INTERNATIONAL STANDARD

ISO 10889-3

First edition
1997-12-15

Tool holders with cylindrical shank —

Part 3:
Type B with rectangular radial seat

Porte-outil à queue cylindrique —

Partie 3: Porte-outil radial de type B

Reference number
ISO 10889-3:1997(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 10889-3 was prepared by Technical Commitee ISO/TC 29, *Small tools*.

ISO 10889 consists of the following parts, under the general title *Tool holders with cylindrical shank*:

— *Part 1: Cylindrical shank, location bore — Technical delivery conditions*

— *Part 2: Type A, shanks for tool holders of special designs*

— *Part 3: Type B with rectangular radial seat*

— *Part 4: Type C with rectangular axial seat*

— *Part 5: Type D with more than one rectangular seat*

— *Part 6: Type E with cylindrical seat*

— *Part 7: Type F with taper seat*

— *Part 8: Type Z, accessories*

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Tool holders with cylindrical shank —

Part 3:
Type B with rectangular radial seat

1 Scope

ISO 10889 applies to tool holders with cylindrical shank for machine tools with non-rotating tools, preferably for turning machines.

This part of ISO 10889 specifies dimensions, designations and complementary technical delivery conditions for tool holders with rectangular radial seat of types B1 to B8 with cylindrical shank in accordance with ISO 10889-1. For non-standardized tool holders with rectangular radial seat such as tool holders as shown in the drawings, it is recommended to apply the corresponding specifications of this part of ISO 10889.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 10889. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 10889 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 2768-1:1989, *General tolerances — Part 1: Tolerances for linear and angular dimensions without individual tolerance indications.*

ISO 10889-1:1997, *Tool holders with cylindrical shank — Part 1: Cylindrical shank, location bore — Technical delivery conditions.*

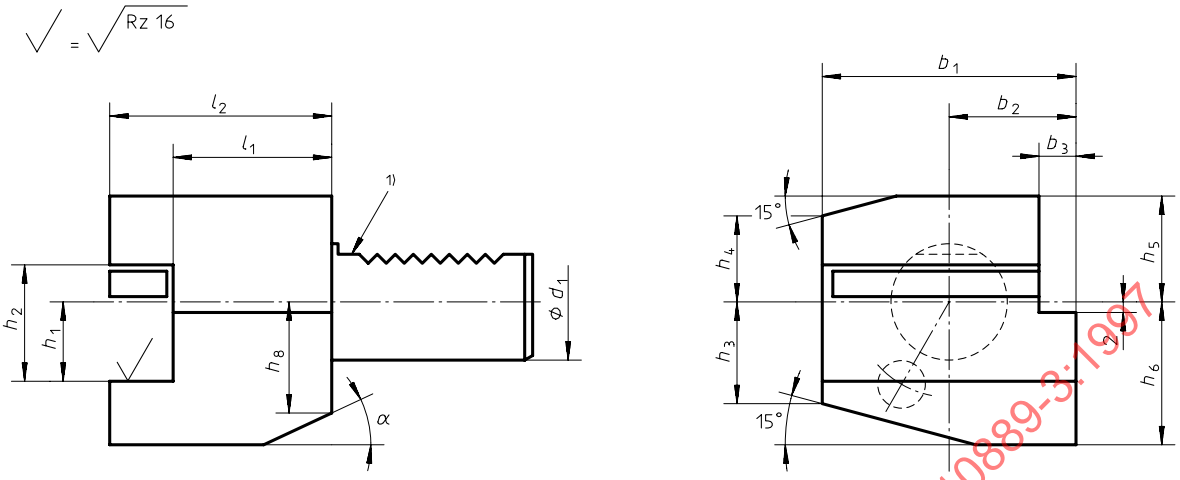
3 Dimensions

See figures 1 to 8 and table 1.

Unspecified details shall be chosen appropriately.

General tolerances: ISO 2768-1 - mB

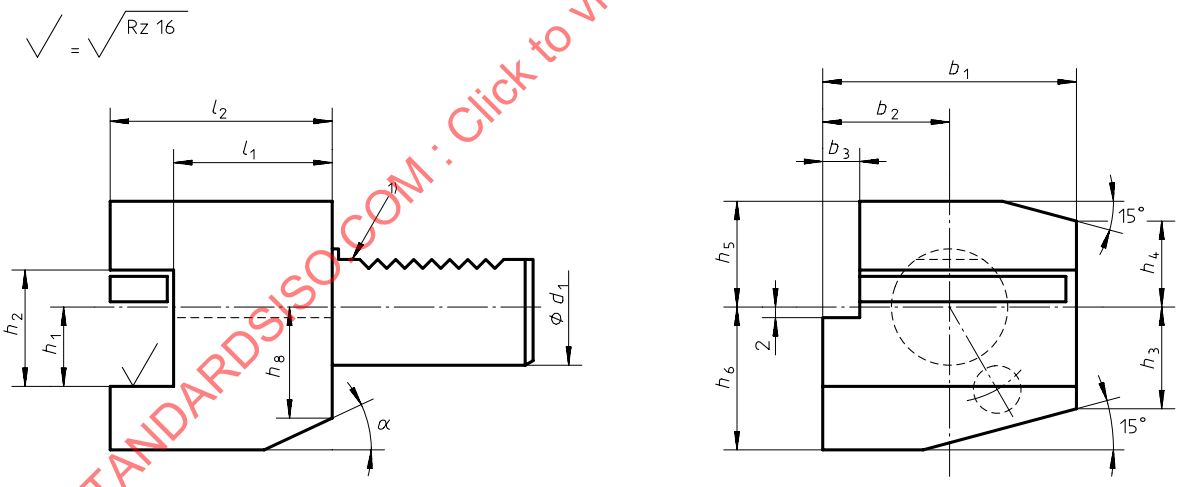
Dimensions in millimetres,
surface roughness in micrometres



1) Cylindrical shank in accordance with ISO 10889-1.

Figure 1 — Type B1 tool holder, right-hand, short

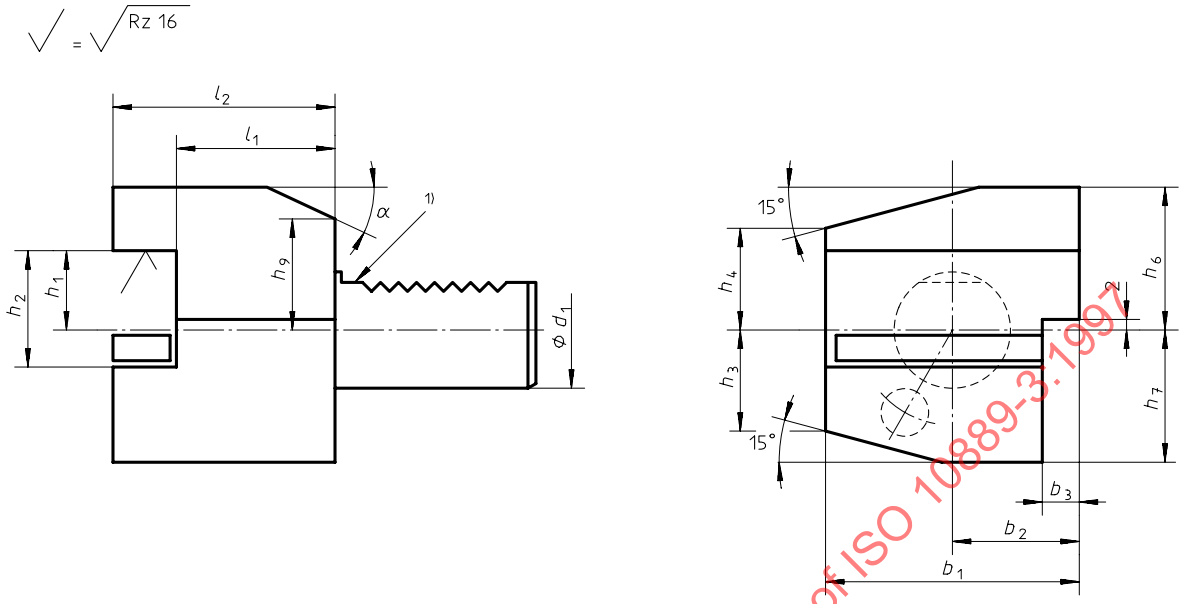
Dimensions in millimetres,
surface roughness in micrometres



1) Cylindrical shank in accordance with ISO 10889-1.

Figure 2 — Type B2 tool holder, left-hand, short

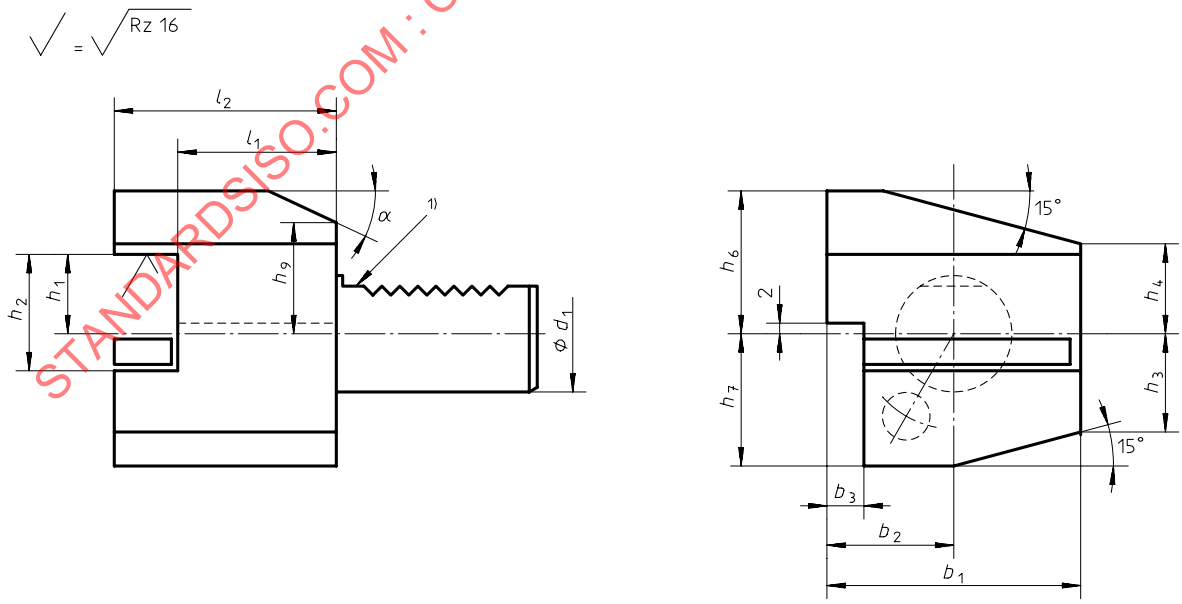
Dimensions in millimetres,
surface roughness in micrometres



1) Cylindrical shank in accordance with ISO 10889-1.

Figure 3 — Type B3 tool holder, overhead, right-hand, short

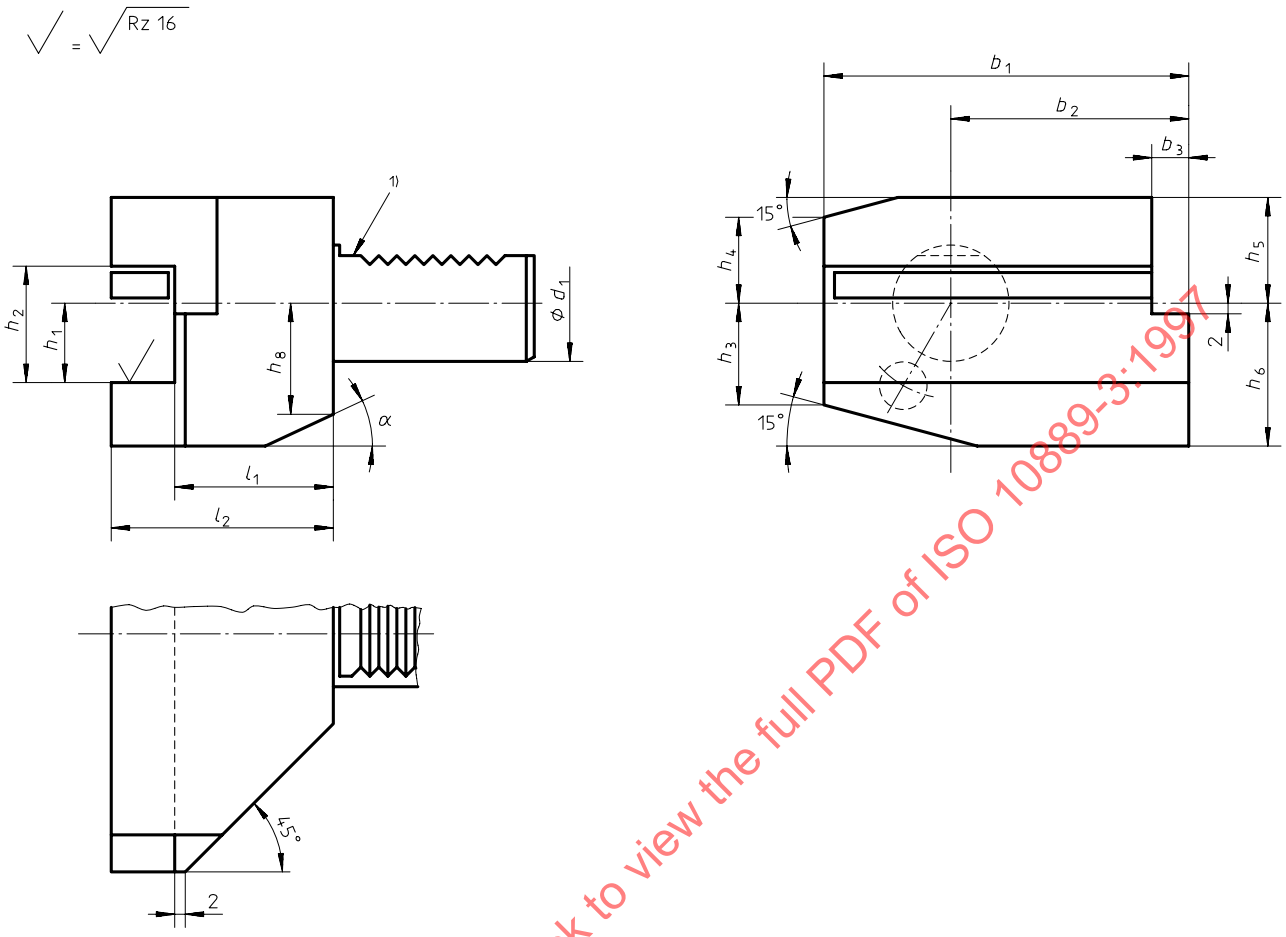
Dimensions in millimetres,
surface roughness in micrometres



1) Cylindrical shank in accordance with ISO 10889-1.

Figure 4 — Type B4 tool holder, overhead, left-hand, short

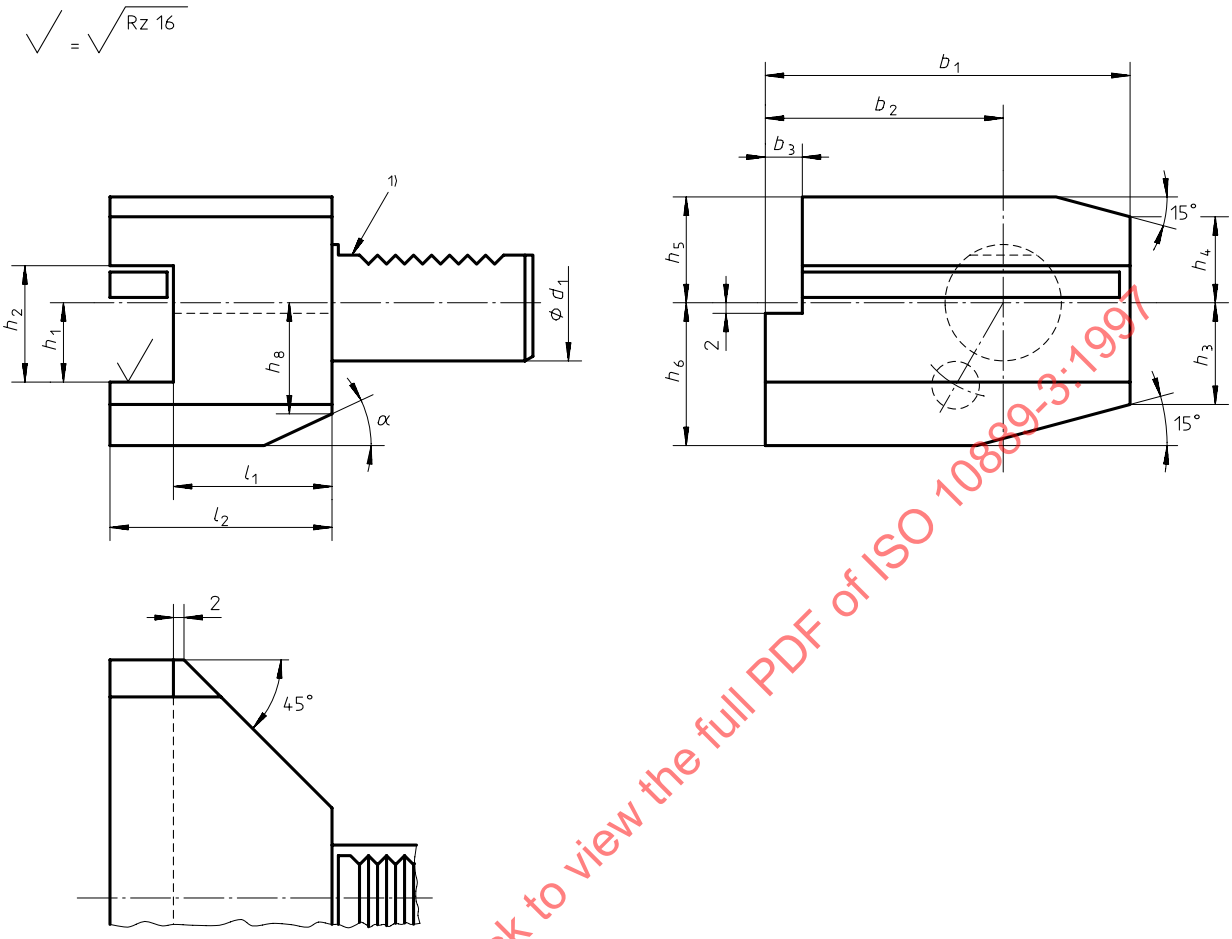
Dimensions in millimetres,
surface roughness in micrometres



1) Cylindrical shank in accordance with ISO 10889-1.

Figure 5 — Type B5 tool holder, right-hand, long

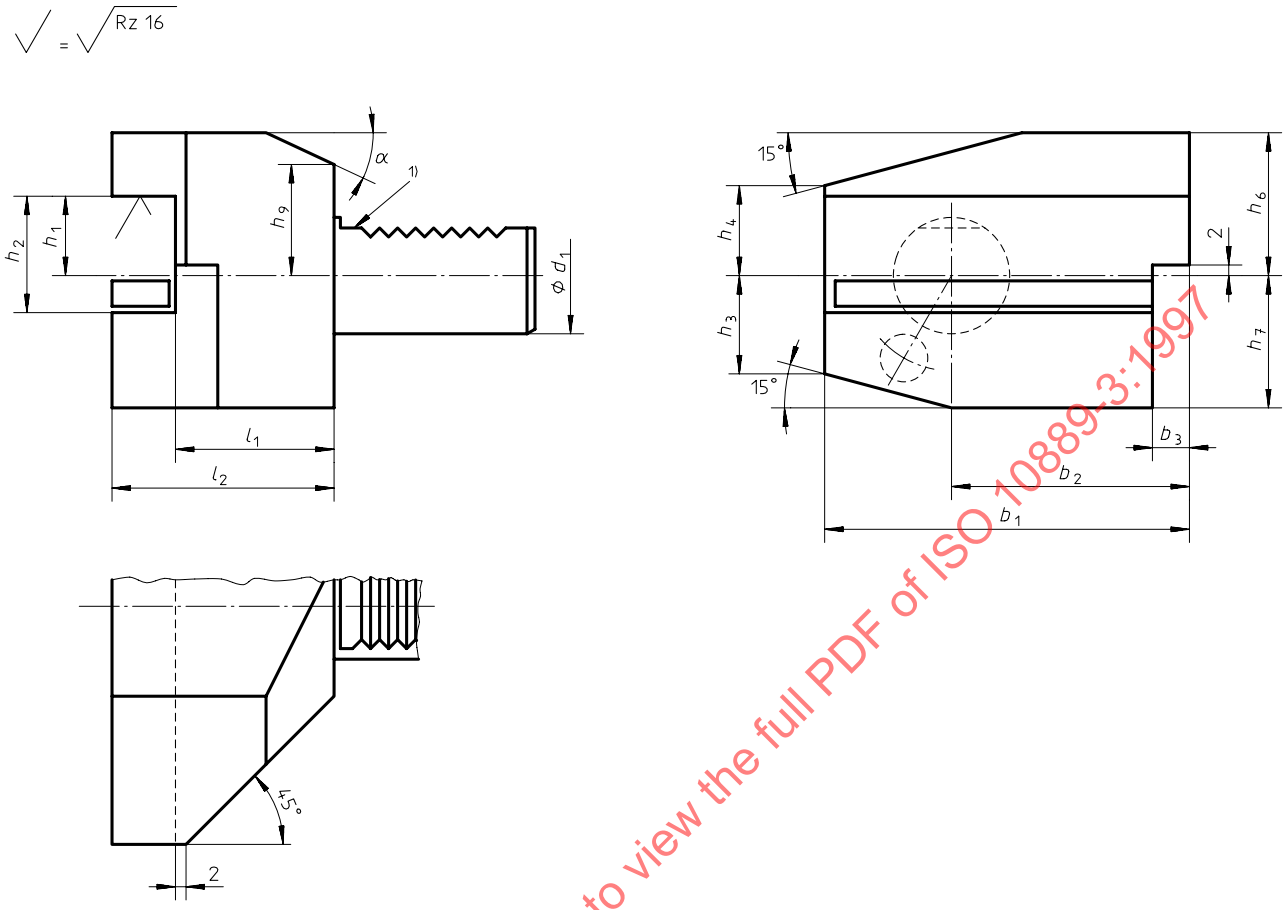
Dimensions in millimetres,
surface roughness in micrometres



1) Cylindrical shank in accordance with ISO 10889-1.

Figure 6 — Type B6 tool holder, left-hand, long

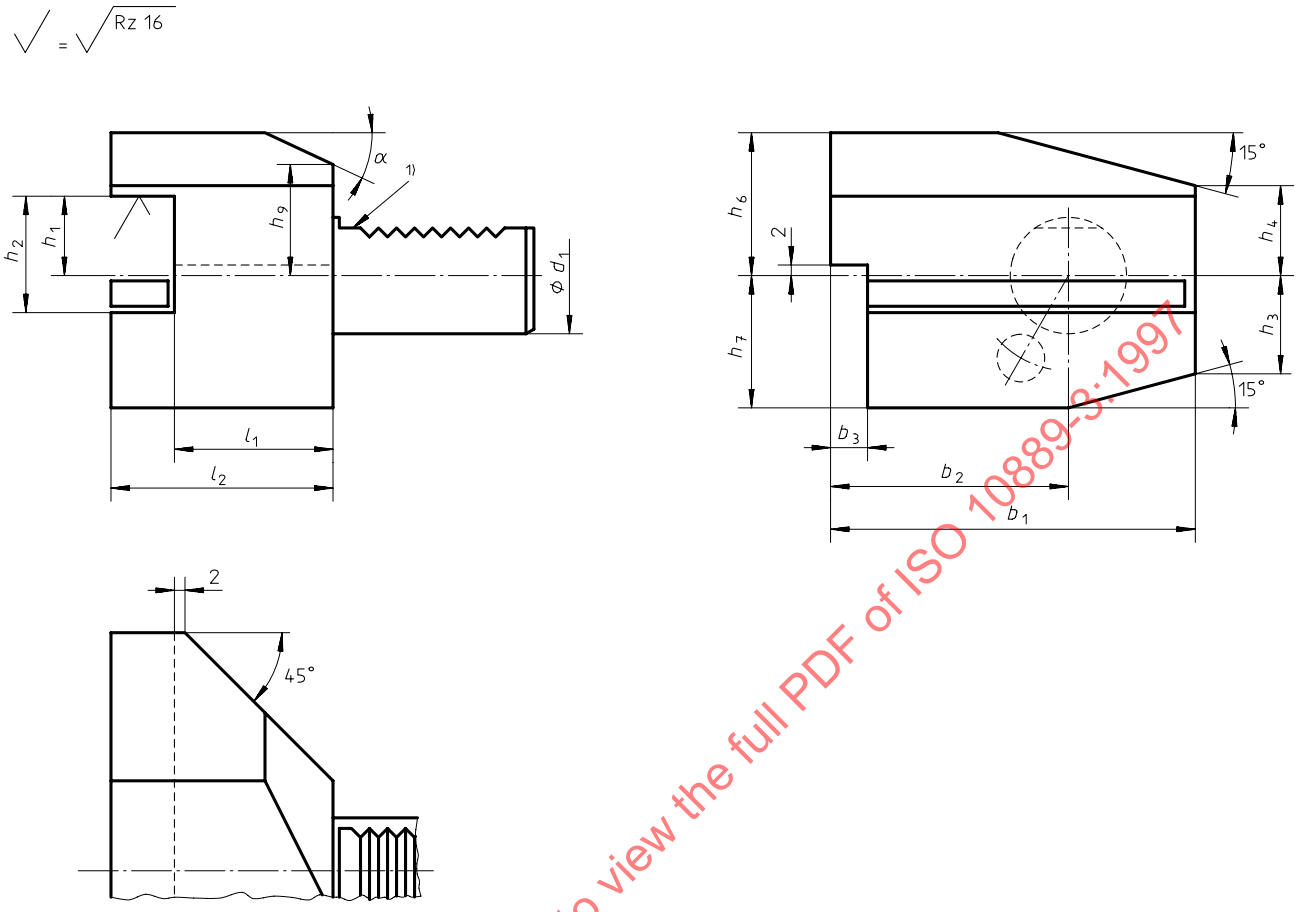
Dimensions in millimetres,
surface roughness in micrometres



1) Cylindrical shank in accordance with ISO 10889-1.

Figure 7 — Type B7 tool holder, overhead, right-hand, long

Dimensions in millimetres,
surface roughness in micrometres



1) Cylindrical shank in accordance with ISO 10889-1.

Figure 8 — Type B8 tool holder, overhead, left-hand, long

Table 1

Dimensions in millimetres

d_1	b_1 Type B		b_2 Type B		b_3	h_1 $^{0}_{-0,1}$	h_2 max.	h_3	h_4	h_5	h_6	h_7	h_8	h_9	l_1 $^{+0,5}_{0}$	l_2	α
	1 to 4	5 to 8	1 to 4	5 to 8													
16	42	58	23	39	5	12	17	15	15	20	22	20	19	19	13 23	24 34	30°
20	55	75	30	50	7	16	22	19	19	25	30	25	23	23	16 26	30 40	30°
25	55	75	30	50	7	16	22	22,5	22,5	25	30	25	25	25	16 26	30 40	30°
30	70	100	35	65	10	20	29	26	22	28	38	35	30	28	22 42	40 60	25°
40	85	118	42,5	75,5	12,5	25	34	35	30	32,5	48	42,5	—	—	22	44	—
50	100	130	50	80	16	32	41	42	35	35	60	50	—	—	30	50	—
60	125	145	62,5	82,5	16	32	41	46	42,5	42,5	62,5	62,5	—	—	30	60	—
80	160	190	80	110	20	40	53	60	55	55	80	80	—	—	40	75	—