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**AMENDMENT 1**  
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**Non-destructive testing of steel  
tubes —**

Part 12:

**Automated full peripheral ultrasonic  
thickness testing of seamless and  
welded (except submerged arc-  
welded) steel tubes**

**AMENDMENT 1: Change of acceptance  
criteria**

*Essais non destructifs des tubes en acier —*

*Partie 12: Contrôle automatisé de l'épaisseur par ultrasons sur toute  
la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc  
immergé sous flux en poudre)*

*AMENDEMENT 1: Modification des critères d'acceptation*



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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

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