriate to the angle at which the force, or resultant force, is applied. It is further assumed that the force or resultant force lies in a plane parallel to and no more than 38 mm (1 1/2 in) from the face of the corner fitting.

5.1.5 Misgather (localized loading of bottom corner fittings caused by lowering of the container onto locating fittings which are not gathered into the hole).

Bottom corner fittings shall be capable of withstanding a load of 150 kN applied normally to the contact area of 25 mm (1 in) × 6 mm (1/4 in) on the bottom face (see figure 7).

5.2 Compulsory features

Compulsory walls or faces in the corner fittings are :

Top corner fittings :

- the top face;
- the external side wall;
- the external end wall;

Bottom corner fittings :

- the bottom face;
- the external side wall;
- the external end wall.

6 Minimum bearing area — Top corner fitting

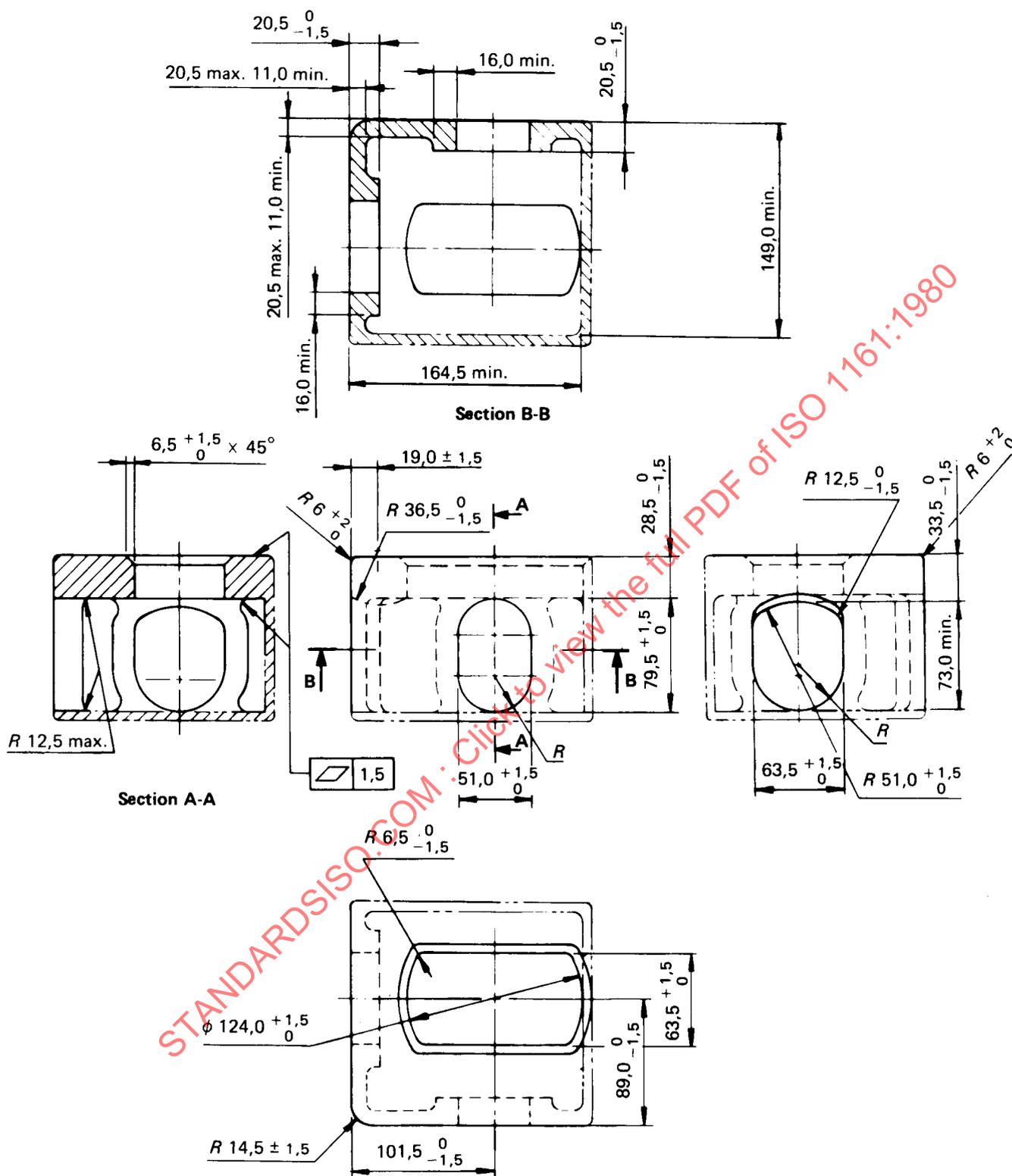
It is assumed that lifting devices which use only the top apertures of the four top corner fittings will have a minimum total bearing area on the horizontal part of the inner top surfaces of the top corner fittings of 800 mm² (1.24 in²), for each of the top corner fittings.

Examples of twistlock lifting devices are given in annex B.

7 Corner fitting marking (where provided)

Markings on top and bottom corner fittings shall be located at positions where they are clearly visible after assembly of the fittings to freight containers, and where they will not interfere with the satisfactory functioning of handling, locating and securing devices used in conjunction with the corner fittings.

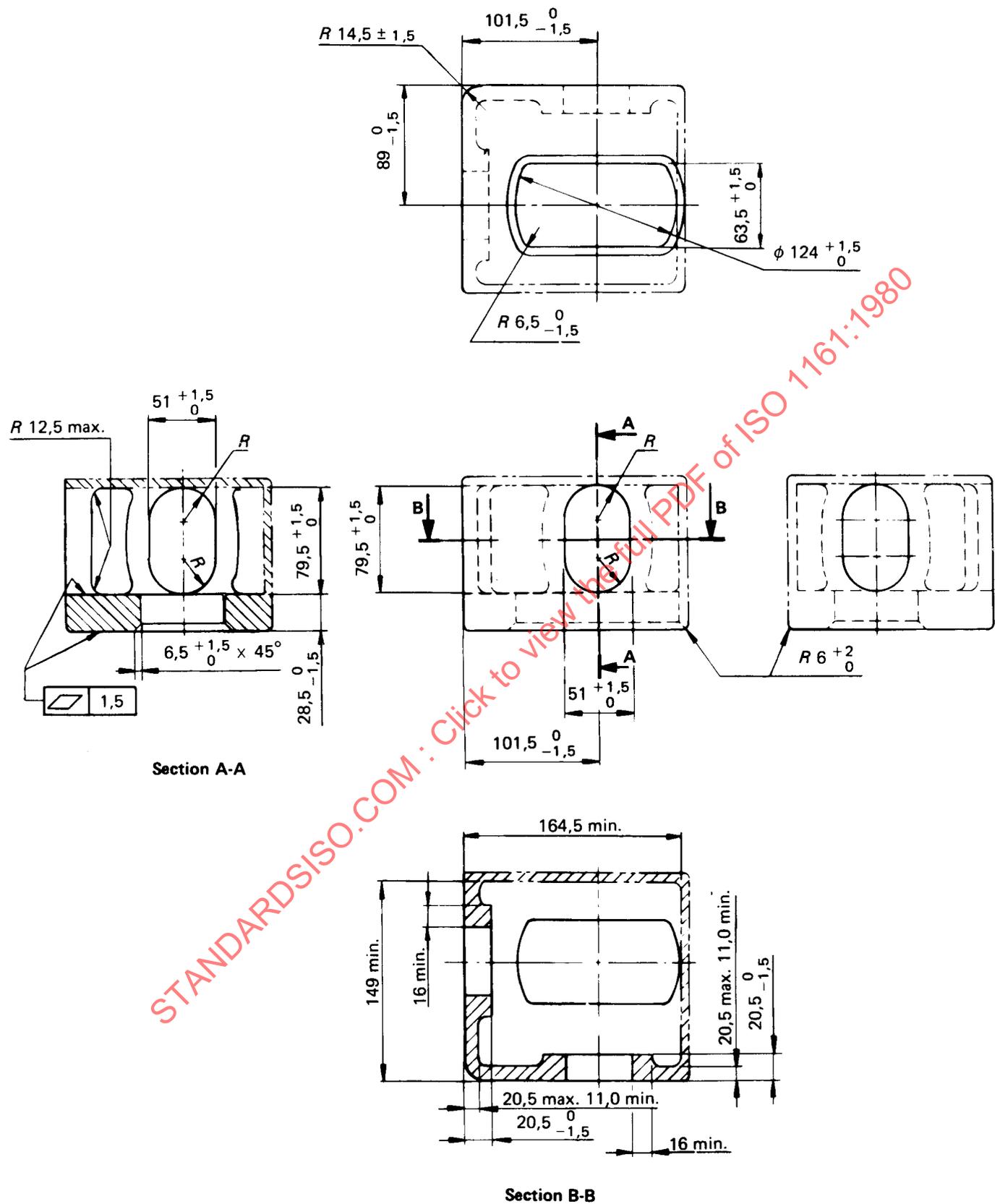
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NOTES

- 1 Solid and broken lines (— and - -) show surfaces and contours which must be physically duplicated in the fitting.
- 2 Phantom lines (— · — · —) show optional walls, which may be used to develop a box-shaped fitting.

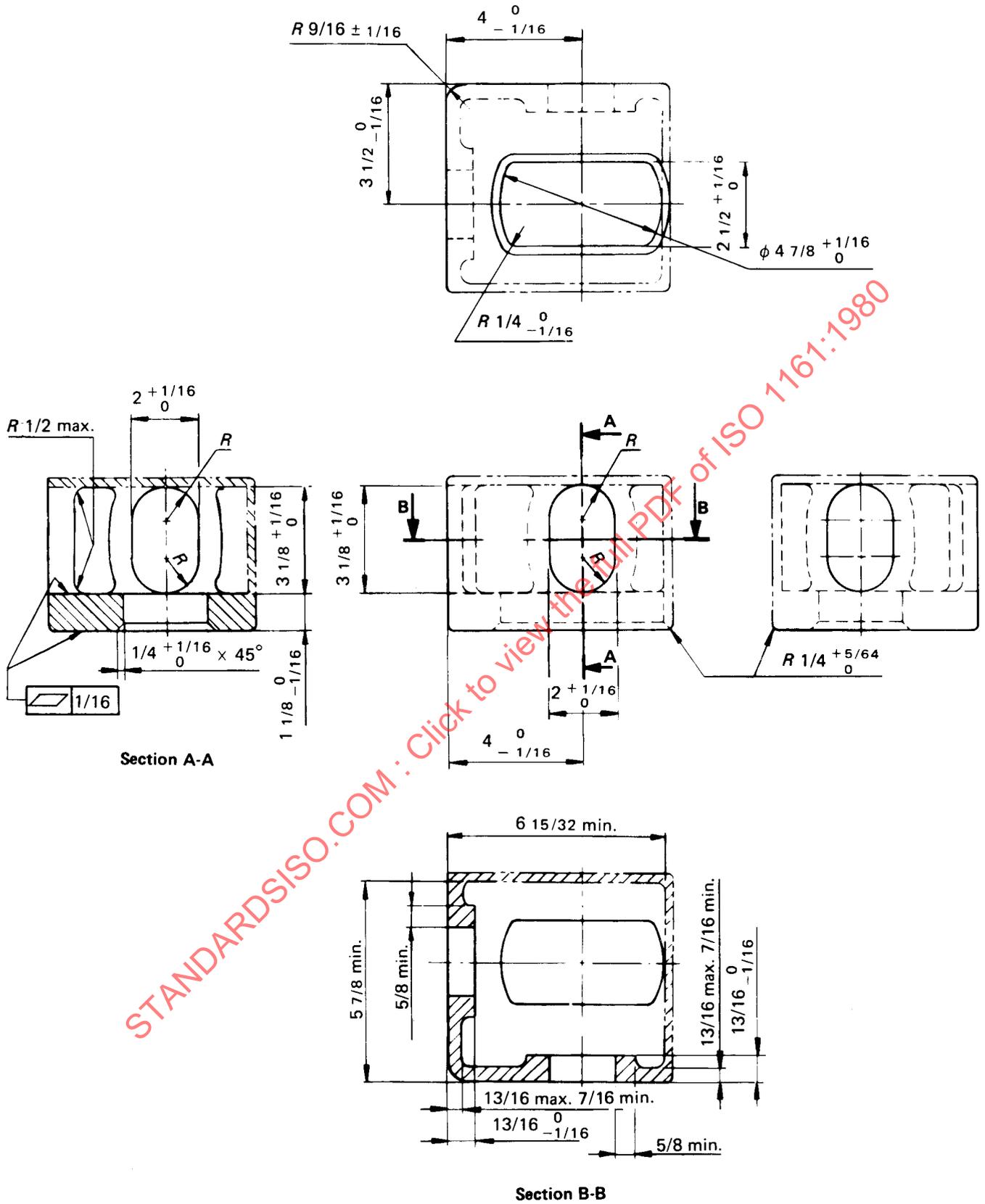
Figure 1 — Top corner fitting — Dimensions in millimetres (see clause 3)



NOTES

- 1 Solid and broken lines (— and - -) show surfaces and contours which must be physically duplicated in the fitting.
- 2 Phantom lines (- - - -) show optional walls, which may be used to develop a box-shaped fitting.

Figure 3 — Bottom corner fitting — Dimensions in millimetres
(see clause 3)



NOTES

- 1 Solid and broken lines (— and - -) show surfaces and contours which must be physically duplicated in the fitting.
- 2 Phantom lines (— · — · —) show optional walls, which may be used to develop a box-shaped fitting.

Figure 4 — Bottom corner fitting — Dimensions in inches
(see clause 3)

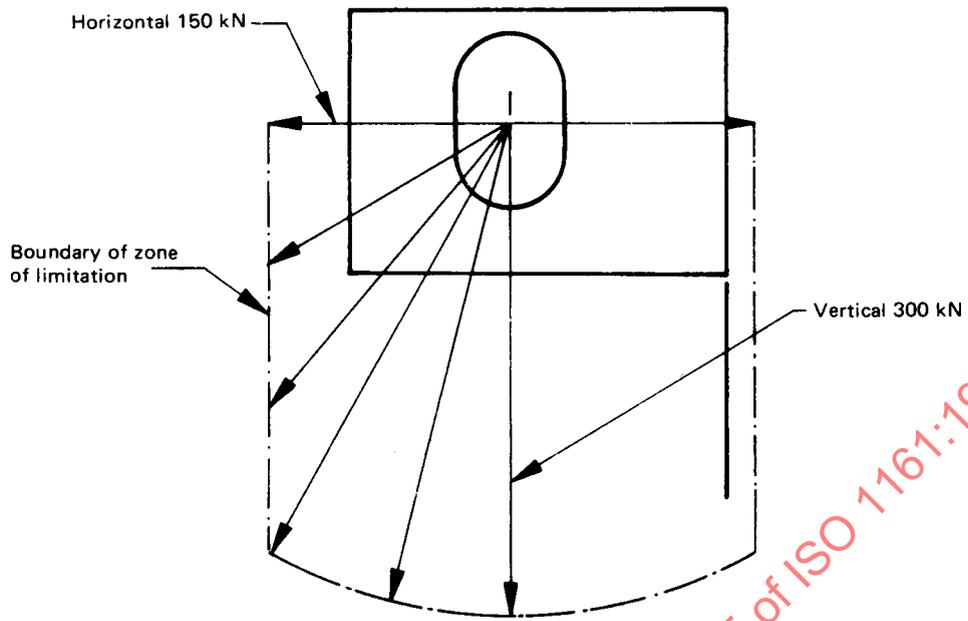


Figure 5 – Limits of loads due to lashing and securing

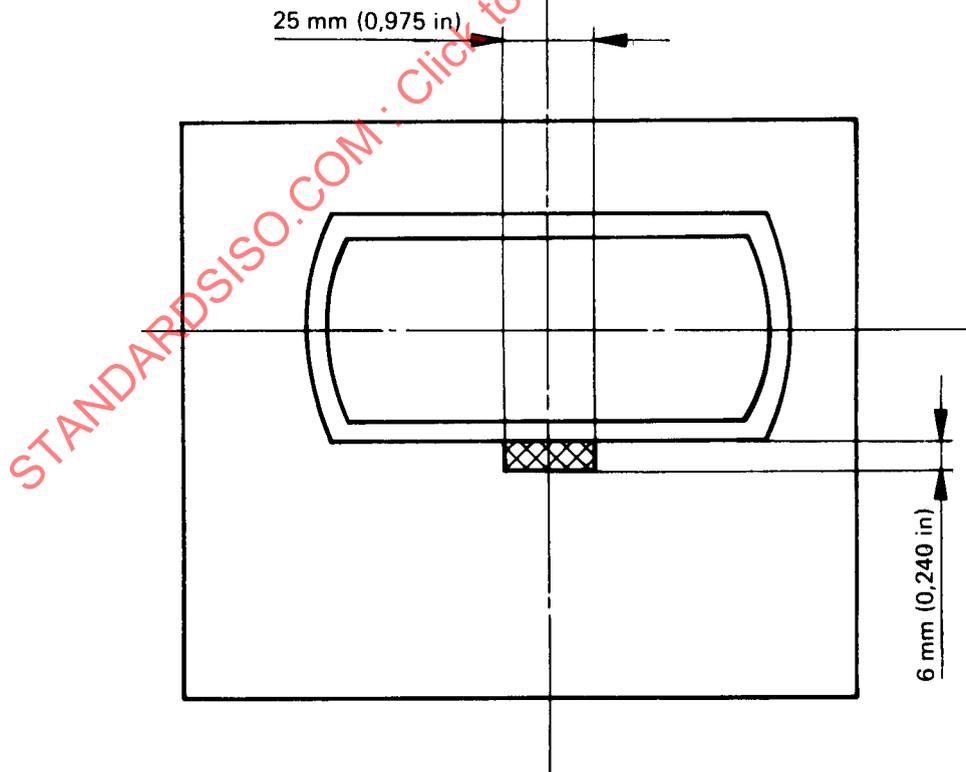


Figure 6 – Bottom view of bottom corner fitting showing contact area (shaded) for misgather (push-up) load

Annex A

Examples of overall dimensions of box-shaped corner fittings

(For information)

The following values of the actual dimensions of a particular but typical set of designs for top and bottom corner fittings are given by way of example so that if they are taken together with the obligatory dimensions given in figures 1, 2, 3 and 4 of this International Standard, fully dimensioned top and bottom corner fittings may be drawn.

Overall length = 178 mm (7 1/64 in);

Overall width = 162 mm (6 3/8 in);

Overall height = 118 mm (4 41/64 in).

NOTES

1 These typical figures were selected from the ranges of overall length, width and height figures which were available at the time of revising this International Standard.¹⁾

2 The above typical figures are appropriate for a commonly used grade of cast steel and where the thickness of the inner walls and faces is approximately 9 mm (23/64 in). They may not be appropriate for fittings made of other materials.

3 The typical figures for overall dimensions apply to a design in which the actual distances between the outer surfaces of outside (vertical) walls and outer surfaces of inside walls are (approximately) equal to the minimum values specified for these distances in figures 1, 2, 3 and 4. Hence the inner wall thicknesses are (approximately) equal to the maximum thickness implied by the overall dimensions.

The thicknesses of inner walls and faces should be assessed in relation to the design of the structure which may be joined to the surface in question as well as to the properties of the materials and methods of joining which may be envisaged. This way leads to overall dimensions which may differ from the typical values quoted above and **which are not mandatory**.

1) The range was as follows :

range of overall lengths = 178 to 180 mm (7 1/64 to 7 5/64 in);

range of overall widths = 157 to 165 mm (6 3/16 to 6 1/2 in);

range of overall heights = 118 to 125 mm (4 41/64 to 4 59/64 in).

Annex B

Typical examples of twistlock lifting devices

(For information)

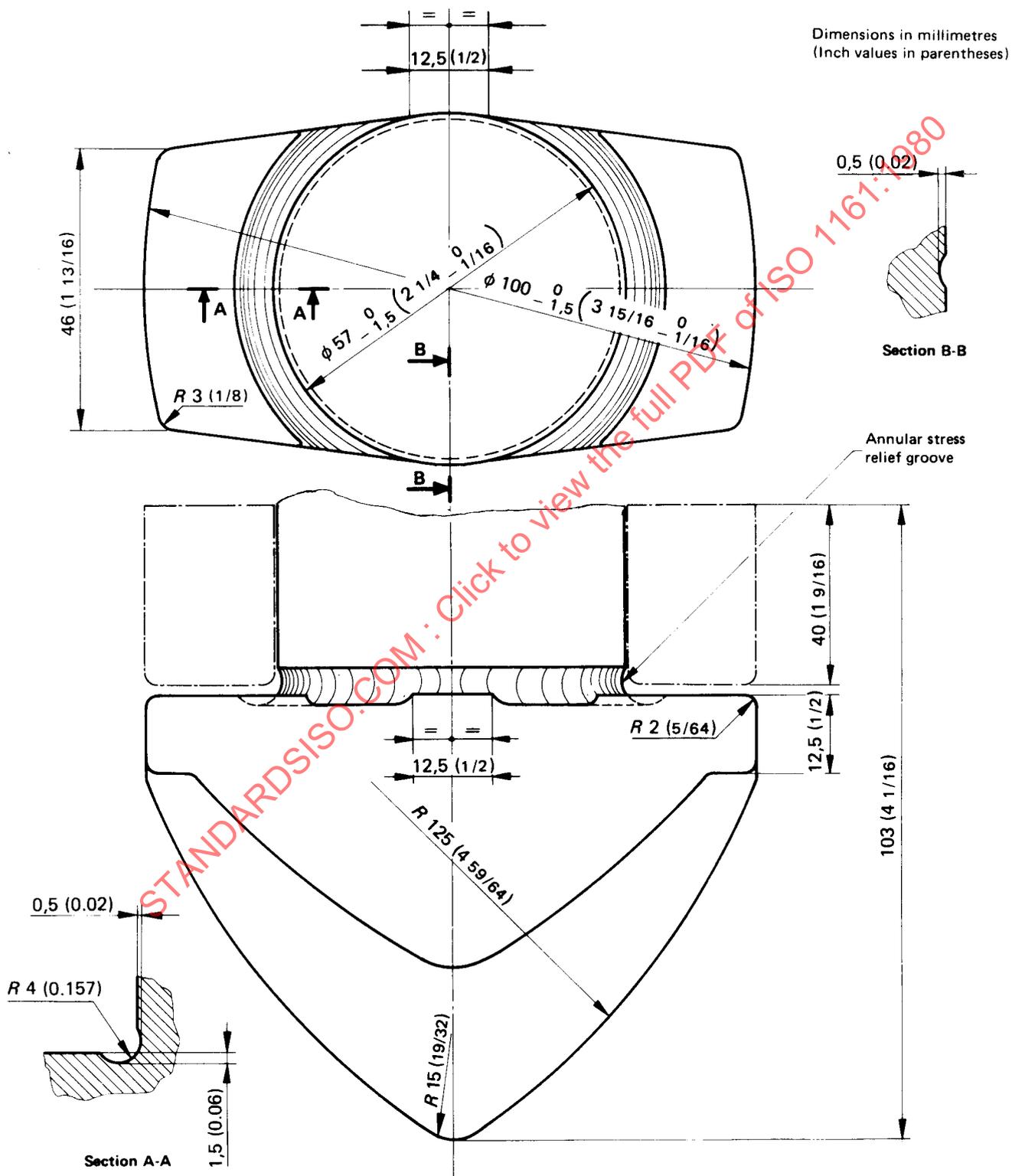


Figure 7 — Example of taper-sided twistlock