
International Standard



1035/2

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

**Hot-rolled steel bars —
Part 2 : Dimensions of square bars**

*Barres en acier laminées à chaud —
Partie 2 : Dimensions des barres carrées*

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Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 1035/2 was developed by Technical Committee ISO/TC 17, *Steel*, and was circulated to the member bodies in December 1978.

It has been approved by the member bodies of the following countries :

Australia	Germany, F. R.	South Africa, Rep. of
Austria	Hungary	Spain
Belgium	India	Sweden
Bulgaria	Italy	Switzerland
Canada	Korea, Dem. P. Rep. of	Thailand
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Denmark	Netherlands	United Kingdom
Egypt, Arab Rep. of	New Zealand	USSR
Finland	Poland	
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The member bodies of the following countries expressed disapproval of the document on technical grounds :

Japan
USA

This International Standard cancels and replaces ISO Recommendation R 1035/2-1969, of which it constitutes a technical revision.

Hot-rolled steel bars — Part 2 : Dimensions of square bars

1 Scope and field of application

This International Standard specifies dimensions of metric series hot-rolled steel square bars.

2 Reference

ISO 1035/4, *Hot-rolled steel bars — Part 4 : Tolerances of round, square and flat bars — Metric series.*

3 Dimensions and tolerances

3.1 The dimensions of square bars are given in the table 1.

Table 1 — Dimensions, sectional areas and masses per unit length

Preferred sizes			Second-preference sizes		
Width	Sectional area	Mass ¹⁾ per unit length	Width	Sectional area	Mass ¹⁾ per unit length
mm	cm ²	kg/m	mm	cm ²	kg/m
8	0,64	0,502	28	7,84	6,15
10	1,00	0,785	32	10,2	8,04
12	1,44	1,13	45	20,2	15,9
14	1,96	1,54	55	30,2	23,7
16	2,56	2,01	90	81,0	63,6
18	3,24	2,54			
20	4,00	3,14			
22	4,84	3,80			
25	6,25	4,91			
30	9,00	7,06			
35	12,2	9,58			
40	16,0	12,6			
50	25,0	19,6			
60	36,0	28,3			
70	49,0	38,5			
80	64,0	50,2			
100	100	78,5			
120	144	113			

1) The values of mass are given for information only and are based on a density of steel of 7,85 kg/dm³.

3.2 The corner radii for square bars as shown in table 2 are for information only.

Table 2 — Corner radii for square bars

Sizes		Corner radii <i>r</i> max. mm
Over mm	Up to and including mm	
—	12	1,0
12	20	1,5
20	30	2,0
30	50	2,5
50	100	3,0
100	120	4,0

3.3 Unless otherwise specified in the order, the tolerances on the dimensions of square bars shall be the normal tolerances specified in ISO 1035/4. Tolerances tighter than those specified in ISO 1035/4 will form the subject of a future International Standard.