

INTERNATIONAL STANDARD

**Connectors for electrical and electronic equipment –
Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed
connectors: mechanical mating information, pin assignment and additional
requirements for type 2**

IECNORM.COM : Click to view the full PDF of IEC 63171-2:2021



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC online collection - oc.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IECNORM.COM : Click to view the full text of IEC 60711-2:2021

INTERNATIONAL STANDARD

**Connectors for electrical and electronic equipment –
Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed
connectors: mechanical mating information, pin assignment and additional
requirements for type 2**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 31.220.10

ISBN 978-2-8322-9778-0

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	7
2 Normative references	7
3 Terms and definitions	8
4 Common features and typical connector pair	8
4.1 Mating information	8
5 Characteristics	14
5.1 General.....	14
5.2 Pin assignment	15
5.3 Classification into climatic category	15
5.4 Electrical characteristics	15
5.5 Transmission characteristics	16
5.6 Mechanical characteristics	17
6 Tests and test schedule.....	17
6.1 General.....	17
6.2 Arrangement for interface contact resistance measurement	18
6.3 Arrangement for vibration test.....	19
6.4 Test procedures and measuring methods.....	19
6.5 Preconditioning.....	19
6.6 Test schedules.....	19
Bibliography.....	21
Figure 1 – Relationships between the IEC 63171 series and their related references.....	5
Figure 2 – Shielded fixed connector details.....	9
Figure 3 – Unshielded fixed connector details	11
Figure 4 – Shielded free connector	12
Figure 5 – Unshielded free connector	14
Figure 6 – Fixed connector pin assignment (front view of connector)	15
Figure 7 – Arrangement for interface contact resistance measurement	18
Figure 8 – Arrangement for vibration test.....	19
Table 1 – Dimensions for Figure 2 and Figure 3.....	10
Table 2 – Dimensions for Figure 4 and Figure 5.....	13
Table 3 – Creepage and clearance distances.....	16

INTERNATIONAL ELECTROTECHNICAL COMMISSION

CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT –**Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed connectors: mechanical mating information, pin assignment and additional requirements for type 2**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 63171-2 has been prepared by subcommittee 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment. It is an International Standard.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
48B/2875/FDIS	48B/2886/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 63171 series, published under the general title *Connectors for electrical and electronic equipment*, can be found on the IEC website.

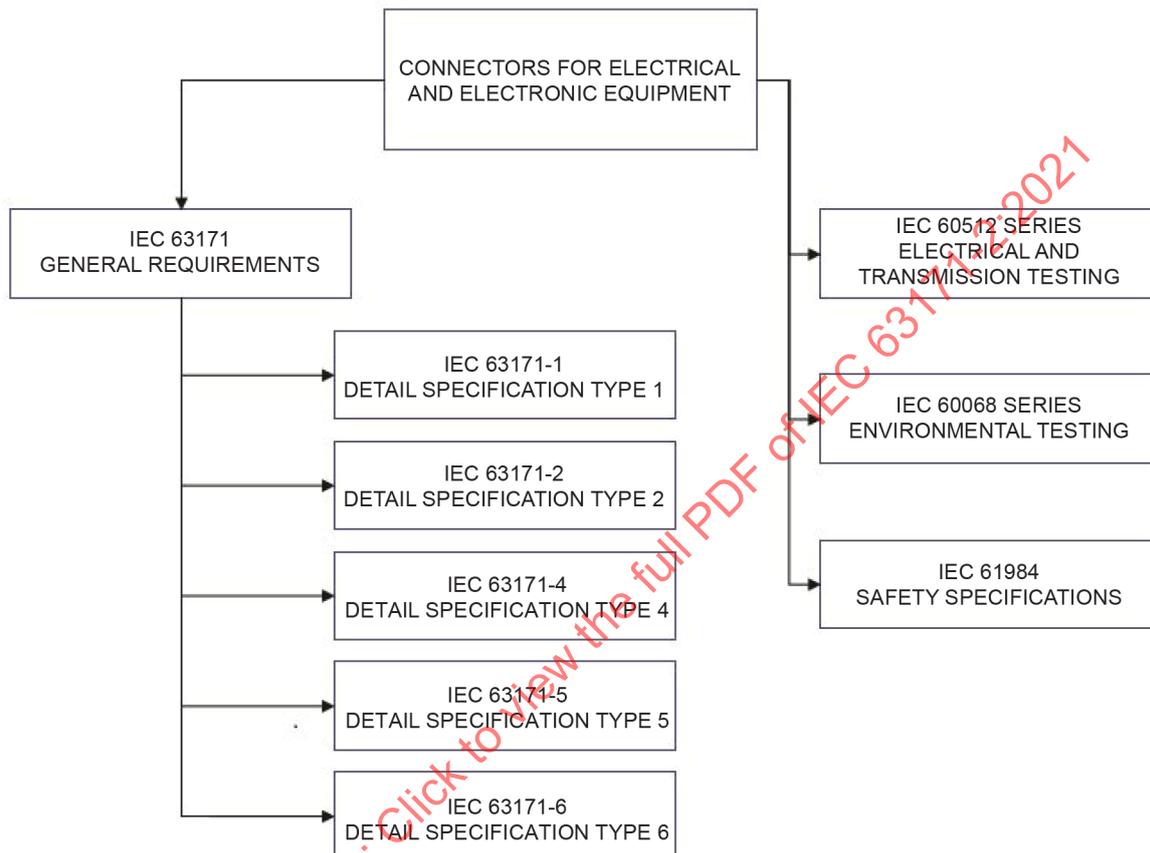
The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IECNORM.COM : Click to view the full PDF of IEC 63171-2:2021

INTRODUCTION

IEC 63171 is the base specification of the whole series. Subsequent specifications do not duplicate information given in the base document, but list only additional requirements. For complete specification regarding a component of a higher number document, all lower numbered documents must be considered as well. Figure 1 shows the interrelation of the documents:

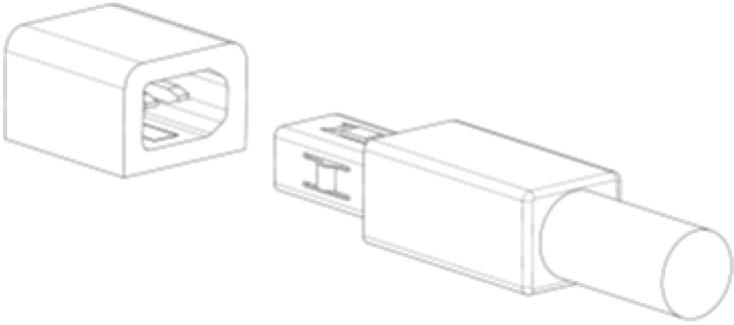
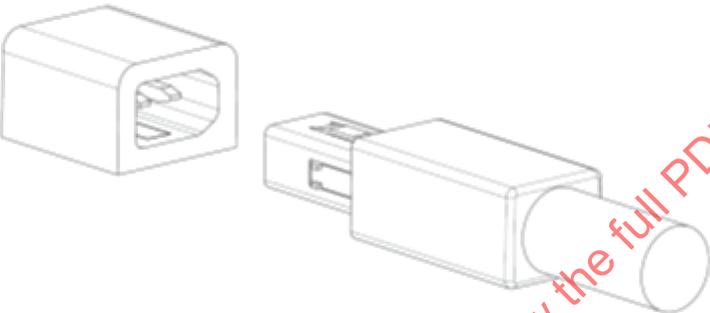
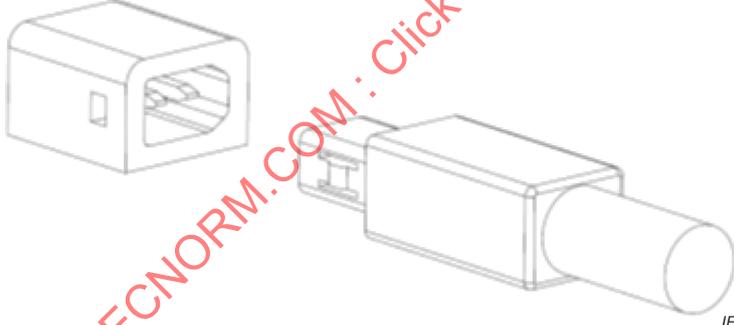
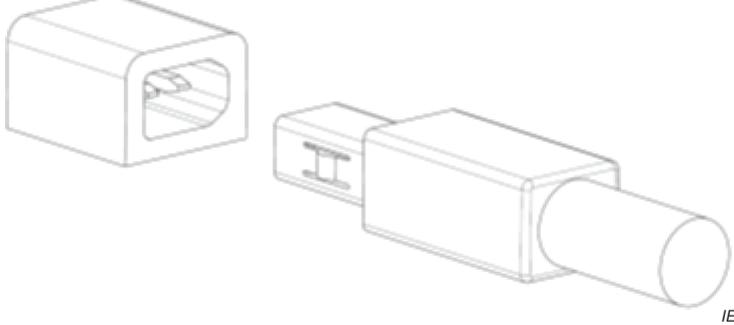


IEC

Figure 1 – Relationships between the IEC 63171 series and their related references

NOTE IEC 63171-1 and IEC 63171-6 contain duplicate information, which is either equal to or better than the minimum requirements of IEC 63171; such duplicate information is due to be removed in later editions.

This document refers to International Standards for test and measurement, environmental testing as well as solderless connections.

<p>IEC SC 48B – Electrical connectors</p> <p>Specification available from: IEC General secretariat or from the addresses shown on the inside cover.</p>	<p>IEC 63171-2 Ed. 1</p>
 <p>IEC</p>	<p>Shielded connector with snap-in mechanism</p>
 <p>IEC</p>	<p>Shielded connector with locking device</p>
 <p>IEC</p>	<p>Unshielded connector with snap-in mechanism</p>
 <p>IEC</p>	<p>Unshielded connector with locking device</p>

IECNORM.COM : Click to view the full PDF of IEC 63171-2:2021

CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT –

Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed connectors: mechanical mating information, pin assignment and additional requirements for type 2

1 Scope

This part of IEC 63171 covers 2-way, shielded or unshielded, free and fixed connectors for data transmission up to 600 MHz, with current-carrying capacity, known as Type 2. It specifies the common dimensions, mechanical, electrical and transmission characteristics and environmental requirements as well as test specifications respectively.

The form factor of these connectors allows their use for cable sharing with already installed TO's for structured cabling.

NOTE The overall performance of the transmission channel in such case has to be evaluated.

Intermateable and interoperable versions for circular connector for sealed applications including this connector are described in IEC 63171-5.

The shielded and unshielded connectors are interoperable for their internal transmission performance and can be exchanged. The shielded version has improved alien crosstalk and coupling attenuation properties.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581, *International Electrotechnical Vocabulary (IEV) – Part 581: Electromechanical components for electronic equipment*

IEC 60512-1, *Connectors for electrical and electronic equipment – Tests and measurements – Part 1: Generic specification*

IEC 60512-28-100, *Connectors for electrical and electronic equipment – Tests and measurements – Part 28-100: Signal integrity tests up to 2 000 MHz – Tests 28a to 28g*

IEC 60664-1, *Insulation coordination for equipment within low-voltage supply systems – Part 1: Principles, requirements and tests*

IEC TR 63040, *Guidance on clearances and creepage distances in particular for distances equal to or less than 2 mm – Test results of research on influencing parameters*

IEC 63171, *Connectors for electrical and electronic equipment – Shielded or unshielded, free and fixed connectors for balanced single-pair data transmission with current carrying capacity: General requirements and tests*¹

IEC 63171-5, *Connectors for electrical and electronic equipment – Part 5: Detail specification for 2-way, shielded or unshielded, free and fixed connectors: mechanical mating information, pin assignment and additional requirements for type 5*²

ISO/IEC 11801-1, *Information technology – Generic cabling for customer premises – Part 1: General requirements*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 63171, IEC 60050-581, and IEC 60512-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Common features and typical connector pair

4.1 Mating information

4.1.1 General

Dimensions are given in millimetres. Drawings are shown in first angle projection. The shape of connectors may deviate from those given in Figure 2 to Figure 5, as long as the dimensions specified are not changed, see also Table 1 and Table 2.

NOTE When using the snap-in version of the free connector, the mating face of the free connector can also be used as mating face of a fixed connector and the mating face of the fixed connector can be used as mating face of a free connector.

¹ Under preparation. Stage at the time of publication: IEC/RFDIS 63171:2020.

² Under preparation. Stage at the time of publication: IEC/PRVC 63171-5:2020.

4.1.2 Fixed connector

4.1.2.1 Shielded fixed connector

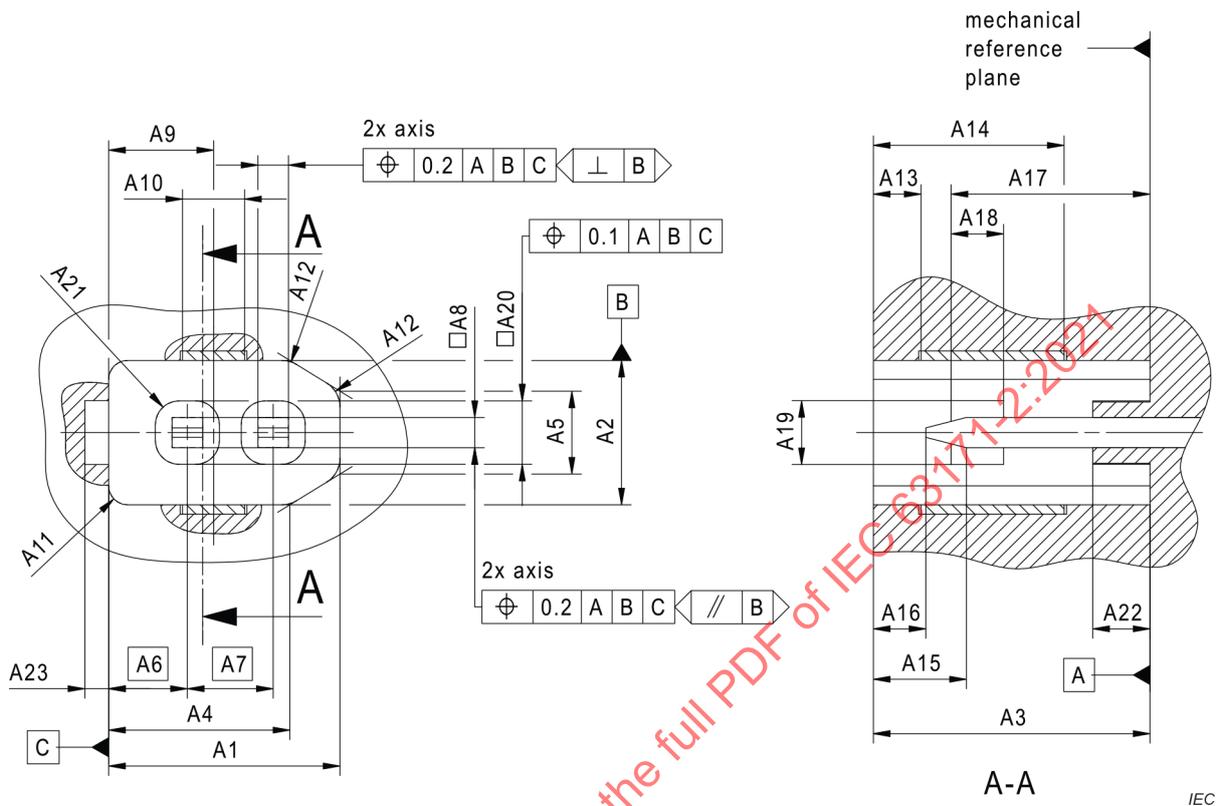


Figure 2 – Shielded fixed connector details

IECNORM.COM : Click to view the full PDF of IEC 63171-2:2021

Table 1 – Dimensions for Figure 2 and Figure 3

Dimensions in mm

Letter	Dimensions			Notes
	Minimum	Nominal	Maximum	
A1	4,8	4,85	4,9	
A2	3	3,05	3,1	
A3	5,65	5,8	5,95	
A4	3,7	3,8	3,9	
A5	1,69	1,75	1,81	
A6	-	1,65	-	Theoretically exact dimension
A7	-	1,8	-	Theoretically exact dimension
A8	0,59	0,64	0,69	
A9	2,1	2,2	2,3	
A10	1,3	-	-	Valid for shield contact zone
A11	-	-	0,4	
A12	-	-	0,6	
A13	-	-	1	Valid for shield contact zone
A14	4	-	-	Valid for shield contact zone
A15	1,8	1,95	2,1	
A16	1,1	-	-	
A17	4,1	4,17	4,24	
A18	1,1	-	-	
A19	1,35	-	-	
A20	1,29	1,34	1,39	
A21	0,5	-	-	
A22	1,15	1,2	1,25	
A23	0,5	-	-	

IECNORM.COM : Click to view the full PDF of IEC 63171-2:2021

4.1.2.2 Unshielded fixed connector

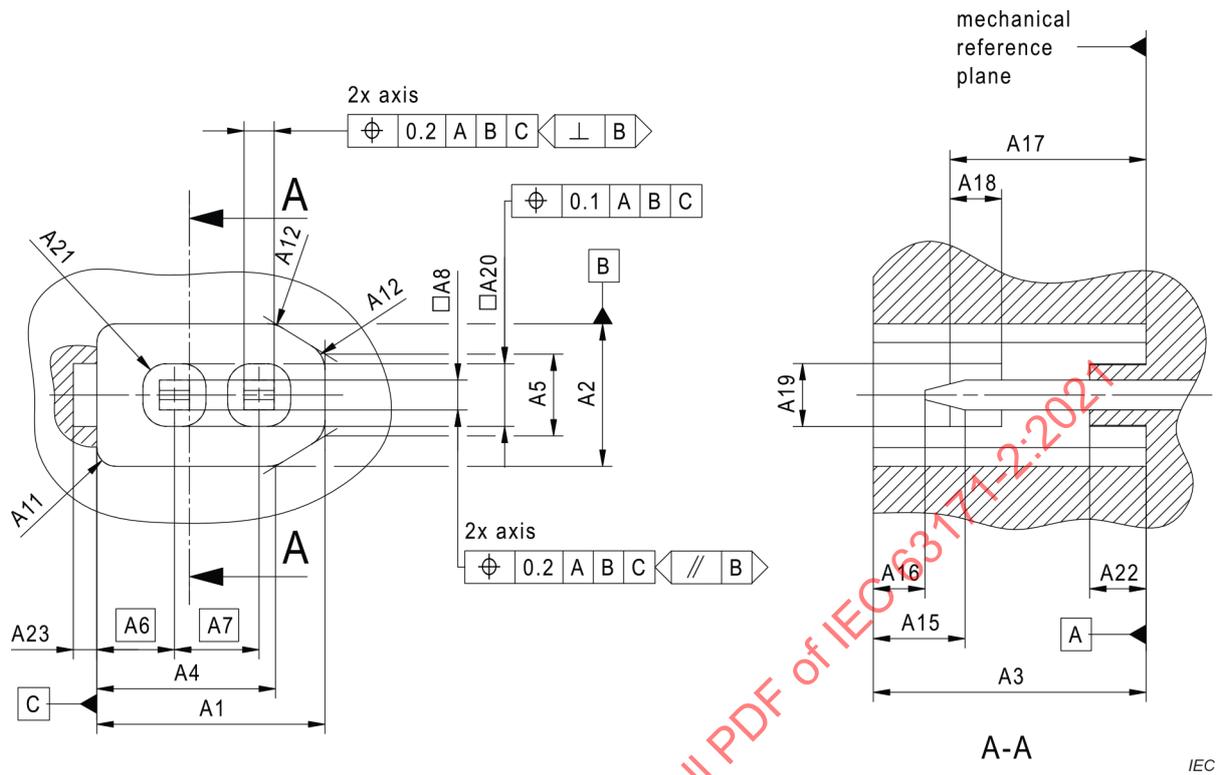
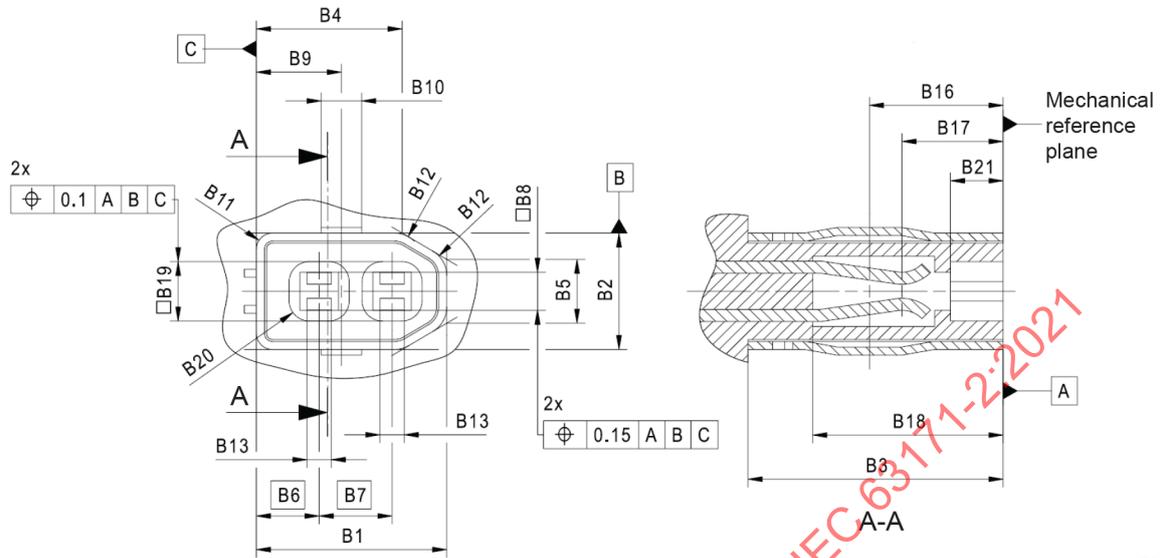


Figure 3 – Unshielded fixed connector details

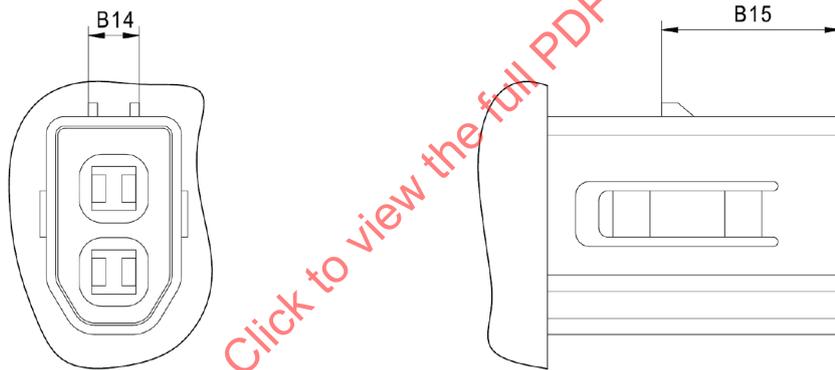
IECNORM.COM : Click to view the full PDF of IEC 63171-2:2021

4.1.3 Free connector

4.1.3.1 Shielded free connector

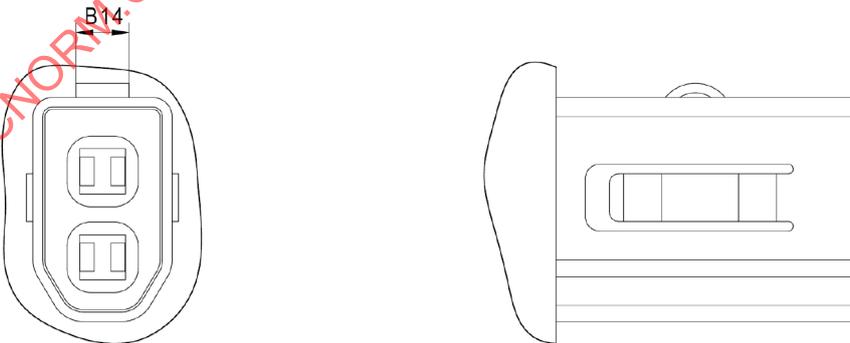


IEC



IEC

a) Locking mechanism



IEC

b) Snap-in mechanism

Figure 4 – Shielded free connector

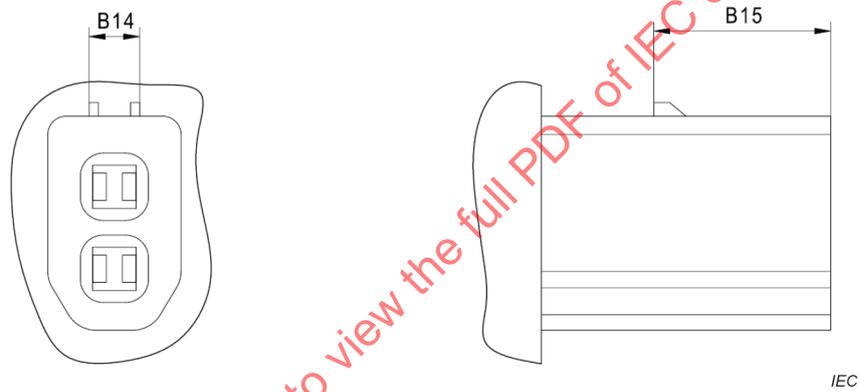
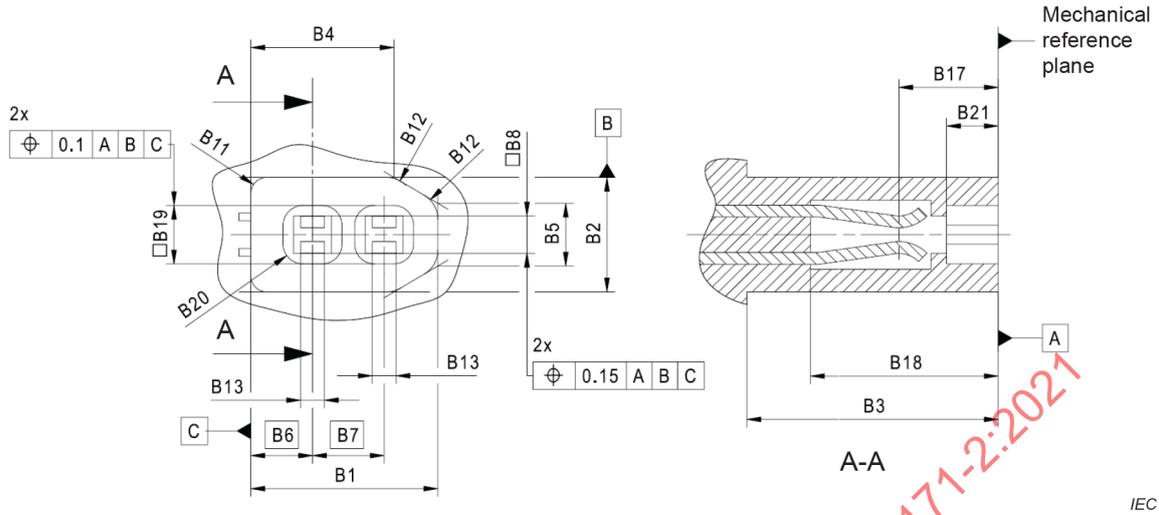
Table 2 – Dimensions for Figure 4 and Figure 5

Dimensions in mm

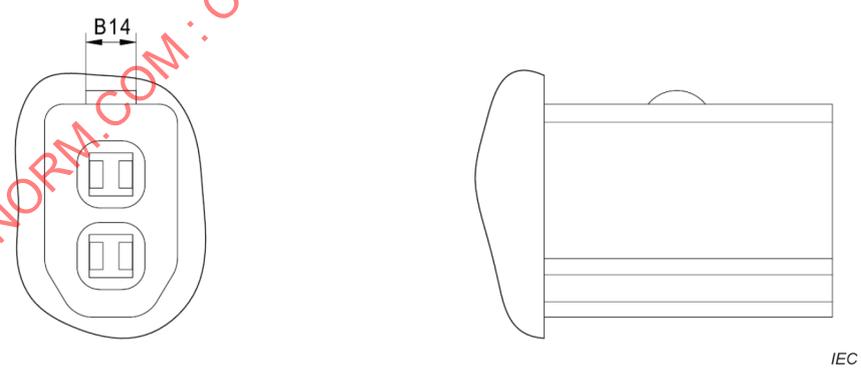
Letter	Dimensions			Notes
	Minimum	Nominal	Maximum	
B1	4,65	4,7	4,75	
B2	2,85	2,9	2,95	
B3	6,3	-	-	
B4	3,55	3,6	3,65	
B5	1,54	1,59	1,64	
B6	-	1,55	-	Theoretically exact dimension
B7	-	1,8	-	Theoretically exact dimension
B8	0,95	-	-	
B9	2	2,1	2,2	
B10	0,9	1	1,1	
B11	0,4	-	-	
B12	0,7	-	-	
B13	0,6	-	-	Valid for contact zone
B14	-	-	1,1	
B15	3,75	3,85	3,95	
B16	2,8	3,3	3,8	
B17	2,35	2,5	2,65	
B18	4,7	-	-	
B19	1,43	1,48	1,53	
B20	-	-	0,5	
B21	1,25	1,3	1,35	

IECNORM.COM : Click to view the full PDF of IEC 63171-2:2021

4.1.3.2 Unshielded free connector



a) Locking mechanism



b) Snap-in mechanism

Figure 5 – Unshielded free connector

5 Characteristics

5.1 General

Compliance to the test schedules is intended to ensure the reliability of all performance parameters, including transmission parameters, over the range of operating climatic conditions.

5.2 Pin assignment

For those specifications where pin assignment is relevant the pin assignment shall be as shown in Figure 6, unless otherwise specified.

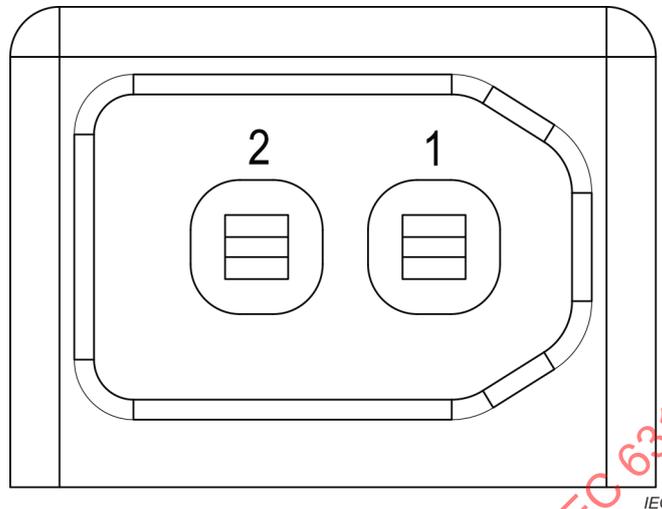


Figure 6 – Fixed connector pin assignment (front view of connector)

5.3 Classification into climatic category

The temperature range and climatic category shall be compatible with ISO/IEC 11801-1 classification of a M11C1E1 environment.

5.4 Electrical characteristics

5.4.1 Creepage and clearance distances

The permissible operating voltages depend on the application and on the specified safety requirements.

Although insulation coordination is not required for safety aspects for these connectors, it is still required for their electrical functional requirements.

In general, for minimum values of clearances and creepage distances IEC 60664-1 shall apply, based on the assigned voltage rating 50 VAC and 60 V DC.

NOTE As indicated in IEC 60664-1, IEC TR 63040 provides an alternative and more precise dimensioning procedure for clearances equal to or less than 2 mm.

The creepage and clearance distances that cover performance requirements in IEC 60664-1 may be reduced, based on IEC TR 63040.

The creepage and clearance distances given in Table 3 apply as operating characteristics for mated connectors according to this document.

In practice, reductions in creepage or clearance distances may occur due to the conductive pattern of the printed board or the wiring used and should duly be taken into account.

Table 3 – Creepage and clearance distances

Dimensions in mm

Minimum distance between contacts and chassis		Minimum distance between adjacent contacts	
Creepage	Clearance	Creepage	Clearance
1,40	0,51	0,40	0,40

5.4.2 Voltage proof

According to 5.4.2 of IEC 63171.

5.4.3 Current-temperature derating

According to Level II of 5.4.3 of IEC 63171.

5.4.4 Initial contact resistance – interface only

According to 5.4.4 of IEC 63171.

5.4.5 Input to output DC resistance

According to 5.4.5 of IEC 63171.

5.4.6 Input to output DC resistance unbalanced

According to 5.4.6 of IEC 63171.

5.4.7 Initial insulation resistance

According to 5.4.7 of IEC 63171.

5.5 Transmission characteristics**5.5.1 General**

Compliance to this document, in respect to transmission characteristics, shall be determined according to specified test methods described in test group EP.

All transmission performance requirements shall apply between the reference planes specified in IEC 60512-28-100.

All transmission results shall be reported as worst case overall result after testing all samples.

5.5.2 Insertion loss

According to Category B of 5.5.2 of IEC 63171.

5.5.3 Return loss

According to Category B of 5.5.3 of IEC 63171.

5.5.4 Propagation delay

According to 5.5.4 of IEC 63171.

5.5.5 Transverse conversion loss

According to Category B of 5.5.5 of IEC 63171.

5.5.6 Transverse conversion transfer loss

According to Category B of 5.5.6 of IEC 63171.

5.5.7 Transfer impedance (shielded only)

According to 5.5.7 of IEC 63171.

5.5.8 Coupling attenuation

According to 5.5.8 of IEC 63171.

5.5.9 Power sum alien (exogenous) NEXT

According to Category B of 5.5.9 of IEC 63171.

5.5.10 Power sum alien (exogenous) FEXT

According to Category B of 5.5.10 of IEC 63171.

5.6 Mechanical characteristics**5.6.1 Mechanical operation**

According to Mating Performance Level MPL750 of 5.6.1 of IEC 63171.

5.6.2 Effectiveness of connector coupling devices

According to Latch or Snap-in definition of 5.6.2 of IEC 63171.

5.6.3 Insertion and withdrawal forces

According to 5.6.3 of IEC 63171.

5.6.4 Polarizing method

According to 5.6.4 of IEC 63171.

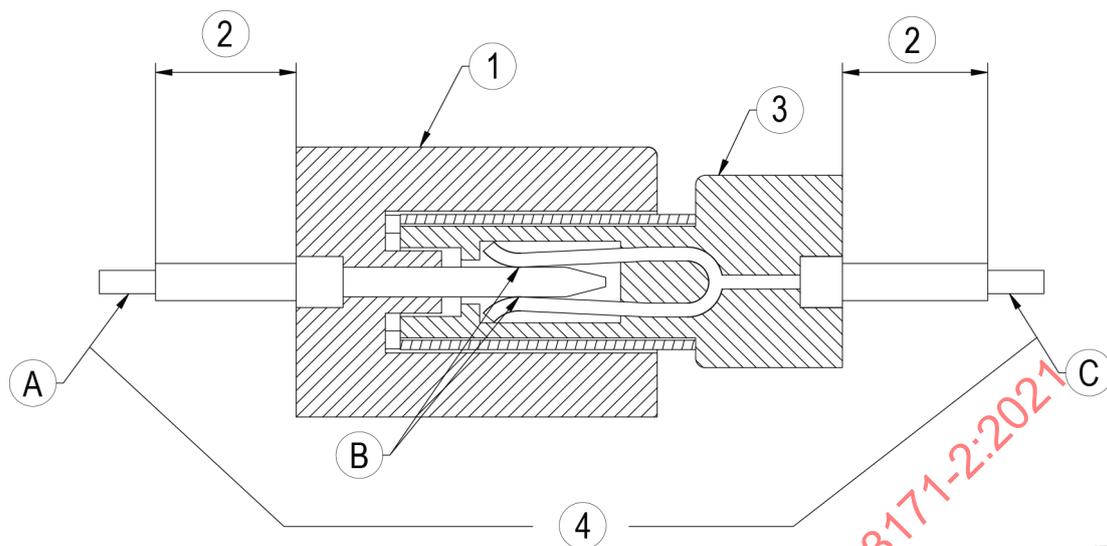
5.6.5 Dynamic stress

According to 5.6.5 of IEC 63171.

6 Tests and test schedule**6.1 General**

According to Clause 6 of IEC 63171.

6.2 Arrangement for interface contact resistance measurement



IEC

Key

- 1 Fixed connector
- 2 Attached wires: as short as practical
- 3 Free connector
- 4 Contact resistance measuring points
- A Fixed connector measuring point
- B Measuring point, B1: on the contact of the fixed connector, B2: on the contact of the free connector
- C Free connector measuring point

Figure 7 – Arrangement for interface contact resistance measurement

The test procedure is defined in 6.3 of IEC 63171. Figure 7 shows a test setup arrangement for the interface contact resistance measurement.

IECNORM.COM : Click to view the full PDF of IEC 63171-2:2021