IEC 61754-4

Edition 3.0 2022-02
REDLINE VERSION

INTERNATIONAL STANDARD

colour inside

Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces –
Part 4: Type SC connector family

IEC Secretariat
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

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FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR INTERFACES –

Part 4: Type SC connector family

FOREWORD

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This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 61754-4:2013. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 61754-4 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics. It is an International Standard.

This third edition cancels and replaces the second edition published in 2013 and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) the test method IEC 61300-3-22 for the compression force of the ferrule was added;
b) Annex A (informative) with cut out dimension requirements for testing the strength of mounted adaptors was added.

The text of this International Standard is based on the following documents:

Draft	Report on voting
86B/4563/FDIS	86B/4584/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts of the IEC 61754 series, under the general title *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces,* can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR INTERFACES –

Part 4: Type SC connector family

1 Scope

This part of IEC 61754 ~~defines~~ specifies the standard interface dimensions for type SC family of connectors.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

~~IEC 61755-3-1, *Fibre optic connector optical interfaces – Part 3-1:Optical interface, 2,5 mm and 1,25 mm diameter cylindrical full zirconia PC ferrule, single mode fibre*~~

~~IEC 61755-3-2, *Fibre optic connector optical interfaces – Part 3-2: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical full zirconia ferrules for 8 degrees angled-PC single mode fibres*~~

IEC 61300-3-22, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-22: Examinations and measurements – Ferrule compression force*

IEC 61754-1, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 1: General and guidance*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 61754-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

4 Description

The parent connector for the type SC connector family is a single position plug connector characterized by a 2,5 mm nominal ferrule diameter. It includes a push-pull coupling mechanism which is spring loaded relative to the ferrule in the direction of the optical axis. The plug has a single male key which may be used to orient and limit the relative position between the connector and the component to which it is mated. The optical alignment mechanism of the connector is of a ~~resilient~~ sleeve style.

This document defines the standard interface dimensions of active device receptacles for the type SC connectors. The receptacles are used to retain the connector plug and mechanically maintain the optical datum target of the plugs at a defined position within the receptacle housings.

5 Interfaces

This document contains the standard interfaces showed in Table 1.

Table 1 – Interfaces

Interface IEC 61754-4-1	Simplex plug connector interface – push/pull, physical contact (PC)
Interface IEC 61754-4-2	Simplex adaptor connector interface – push/pull
Interface IEC 61754-4-3	Duplex plug connector interface – push/pull, PC
Interface IEC 61754-4-4	Duplex adaptor connector interface – push/pull
Interface IEC 61754-4-5	Simplex plug connector interface – push/pull, angled PC (APC) 8°
Interface IEC 61754-4-6	Duplex plug connector interface – push/pull, APC 8°
Interface IEC 61754-4-X1	Simplex active device receptacle interface – for APC 8°connector plug
Interface IEC 61754-4-X2	Simplex active device receptacle interface – for PC connector plug
Interface IEC 61754-4-X3	Duplex active device receptacle interface – for APC 8°connector plug
Interface IEC 61754-4-X4	Duplex active device receptacle interface – for PC connector plug

~~The plug of interface IEC 61754-4-1 and interface IEC 61754-4-3 has a ferrule with a spherically polished endface (PC). The plug of interface IEC 61754-4-5 and interface IEC 61754-4-6 has a ferrule with a spherically polished angled endface which may take any of the angled PC (APC) forms and realizes a physical contact.~~

Table 2 shows the intermateability of interfaces.

Table 2 – Intermateability of interfaces

Plugs	Adaptors/active device receptacles					
	61754-4-2	61754-4-4	61754-4-X1	61754-4-X2	61754-4-X3	61754-4-X4
61754-4-1	Mate	Mate	Not mate	Mate	Not mate	Mate
61754-4-3	Not mate	Mate	Not mate	Not mate	Not mate	Mate
61754-4-5	Mate	Mate	Mate	Not mate	Mate	Not mate
~~61754-4-8~~ 61754-4-6	Not mate	Mate	Not mate	Not mate	Mate	Not mate

Figure 1 is an example of a simplex PC plug connector interface. Table 3 gives dimensions of the simplex PC plug connector interface and Table 4 gives the grade characteristics for simplex PC plug connector interface.

A chamfer or radius is allowed to a maximum depth of ~~1,2~~ 1,8 mm from the ferrule endface.

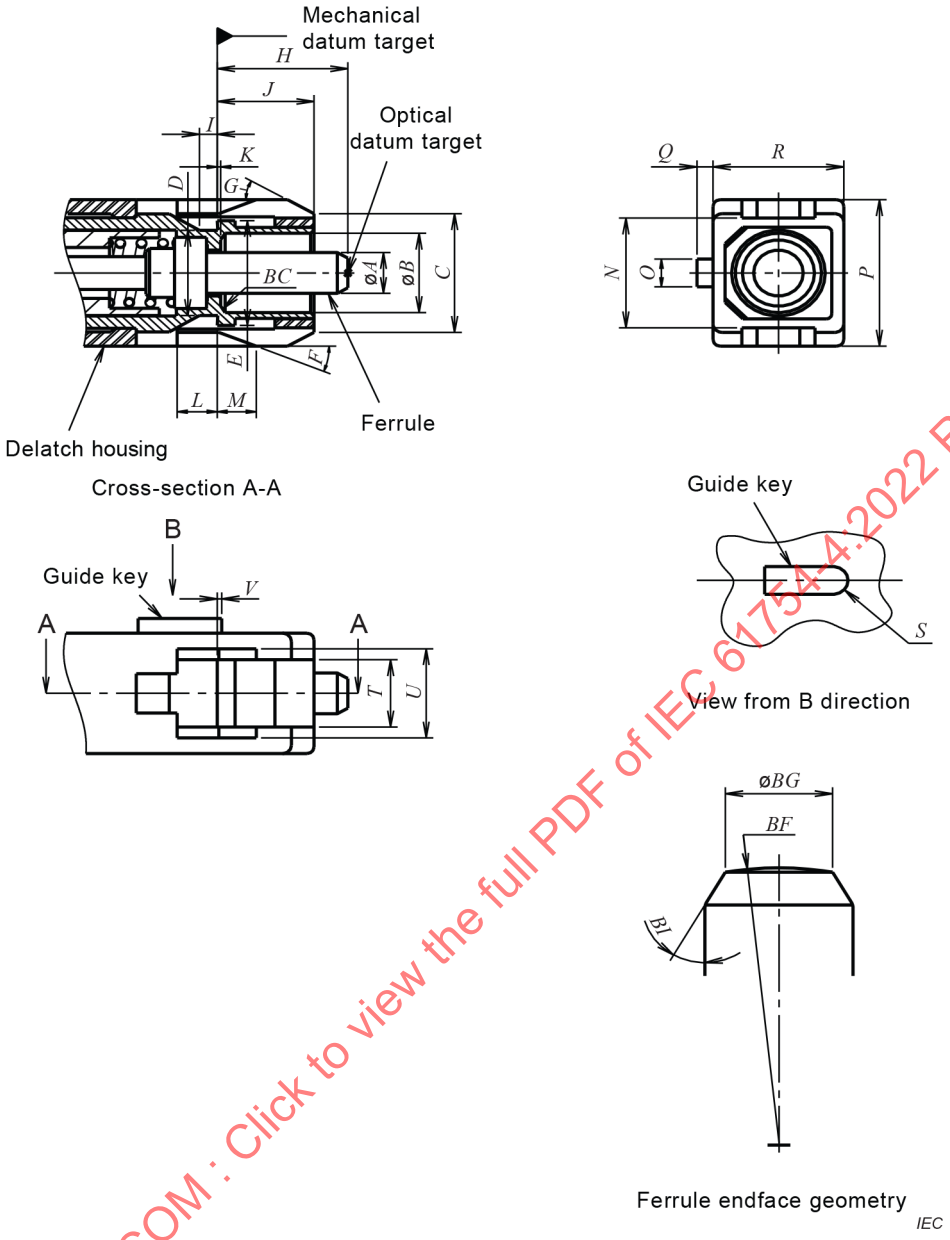

Figure 1 – Simplex PC plug connector interface

Table 3 – Dimensions of the simplex PC plug connector interface

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 4	~~2,500 mm~~	
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unit in degrees
G	25°	35°	Angle, unit in degrees
H	7,15 mm	7,5 mm	a
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	b
M	2,0 mm	2,8 mm	b c
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,89 mm	8,99 mm	
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,90 mm	Radius
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	b
~~*BC*~~	~~0°~~	~~0,5°~~	~~45° chamfer~~
~~*BF*~~	~~5 mm~~	~~30 mm~~	~~Radius, d~~
~~*BG*~~	~~0,8 mm~~	~~–~~	~~Diameter e~~
BC	0 mm	0,5 mm	Chamfer or round
BF	See IEC 61755-3-1		Radius d
BG	See IEC 61755-3-1		Diameter
BI	25°	35°	Angle, unit in degrees

a Dimension *H* is given for plug endface when not mated. ~~It~~ The ferrule is movable by a certain axial compression force, with direct contacting endfaces, and therefore dimension *H* is variable. Ferrule compression force shall be 7,8 N to 11,8 N when dimension *H* is 7,0 mm ± 0,1 mm. The compression force shall be measured according to IEC 61300-3-22.

b ~~Coupling sleeve shall be movable toward right and left direction. These dimensions are given when the coupling sleeve is moved in its most right-direction position.~~ The delatch housing shall be movable to the right or left. Dimensions *L*, *M* and *V* are given when the delatch housing is at the furthest right. Dimension *M* shall be negative, when the delatch housing is at the furthest left.

c ~~Dimension *M* shall be below 0 mm, when a coupling sleeve is moved to its most left-direction position.~~ The right end of *M* shall be at the left of the mechanical datum target when the delatch housing is at the furthest left.

d Dome eccentricity of the spherical polished endface shall be less than ~~70~~ 50 µm.

~~e See IEC 61755-3-1.~~

Table 4 – Grade characteristics for simplex PC plug connector

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
A	See IEC 61755-3-1		a
B	See IEC 61755-3-1		a
C	See IEC 61755-3-1		a
D	See IEC 61755-3-1		a
~~Am~~	~~2,497~~	~~2,500~~	~~b~~
~~Bm~~	~~2,497~~	~~2,500~~	~~b~~
~~Cm~~	~~2,494~~	~~2,500~~	~~b~~
A_m	Grade not specified at this time		a b
B_m	2,497	2,500	a b
C_m	2,494	2,500	a b

a ~~See IEC 61755-3-1.~~ Add the grade number to the interface reference number.

b Refer to future IEC 61755-6-1 for guidance[1].

Figure 2 is an example of a simplex adaptor connector interface. Table 5 gives dimensions of the simplex adaptor connector interface and Table 6 gives the grade of the simplex adaptor connector interface.

1 Under preparation. Stage at the time of publication: IEC/CDM 61755-6-1:2021.

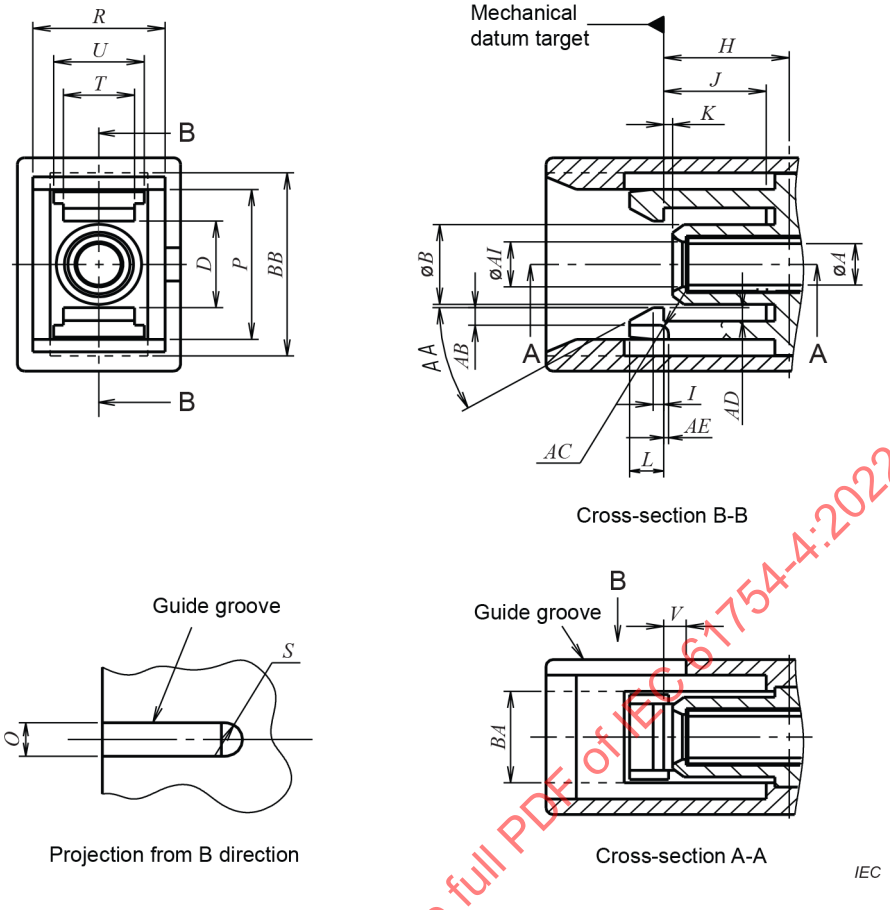

Figure 2 – Simplex adaptor connector interface

Table 5 – Dimensions of the simplex adaptor connector interface

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 6		
B	~~4,69~~ 4,39 mm	4,79 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
AI	2,7 mm	2,8 mm	
BA	5,4 mm	5,6 mm	[a]
BB	10,8 mm	11,2 mm	[a]

[a] ~~It may be of a structure as shown by an alternate long and short dash line shown in Figure 2.~~ The dotted line structure in Figure 2 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 6 – Grade characteristics for simplex adaptor connector

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
[a]			Resilient sleeve [a] [b]

[a] Add the grade number to the interface reference number.

[b] The connector alignment feature is a resilient sleeve. The feature shall accept a pin gauge shown in Figure 3 to the centre of the adaptor with a force of 2 N to 5,9 N under the condition that another pin gauge is inserted into the feature from the other side. The centre of the adaptor is defined by the right side position of dimension *H*.

Figure 3 is an example of a pin gauge for adaptor. Table 7 gives pin gauge dimensions.

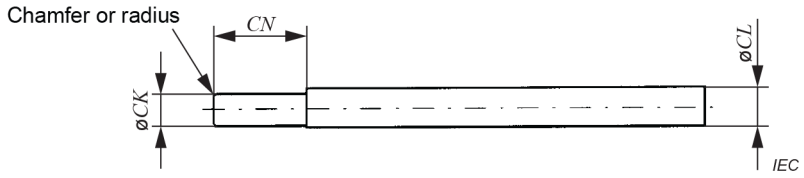

Figure 3 – Pin gauge for adaptor

Table 7 – Pin gauge dimensions

Reference	Dimensions mm		Remarks
	Minimum	Maximum	
CK	2,498 5	2,499 5	Surface roughness: grade N4 (0,2 µm radius)
CL	2,8	4,8	
CN	7	~~15~~	

Figure 4 is an example of a duplex PC plug connector interface. Table 8 gives dimensions of the duplex PC plug connector interface and Table 9 gives the grade of the duplex PC plug connector interface.

A chamfer or radius is allowed to a maximum depth of ~~1,2~~ 1,8 mm from the ferrule endface.

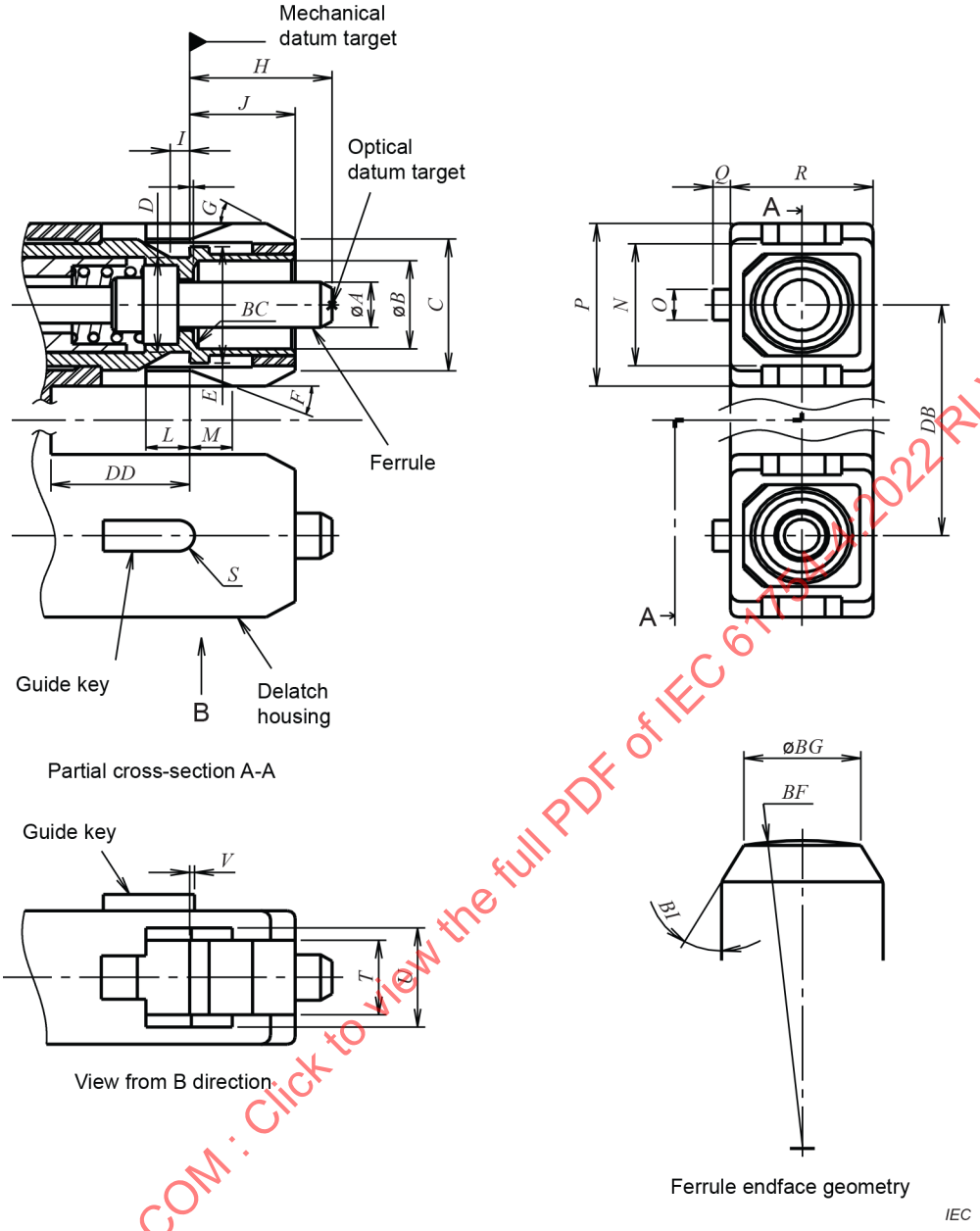

Figure 4 – Duplex PC plug connector interface

Table 8 – Dimensions of the duplex PC plug connector interface

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 9	~~2,500 mm~~	
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unit in degrees
G	25°	35°	Angle, unit in degrees
H	7,15 mm	7,5 mm	a
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	b
M	2,0 mm	2,8 mm	b c
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,79 mm	8,89 mm	d
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,9 mm	Radius
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	b
BC	0 mm	0,5 mm	~~Degree chamfer~~ Chamfer or round
~~*DD*~~	~~7~~	~~–~~	
~~*BF*~~	~~5 mm~~	~~30 mm~~	~~Radius,~~ [f]
~~*BG*~~	~~–~~	~~–~~	~~Diameter~~ [g]
~~*BI*~~	~~25°~~	~~35°~~	
BF	See IEC 61755-3-1		Radius [f]
BG	See IEC 61755-3-1		Diameter
BI	25°	35°	Angle, unit in degrees
DB	12,65 mm	12,75 mm	e
DD	7 mm	35 mm	

[a] Dimension H is given for plug endface when not mated. ~~It~~ The ferrule is movable by a certain axial compression force, with direct contacting endfaces, and therefore dimension H is variable. Ferrule compression force shall be 7,8 N to 11,8 N when dimension H is 7,0 mm ± 0,1 mm. The compression force shall be measured according to IEC 61300-3-22.

[b] The delatch housing shall be movable ~~towards right and left direction~~ to the right or left. Dimensions L, M and V are given when the delatch housing is ~~moved in its extreme right-direction position~~ at the furthest right.

[c] ~~Dimension *M* shall be below 0 mm, when the delatch housing is moved to its most left-direction position.~~ The right end of M shall be at the left of the mechanical datum target when the delatch housing is at the furthest left.

[d] The delatch housing may be a rigid sleeve. When two simplex plugs are retained together by a flexible sleeve, dimension P shall be from 8,89 mm to 8,99 mm.

[e] The delatch housing may be a rigid sleeve. When two simplex plugs are retained together by a flexible sleeve, dimension DB shall be from 12,25 mm to 13,15 mm.

[f] The dome eccentricity of the spherical polished endface shall be less than ~~70~~ 50 µm.

~~[g] See IEC 61755-3-1.~~

Table 9 – Grade characteristics for duplex PC plug connector

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
A	See IEC 61755-3-1		[a]
B	See IEC 61755-3-1		[a]
C	See IEC 61755-3-1		[a]
D	See IEC 61755-3-1		[a]
~~Am~~	~~2,497~~	~~2,500~~	~~[b]~~
~~Bm~~	~~2,497~~	~~2,500~~	~~[b]~~
A_m	Grade not specified at this time		[a] [b]
B_m	2,497	2,500	[a] [b]
C_m	2,494	2,500	[a] [b]

[a] ~~See IEC 61755-3-1.~~ Add the grade number to the interface reference number.

[b] Refer to future IEC 61755-6-1 for guidance.

Figure 5 is an example of a duplex adaptor connector interface. Table 10 gives dimensions of the duplex adaptor connector interface and Table 11 gives the grade of the duplex adaptor connector interface.

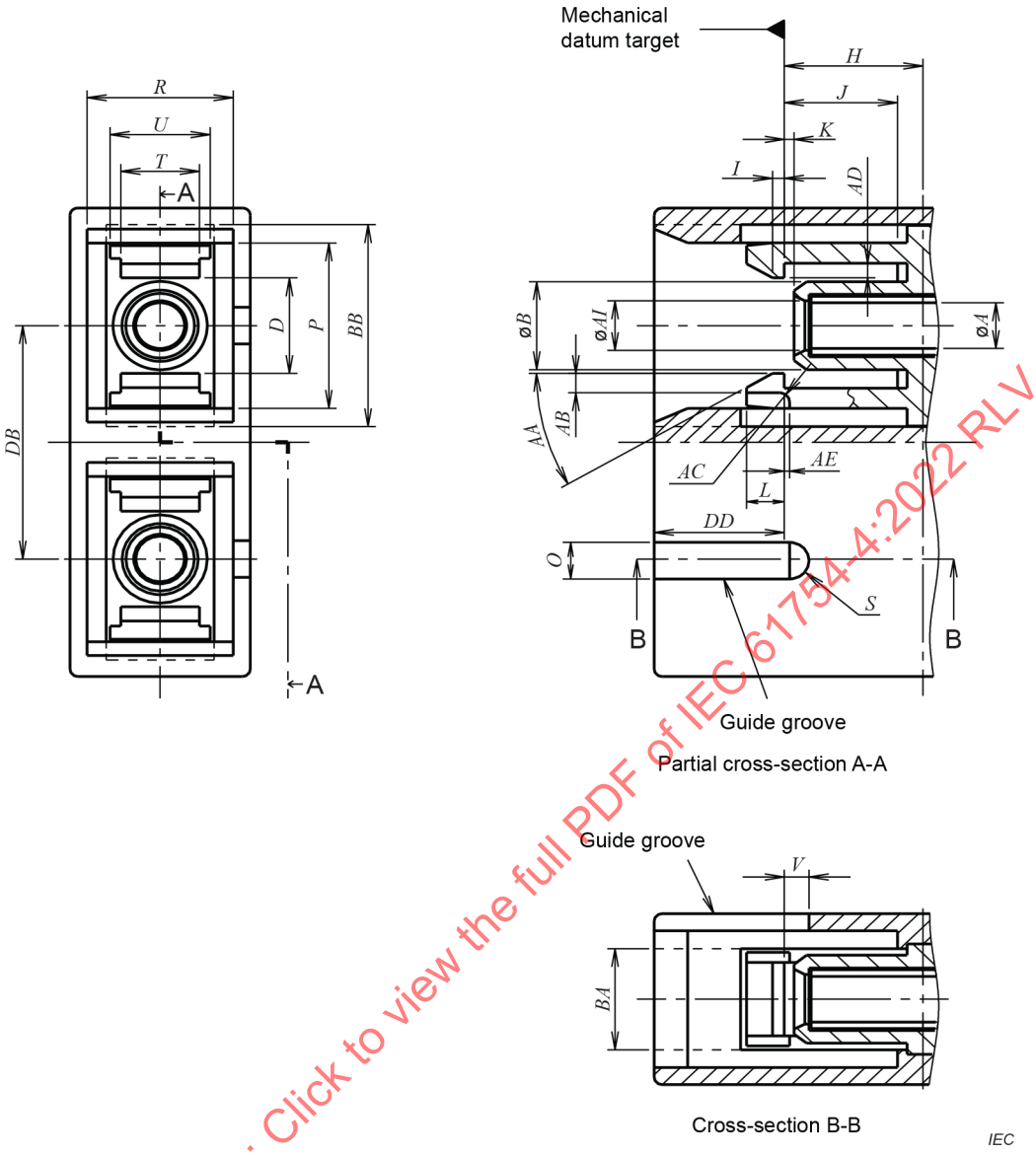

Figure 5 – Duplex adaptor connector interface

Table 10 – Dimensions of the duplex adaptor connector interface

Reference	Dimensions mm		Remarks
	Minimum	Maximum	
A	See Table 11		
B	4,39 mm	4,69 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
AI	2,7 mm	2,8 mm	
BA	5,4 mm	5,6 mm	[a]
BB	10,8 mm	11,2 mm	[a]
DB	12,65 mm	12,75 mm	
DD	–	6,99 mm	

[a] ~~It may be of a structure as shown by a dash line in Figure 5.~~ The dotted line structure in Figure 5 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 11 – Grade of the duplex adaptor connector

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
[a]	–	–	Resilient sleeve [a] [b]

[a] Add grade number to the interface reference number.

[b] The connector alignment feature is a resilient sleeve. The feature shall accept a pin gauge shown in Figure 3 to the centre of the adaptor with a force of 2,0 N to 5,9 N under the condition that another pin gauge is inserted into the feature from the other side. The centre of the adaptor is defined by the right side position of dimension *H*.

Figure 6 is an example of a simplex ~~APC~~ angled PC plug connector interface. Table 12 gives dimensions of the simplex ~~APC~~ angled PC plug connector interface. The detail dimensions of optical interfaces for APC are defined in IEC 61755-3-2.

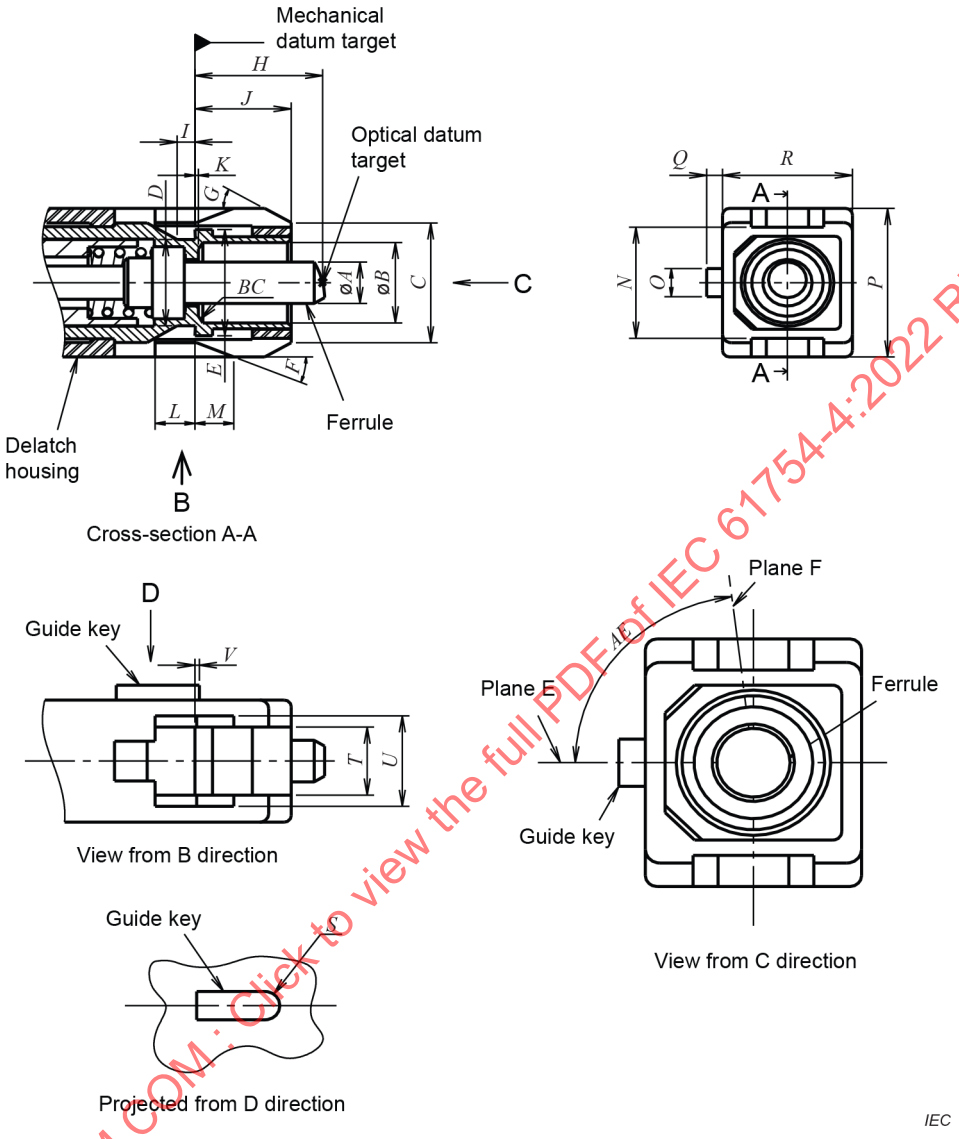

Figure 6 – Simplex ~~APC~~ angled PC plug connector interface *(1 of 2)*

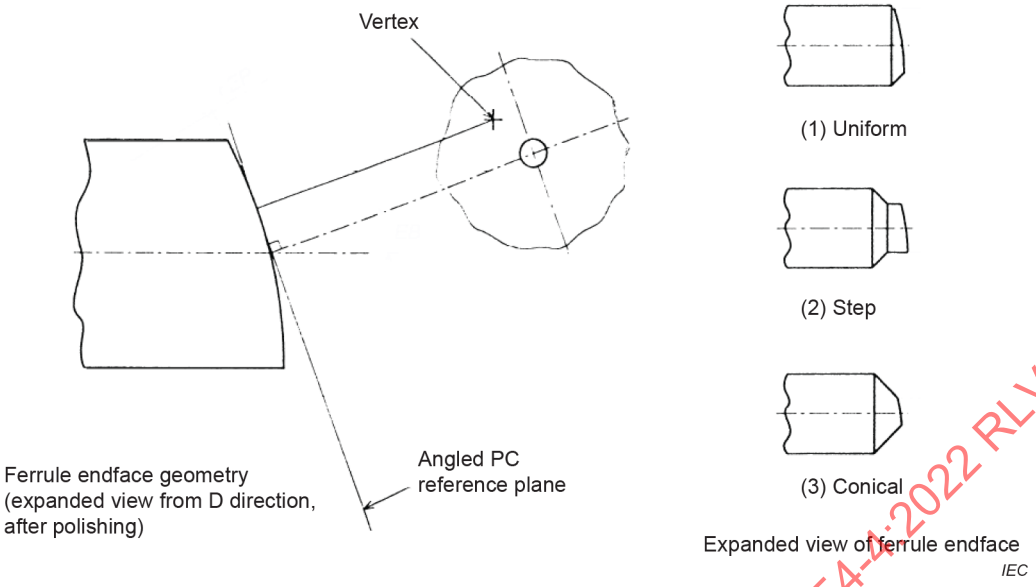

Figure 6 – Simplex ~~APC~~ angled PC plug connector interface *(2 of 2)*

Table 12 – Dimensions of the simplex ~~APC~~ angled PC plug connector interfaces

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	~~2,500 mm~~ See IEC 61755-3-2		a
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unit in degrees
G	25°	35°	Angle, unit in degrees
H	7,15 mm	7,5 mm	b
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	c
M	2,0 mm	2,8 mm	c d
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,89 mm	8,99 mm	
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,9 mm	Radius
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	c
BC	0 mm	0,5 mm	~~Degree chamfer~~ Chamfer or round
EA	–	–	e

[a] ~~Detail dimensions and the grade number of the ferrule is required in IEC 61755-3-2.~~ Add the grade number to the interface reference number.

[b] Dimension H is given for plug endface when not mated. It is movable by a certain axial compression force, with direct contacting endfaces, and therefore dimension H is variable. Ferrule compression force shall be 7,8 N to 11,8 N when dimension H is 7,0 mm ± 0,1 mm. The compression force shall be measured according to IEC 61300-3-22.

[c] The delatch housing shall be movable to the right ~~and~~ or left ~~directions~~. Dimensions L, M and V are given when the delatch housing is ~~moved in its extreme right direction position~~ at the furthest right.

[d] ~~Dimension M shall be below 0 mm, when the delatch housing is moved to its extreme left direction position.~~ The right end of M shall be at the left of the mechanical datum target when the delatch housing is at the furthest left.

[e] Dimension EA is defined as an angle between two planes: one plane, plane ~~A~~ E, passes through the axis of the ferrule and axis of symmetry of the key of the angled endface connector plug. The other plane, plane ~~B~~ F, passes through the axis of the ferrule and the normal to the angled PC reference plane. Dimension EA shall be 90° as a basic dimension.

Figure 7 is an example of a duplex ~~APC~~ angled PC plug connector interface. Table 13 gives dimensions of the duplex ~~APC~~ angled PC plug connector interface. The detail dimensions of optical interfaces for APC are defined in IEC 61755-3-2.

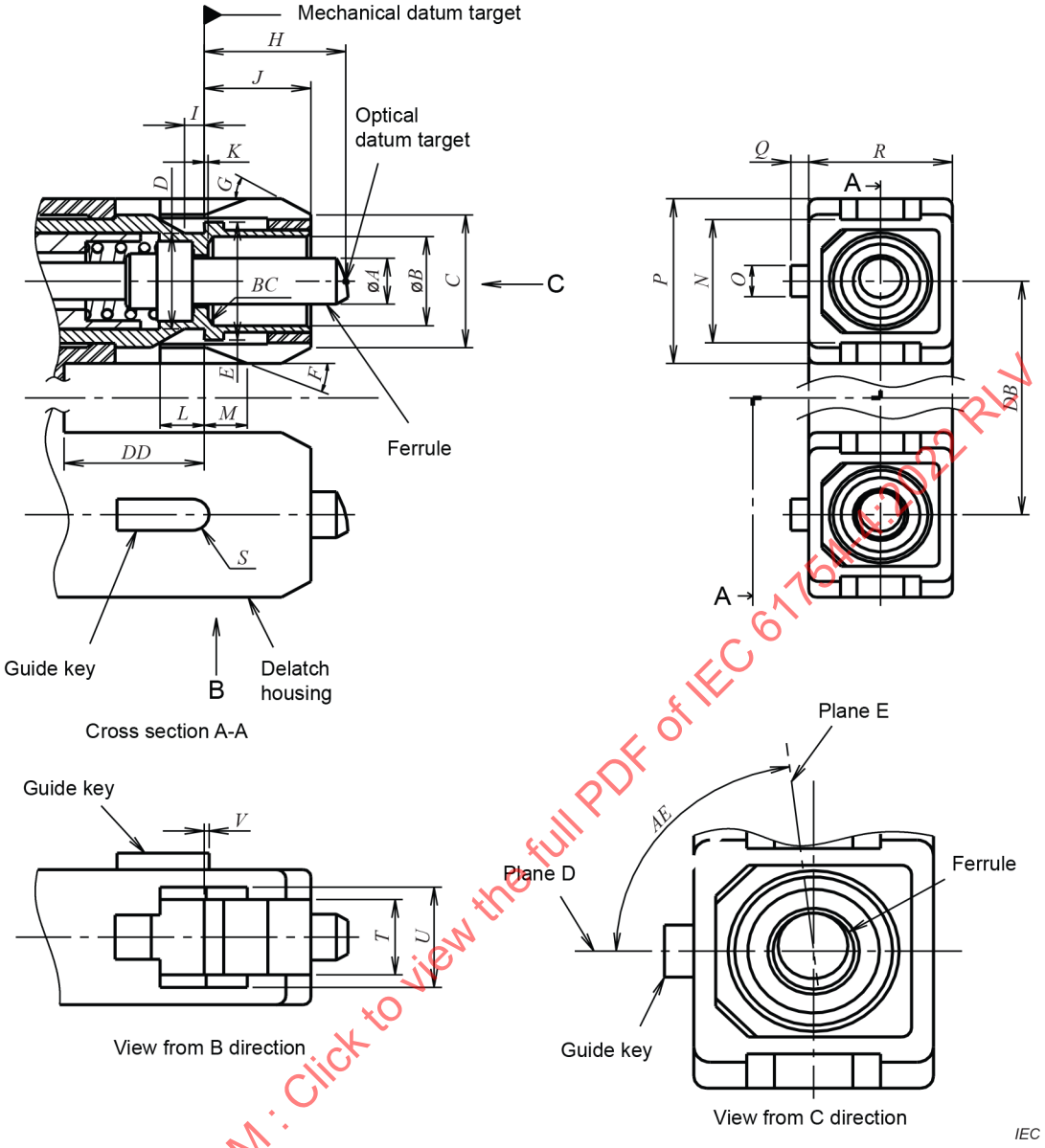

Figure 7 – Duplex ~~APC~~ angled PC plug connector interface *(1 of 2)*

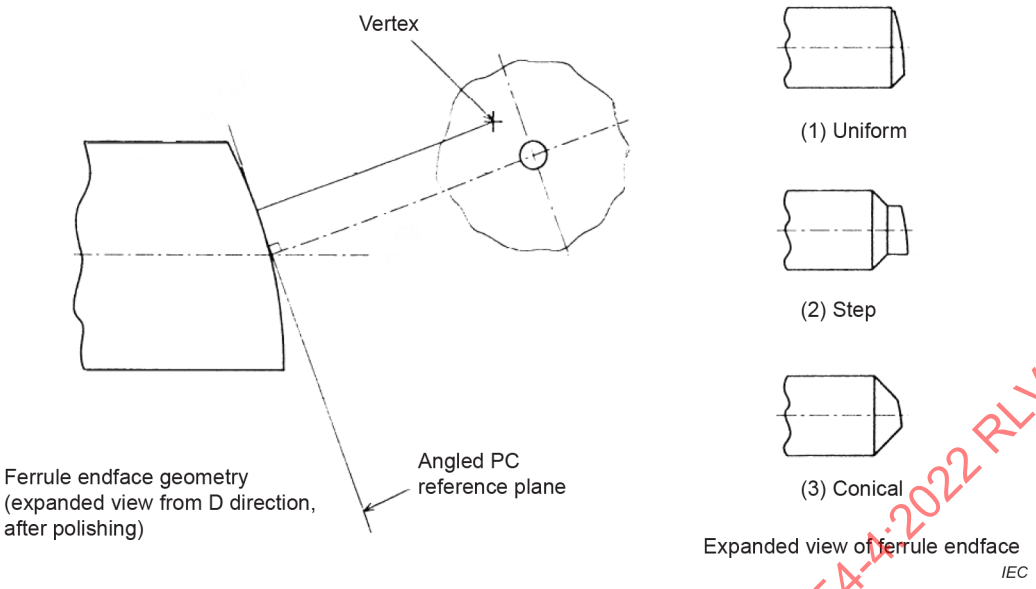

Figure 7 – Duplex ~~APC~~ angled PC plug connector interface *(2 of 2)*

Table 13 – Dimensions of the duplex ~~APC~~ angled PC plug connector interfaces

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	~~2,500 mm~~ See IEC 61755-3-2		a
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unit in degrees
G	25°	35°	Angle, unit in degrees
H	7,15 mm	7,5 mm	b
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	c
M	2 mm	2,8 mm	c d
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,79 mm	8,89 mm	e
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,9 mm	Radius
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	c
BC	0 mm	0,5 mm	~~Degree chamfer~~ Chamfer or round
DB			f

Reference	Dimensions		Remarks
	Minimum	Maximum	
DD	7,0 mm		
EA	–	–	g

a ~~Detail dimensions and the grade number of the ferrule is required in IEC 61755-3-2.~~ Add the grade number to the interface reference number.

b Dimension H is given for plug endface when not mated. ~~It~~ The ferrule is movable by a certain axial compression force, with direct contacting endfaces, and therefore dimension H is variable. Ferrule compression force shall be 7,8 N to 11,8 N when dimension H is 7,0 mm ± 0,1 mm. The compression force shall be measured according to IEC 61300-3-22.

c The delatch housing shall be movable to the right ~~and~~ or left ~~directions~~. Dimensions L, M and V are given when the delatch housing is ~~moved in its extreme right direction position~~ at the furthest right.

d ~~Dimension M shall be below 0 mm, when the delatch housing is moved to its extreme left direction position.~~ The right end of M shall be at the left of the mechanical datum target when the delatch housing is at the furthest left.

e The delatch housing may be rigid sleeve. When two simplex plugs are retained together by a flexible sleeve, dimension P shall be from 8,89 mm to 8,99 mm.

f When two simplex plugs are retained together by a flexible sleeve, dimension DB shall be from 12,25 mm to 13,15 mm.

g Dimension EA is defined as an angle between two planes: one plane, plane ~~A~~ D, passes through the axis of the ferrule and axis of symmetry of the key of the angled endface connector plug. The other plane, plane ~~B~~ E, passes through the axis of the ferrule and the normal to the angled PC reference plane. Dimension EA shall be 90° as a basic dimension.

Figure 8 is an example of a simplex active device receptacle interface for angled PC connector plug. Table 14 gives dimensions of the simplex active device receptacle interface for angled PC connector plug.

Table 15 and Table 16 give alignment feature grade and mechanical stop feature grade for the simplex active device receptacle interface for angled PC connector plug.

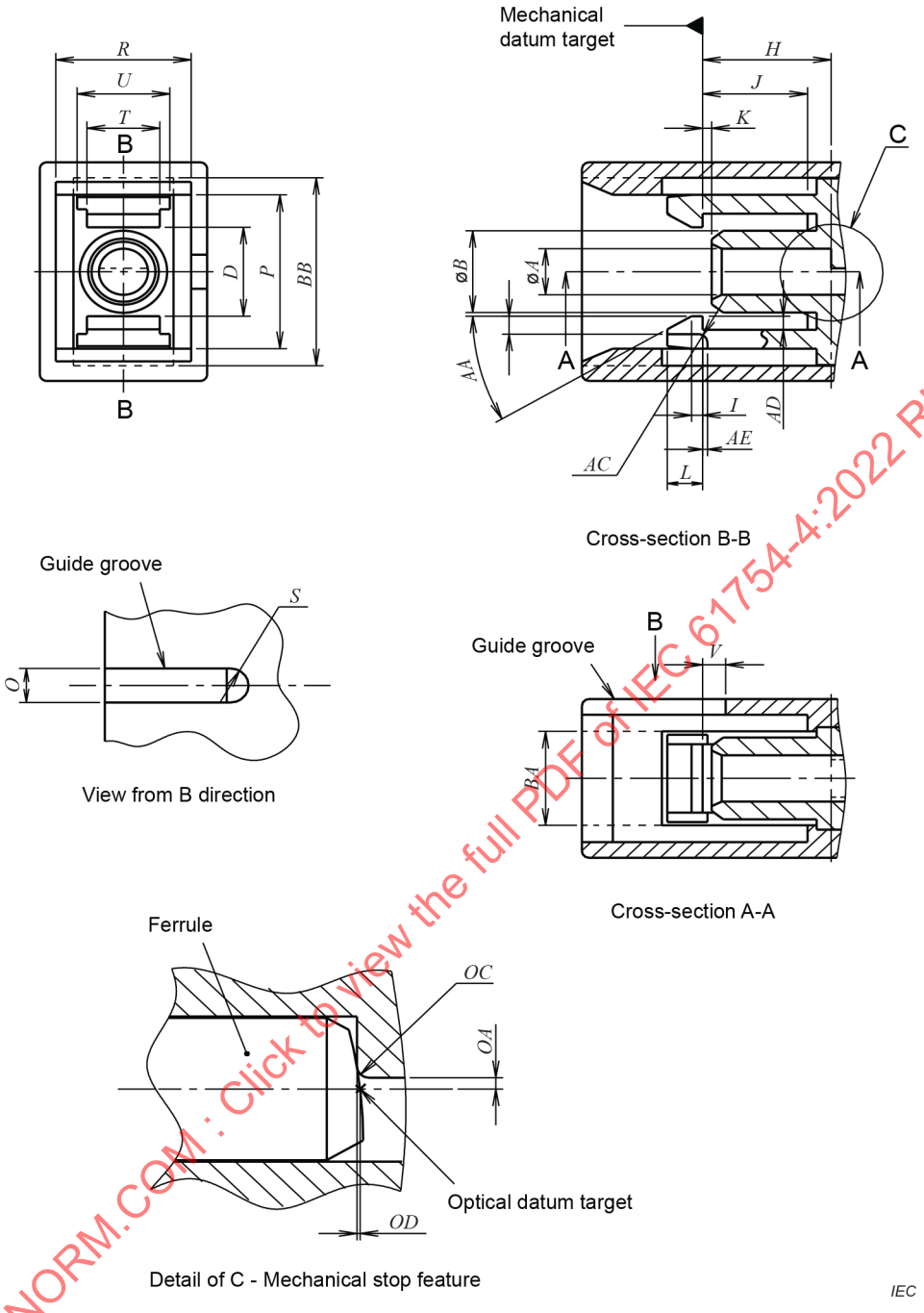

Figure 8 – Simplex active device receptacle interface for ~~APC~~ angled PC connector plug

Table 14 – Dimensions of the simplex active device receptacle interface for ~~APC~~ angled PC connector plug

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 15		
B	4,39 mm	4,79 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	a
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	~~9,2~~ 9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
BA	5,4 mm	5,6 mm	b
BB	11,0 mm	11,2 mm	~~B~~ b
OA	See Table 16		Radius a
OC	0 mm	0,05 mm	Radius
OD	See Table 16		a

a An example of a mechanical stop feature is shown in Figure 8. A mechanical stop ~~feature~~ is required ~~in IEC 61755-3-2 within the clearances specified in Table 15 depending upon the application~~ to position the fibre ferrule to maintain the optical datum target within the active device receptacle and to avoid damaging the component within the receptacle.

b ~~This may be a structure as shown by a dashed line shown in Figure 8.~~ The dotted line structure in Figure 8 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 15 – Alignment feature grade of the simplex active device receptacle interface for angled PC connector plug

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
1	2,500	2,502	a b
2	2,501	2,504	a b
3	2,501	2,510	a b
4	2,501	2,525	a b
5	–	–	Resilient sleeve b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the interface reference number.

c The connector alignment feature is a resilient sleeve. The feature accepts a pin gauge shown in Figure 3 to the centre of the receptacle with a force of 2,9 N to 5,9 N. The centre of the receptacle is defined by the right side position of dimension *H*. The measurement is performed using a single pin gauge.

Table 16 – Mechanical stop feature grade of the simplex active device receptacle interface for angled PC connector plug

Grade	Dimensions mm		Dimensions µm	Remarks
	OA minimum	*OA* maximum	*OD* clearance	
A	0,150	0,2	±15	a b
B	0,150	0,35	±40	a b
N	0,150	–		a b
X				a b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the alignment feature grade number.

c The connector alignment feature is a resilient sleeve.

Figure 9 is an example of a simplex active device receptacle interface for PC connector plug. Table 17 gives dimensions of the simplex active device receptacle interface for PC connector plug.

Table 18 and Table 19 give alignment feature grade and mechanical stop feature grade for simplex active device receptacle interface for PC connector plug.

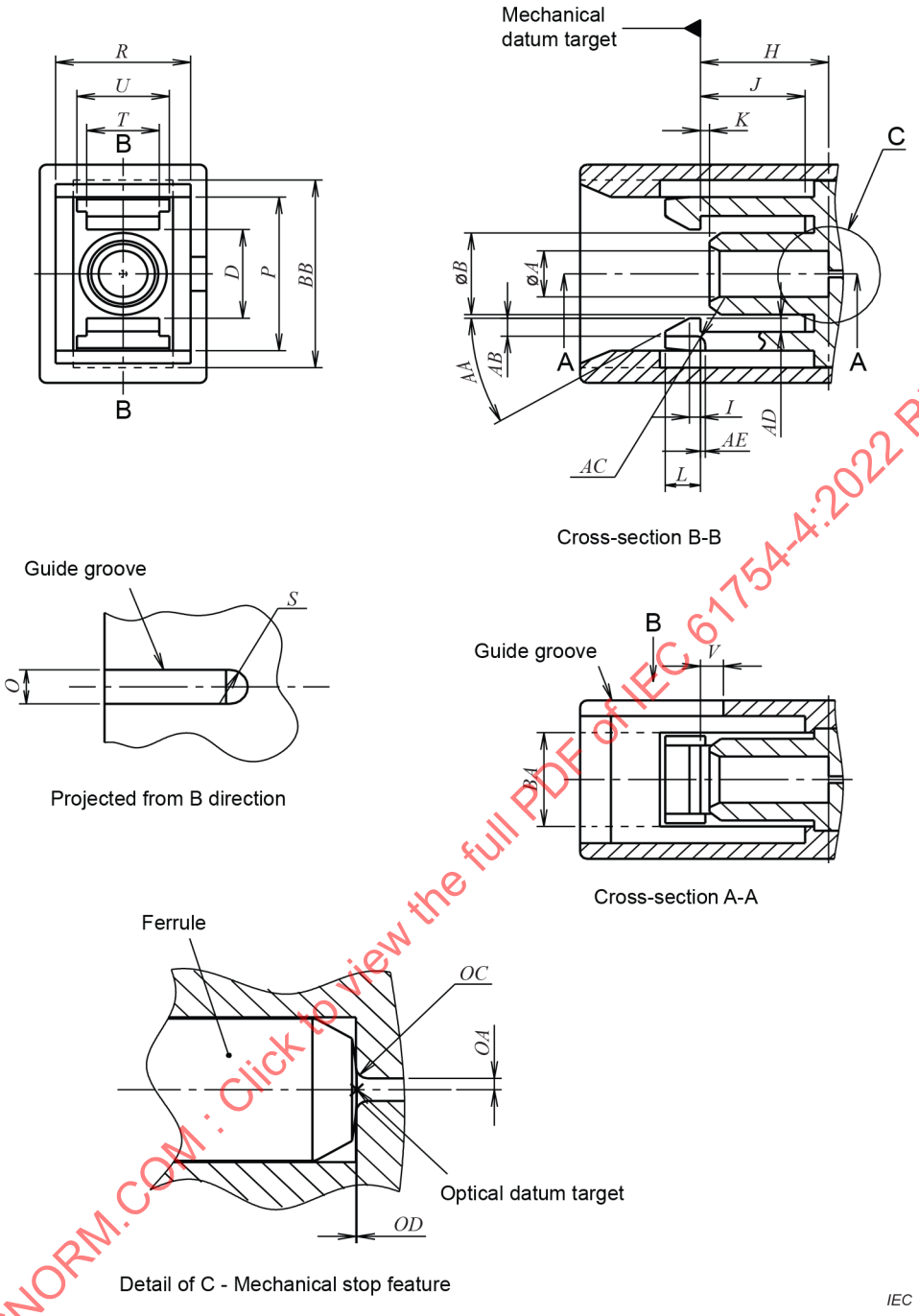

Figure 9 – Simplex active device receptacle interface for PC connector plug

Table 17 – Dimensions of the simplex active device receptacle interface for PC connector plug

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 18		
B	4,39 mm	4,79 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	[a]
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,2 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
BA	5,4 mm	5,6 mm	[b]
BB	11,0 mm	11,2 mm	[b]
OA	See Table 19		Radius [a]
OC	0 mm	0,15 mm	Radius
OD	See Table 19		[a]

[a] An example of a mechanical stop feature is shown in Figure 9. ~~A mechanical stop feature is required in Table 3 within the clearances specified in Table 18 depending upon the application.~~ A mechanical stop is required to position the fibre ferrule to maintain the optical datum target within the active device receptacle and to avoid damaging the component within the receptacle.

[b] ~~This may be a structure as shown by a dashed line shown in Figure 9.~~ The dotted line structure in Figure 9 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 18 – Alignment feature grade of the simplex active device receptacle interface for PC connector plug

Grade	Dimensions ~~mm~~		Remarks
	A		
	Minimum	Maximum	
1	2,500	2,502	a,b
2	2,501	2,504	a,b
3	2,501	2,510	a,b
4	2,501	2,525	a,b
5	–	–	Resilient sleeve b,c

[a] The connector alignment feature is a rigid bore.

[b] Add the grade number to the interface reference number.

[c] The connector alignment feature is a resilient sleeve. The feature accepts a pin gauge shown in Figure 3 to the centre of the receptacle with a force of 2 N to 5,9 N. The centre of the receptacle is defined by the right side position of dimension *H*.

Table 19 – Mechanical stop feature grade of the simplex active device receptacle interface for PC connector plug

Grade	Dimensions mm		Dimensions µm	Remarks
	OA minimum	*OA* maximum	*OD* clearance	
A	0,150	0,2	±5	a b
B	0,150	0,35	±10	a b
N	0,150	1,250		a b
X				b c

[a] The connector alignment feature is a rigid bore.

[b] Add the grade number to the alignment feature grade number.

[c] The connector alignment feature is a resilient sleeve.

Figure 10 is an example of a duplex active device receptacle interface for angled PC connector plug. Table 20 gives dimensions of the duplex active device receptacle interface for angled PC connector plug.

Table 21 and Table 22 give alignment feature grade and mechanical stop feature grade for the duplex active device receptacle interface for angled PC connector plug.

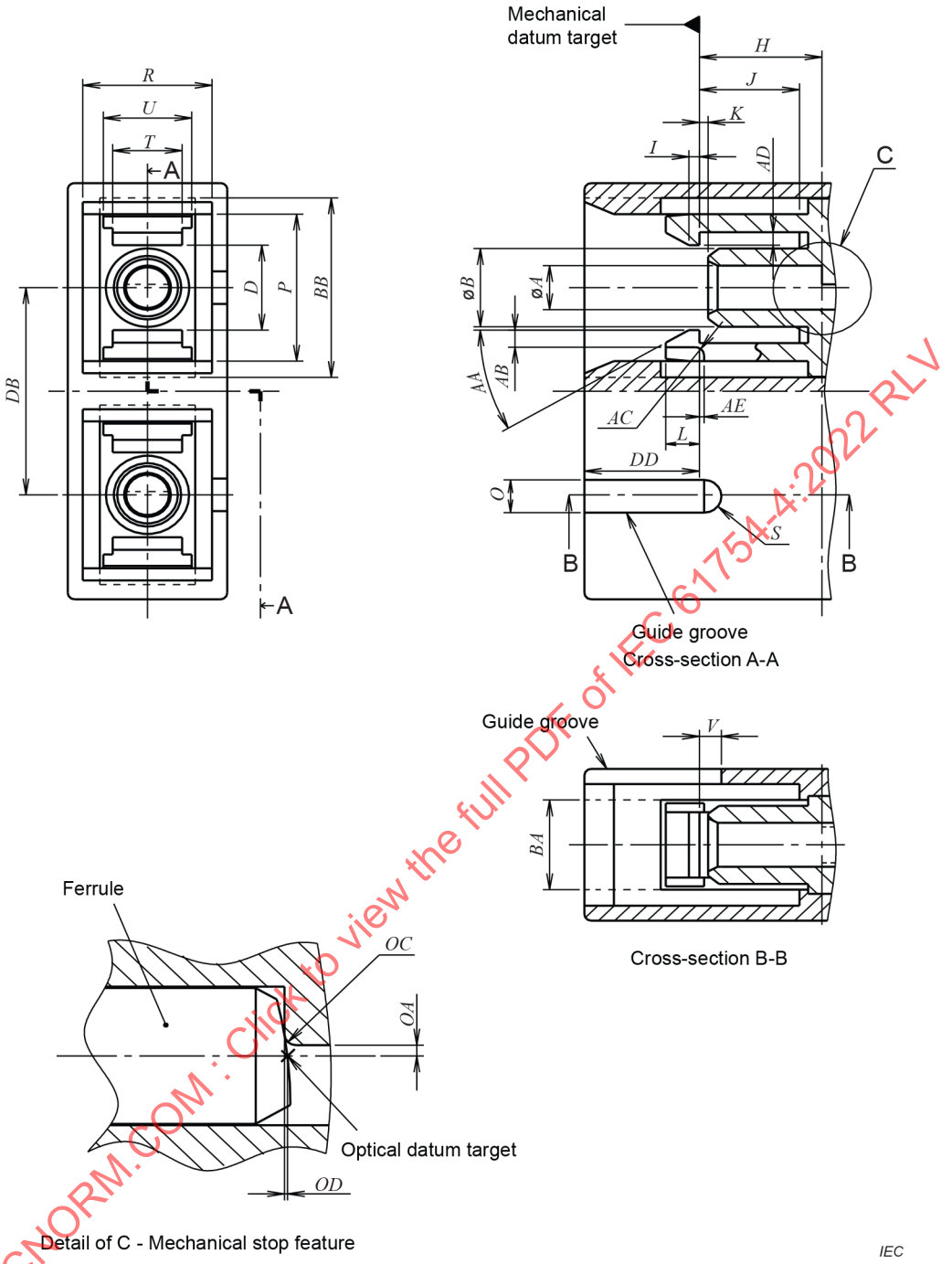

Figure 10 – Duplex active device receptacle interface for ~~APC~~ angled PC connector plug

Table 20 – Dimensions of the duplex active device receptacle interface for ~~APC~~ angled PC connector plug

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 21		
B	4,39 mm	4,69 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	a
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
BA	5,4 mm	5,6 mm	b
BB	11,0 mm	11,2 mm	b
DB	12,65 mm	12,75 mm	
DD	–	6,99 mm	
OA	See Table 22		Radius a
OC	0 mm	0,15 mm	Radius
OD	See Table 22		a

a ~~It may be a structure as shown by a dashed line shown in Figure 10.~~ The dotted line structure in Figure 10 is a groove-shape preventing interference when the latch is deformed. It is optional.

b An example of a mechanical stop feature is shown in Figure 10. ~~A mechanical stop feature is required in IEC 61755-3-2 within the clearances specified in Table 21 depending upon the application.~~ A mechanical stop is required to position the fibre ferrule to maintain the optical datum target within the active device receptacle and to avoid damaging the component within the receptacle.

Table 21 – Alignment feature grade of the duplex active device receptacle interface for angled PC connector plug

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
1	2,500	2,502	a b
2	2,501	2,504	a b
3	2,501	2,510	a b
4	2,501	2,525	a b
5	–	–	Resilient sleeve b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the interface reference number.

c The connector alignment feature is a resilient sleeve. The feature accepts a pin gauge shown in Figure 3 to the centre of the receptacle with a force of 2,9 N to 5,9 N. The centre of the receptacle is defined by the right side position of dimension *H*. The measurement is performed using a single pin gauge.

Table 22 – Mechanical stop feature grade of the duplex active device receptacle interface for angled PC connector plug

Grade	Dimensions mm		Dimensions µm	Remarks
	OA minimum	*OA* maximum	*OD* clearance	
A	0,150	0,2	±15	a b
B	0,150	0,35	±40	a b
N	0,150	–		a b
X				b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the alignment feature grade number.

c The connector alignment feature is a resilient sleeve.

Figure 11 is an example of a duplex active device receptacle interface for PC connector plug. Table 23 gives dimensions of the duplex active device receptacle interface for PC connector plug.

Table 24 and Table 25 give alignment feature grade and mechanical stop feature grade for the duplex active device receptacle interface for PC connector plug.

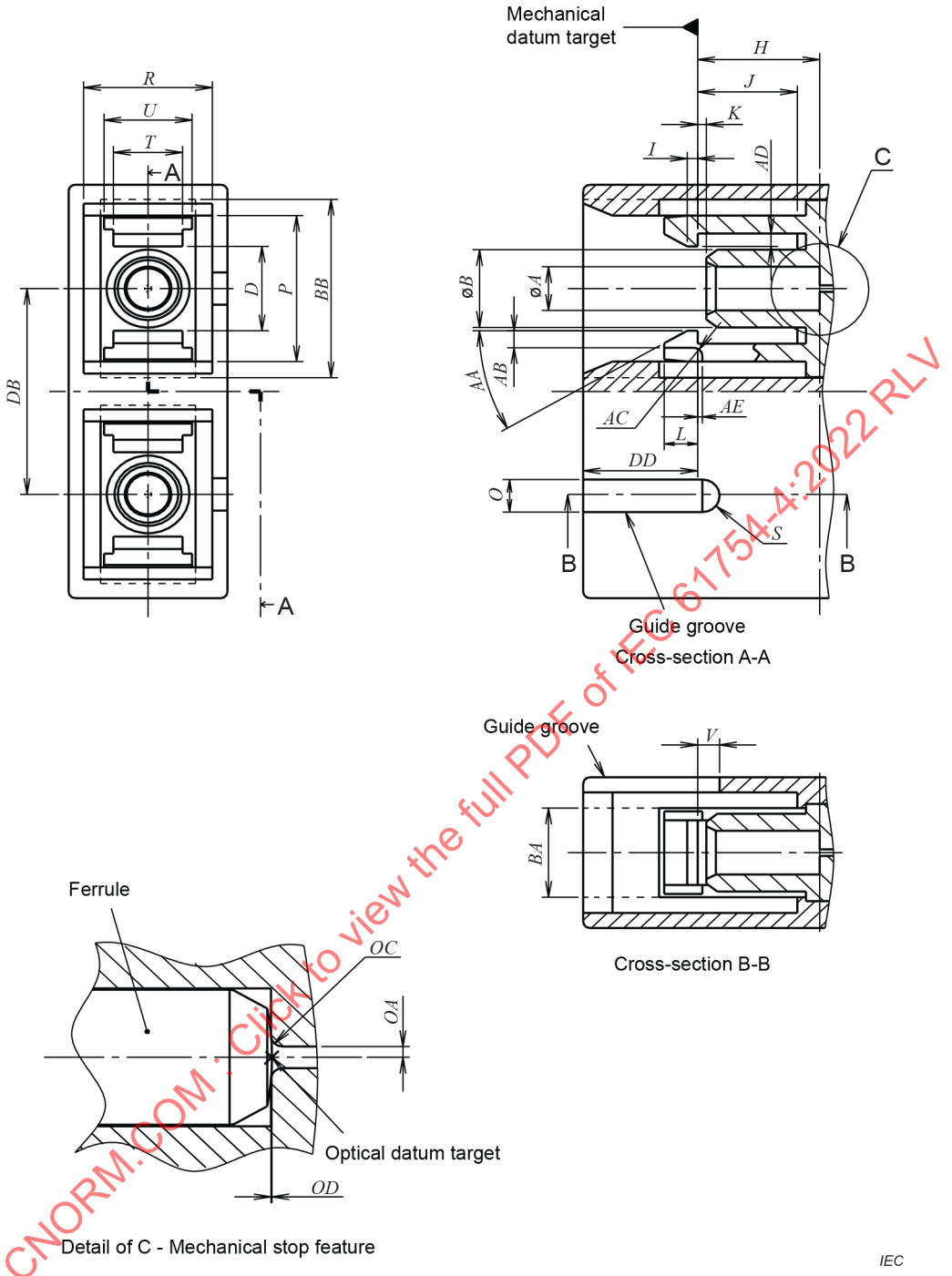

Figure 11 – Duplex active device receptacle interface for PC connector plug

Table 23 – Dimensions of the duplex active device receptacle interface for PC connector plug

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 24		
B	4,39 mm	4,69 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	[a]
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
BA	5,4 mm	5,6 mm	[b]
BB	11,0 mm	11,2 mm	[b]
DB	12,65 mm	12,75 mm	
DD	–	6,99 mm	
OA	See Table 25		Radius [a]
OC	0 mm	0,05 mm	Radius
OD	See Table 25		[a]

[a] An example of a mechanical stop feature is shown in Figure 11. ~~A mechanical stop feature is required in Table 3 within the clearances specified in Table 24 depending upon the application.~~ A mechanical stop is required to position the fibre ferrule to maintain the optical datum target within the active device receptacle and to avoid damaging the component within the receptacle.

[b] ~~This may be a structure as shown by a dashed line in Figure 11.~~ The dotted line structure in Figure 11 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 24 – Alignment feature grade of the duplex active device receptacle interface for PC connector plug

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
1	2,500	2,502	a b
2	2,501	2,504	a b
3	2,501	2,510	a b
4	2,501	2,525	a b
5	–	–	Resilient sleeve b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the interface reference number.

c The connector alignment feature is a resilient sleeve. The feature accepts a pin gauge shown in Figure 3 to the centre of the receptacle with a force of 2 N to 5,9 N. The centre of the receptacle is defined by the right side position of dimension *H*.

Table 25 – Mechanical stop feature grade of the duplex active device receptacle interface for PC connector plug

Grade	Dimensions mm		Dimensions µm	Notes
	OA minimum	*OA* maximum	*OD* clearance	
A	0,150	0,2	±5	a b
B	0,150	0,35	±10	a b
N	0,150	1,250		a b
X				b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the alignment feature grade number.

c The connector alignment feature is a resilient sleeve.

Panel dimensions are described in Annex A.

Annex A
(informative)

Panel dimensions

A.1 General

When the IEC 61300-2-55 strength of mounted adaptor test is required in the relevant specifications, the test should be performed with a panel having the relevant cut out as shown in Clause A.2 and Clause A.3.

A.2 Simplex adaptor

Figure A.1 and Table A.1 show a recommended panel cut out and the dimensions for simplex adaptor, respectively.

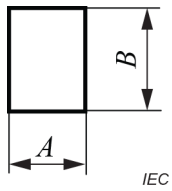

Figure A.1 – Panel cut out

Table A.1 – Dimensions for simplex adaptor

Reference	Dimensions mm		Remarks
	Minimum	Maximum	
A	9,9	10,0	
B	13,5	13,6	
The maximum thickness of the panel should be 1,6 mm. See IEC 60874-14-3.			

A.3 Duplex adaptor

Figure A.2 and Table A.2 show a recommended fixture cut out and the dimensions for duplex adaptor, respectively.

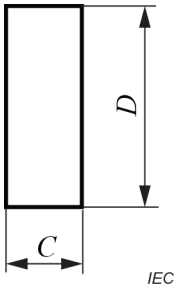

Figure A.2 – Fixture cut out

Table A.2 – Dimensions for duplex adaptor

Reference	Dimensions mm		Remarks
	Minimum	Maximum	
C	9,9	10,0	
D	26,3	26,4	
The maximum thickness of the panel should be 1,6 mm. See IEC 60874-19-2.			

Bibliography

IEC 60874-14-3, *Connectors for optical fibres and cables – Part 14-3: Detail specification for fibre optic adaptor (simplex) type SC for single-mode fibre*

IEC 60874-19-2, *Connectors for optical fibres and cables – Part 19-2: Fibre optic adaptor (duplex) type SC for single-mode fibre connectors – Detail specification*

IEC 61300-2-55, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-55: Tests – Strength of mounted adaptor*

IEC 61755-3-1, *Fibre optic connector optical interfaces – Part 3-1: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical full zirconia PC ferrule, single mode fibre*

IEC 61755-3-2, *Fibre optic connector optical interfaces – Part 3-2: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical full zirconia ferrules for 8 degrees angled-PC single mode fibres*

IEC 61755-6-1, *Fibre optic interconnecting devices and passive components – Fibre optic connector optical interfaces – Part 6-1: Optical interfaces for 50 µm multimode fibres – General and guidance* [2]

2 Under ~~consideration~~ preparation. Stage at the time of preparation: IEC/CDM 61755-6-1:2021.

IEC 61754-4

Edition 3.0 2022-02

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 4: Type SC connector family

Dispositifs d'interconnexion et composants passifs fibroniques – Interfaces de connecteurs fibroniques – Partie 4: Famille de connecteurs de type SC

IEC 61754-4:2022-02(en-fr)

CONTENTS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

_____

FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR INTERFACES –

Part 4: Type SC connector family

FOREWORD

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IEC 61754-4 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics. It is an International Standard.

This third edition cancels and replaces the second edition published in 2013 and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) the test method IEC 61300-3-22 for the compression force of the ferrule was added;
b) Annex A (informative) with cut out dimension requirements for testing the strength of mounted adaptors was added.

The text of this International Standard is based on the following documents:

Draft	Report on voting
86B/4563/FDIS	86B/4584/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts of the IEC 61754 series, under the general title *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces,* can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR INTERFACES –

Part 4: Type SC connector family

1 Scope

This part of IEC 61754 specifies the standard interface dimensions for type SC family of connectors.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61300-3-22, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-22: Examinations and measurements – Ferrule compression force*

IEC 61754-1, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 1: General and guidance*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 61754-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

4 Description

The parent connector for the type SC connector family is a single position plug connector characterized by a 2,5 mm nominal ferrule diameter. It includes a push-pull coupling mechanism which is spring loaded relative to the ferrule in the direction of the optical axis. The plug has a single male key which may be used to orient and limit the relative position between the connector and the component to which it is mated. The optical alignment mechanism of the connector is of a sleeve style.

This document defines the standard interface dimensions of active device receptacles for the type SC connectors. The receptacles are used to retain the connector plug and mechanically maintain the optical datum target of the plugs at a defined position within the receptacle housings.

5 Interfaces

This document contains the standard interfaces showed in Table 1.

Table 1 – Interfaces

Interface IEC 61754-4-1	Simplex plug connector interface – push/pull, physical contact (PC)
Interface IEC 61754-4-2	Simplex adaptor connector interface – push/pull
Interface IEC 61754-4-3	Duplex plug connector interface – push/pull, PC
Interface IEC 61754-4-4	Duplex adaptor connector interface – push/pull
Interface IEC 61754-4-5	Simplex plug connector interface – push/pull, angled PC (APC) 8°
Interface IEC 61754-4-6	Duplex plug connector interface – push/pull, APC 8°
Interface IEC 61754-4-X1	Simplex active device receptacle interface – for APC 8°connector plug
Interface IEC 61754-4-X2	Simplex active device receptacle interface – for PC connector plug
Interface IEC 61754-4-X3	Duplex active device receptacle interface – for APC 8° connector plug
Interface IEC 61754-4-X4	Duplex active device receptacle interface – for PC connector plug

Table 2 shows the intermateability of interfaces.

Table 2 – Intermateability of interfaces

Plugs	Adaptors/active device receptacles					
	61754-4-2	61754-4-4	61754-4-X1	61754-4-X2	61754-4-X3	61754-4-X4
61754-4-1	Mate	Mate	Not mate	Mate	Not mate	Mate
61754-4-3	Not mate	Mate	Not mate	Not mate	Not mate	Mate
61754-4-5	Mate	Mate	Mate	Not mate	Mate	Not mate
61754-4-6	Not mate	Mate	Not mate	Not mate	Mate	Not mate

Figure 1 is an example of a simplex PC plug connector interface. Table 3 gives dimensions of the simplex PC plug connector interface and Table 4 gives the grade characteristics for simplex PC plug connector interface.

A chamfer or radius is allowed to a maximum depth of 1,8 mm from the ferrule endface.

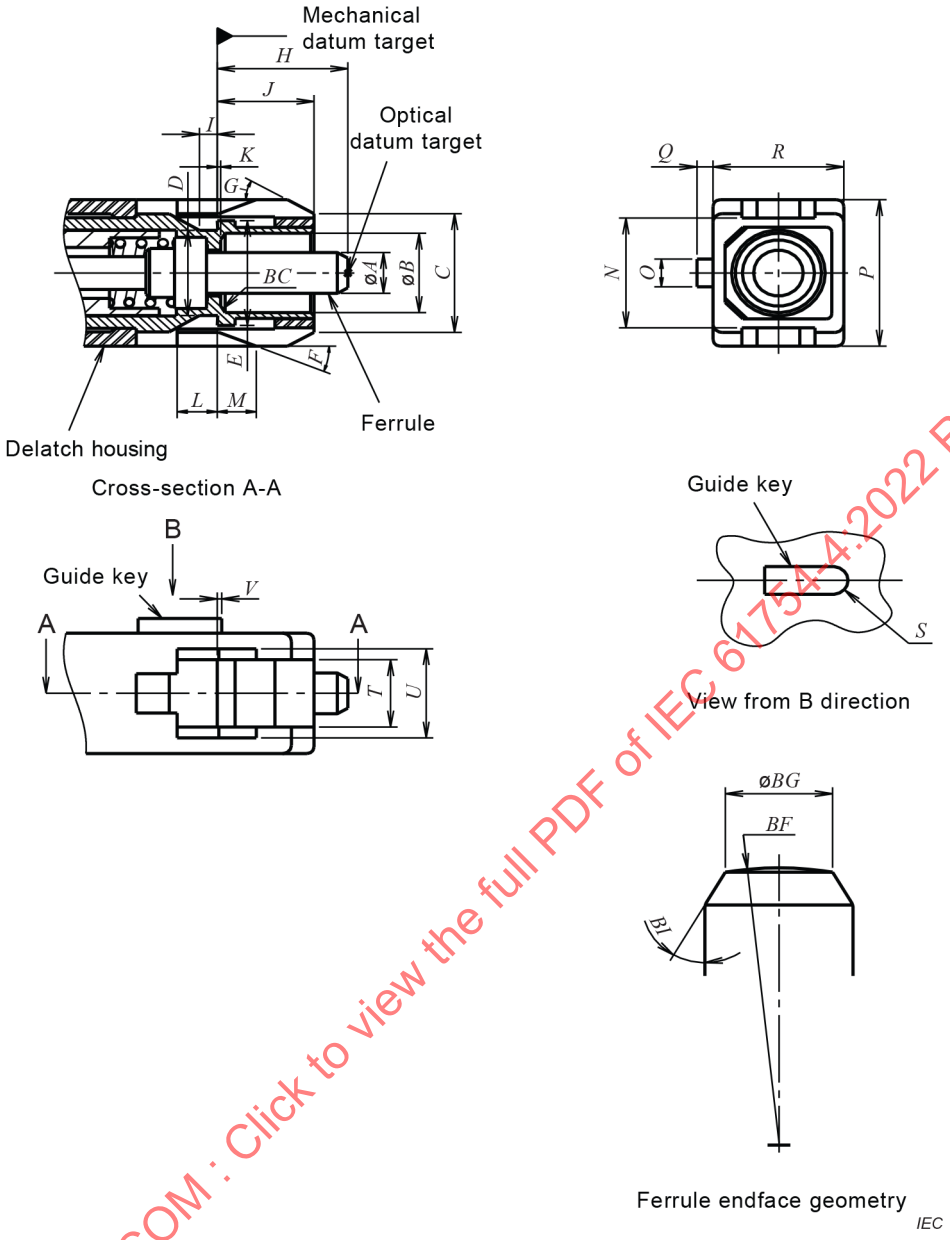

Figure 1 – Simplex PC plug connector interface

Table 3 – Dimensions of the simplex PC plug connector interface

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 4		
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unit in degrees
G	25°	35°	Angle, unit in degrees
H	7,15 mm	7,5 mm	[a]
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	[b]
M	2,0 mm	2,8 mm	[b] [c]
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,89 mm	8,99 mm	
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,90 mm	Radius
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	[b]
BC	0 mm	0,5 mm	Chamfer or round
BF	See IEC 61755-3-1		Radius [d]
BG	See IEC 61755-3-1		Diameter
BI	25°	35°	Angle, unit in degrees

[a] Dimension *H* is given for plug endface when not mated. The ferrule is movable by a certain axial compression force, with direct contacting endfaces, and therefore dimension *H* is variable. Ferrule compression force shall be 7,8 N to 11,8 N when dimension *H* is 7,0 mm ± 0,1 mm. The compression force shall be measured according to IEC 61300-3-22.

[b] The delatch housing shall be movable to the right or left. Dimensions *L*, *M* and *V* are given when the delatch housing is at the furthest right. Dimension *M* shall be negative, when the delatch housing is at the furthest left.

[c] The right end of *M* shall be at the left of the mechanical datum target when the delatch housing is at the furthest left.

[d] Dome eccentricity of the spherical polished endface shall be less than 50 µm.

Table 4 – Grade characteristics for simplex PC plug connector

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
A	See IEC 61755-3-1		[a]
B	See IEC 61755-3-1		[a]
C	See IEC 61755-3-1		[a]
D	See IEC 61755-3-1		[a]
A_m	Grade not specified at this time		[a] [b]
B_m	2,497	2,500	[a] [b]
C_m	2,494	2,500	[a] [b]

[a] Add the grade number to the interface reference number.

[b] Refer to future IEC 61755-6-1 for guidance[1].

Figure 2 is an example of a simplex adaptor connector interface. Table 5 gives dimensions of the simplex adaptor connector interface and Table 6 gives the grade of the simplex adaptor connector interface.

1 Under preparation. Stage at the time of publication: IEC/CDM 61755-6-1:2021.

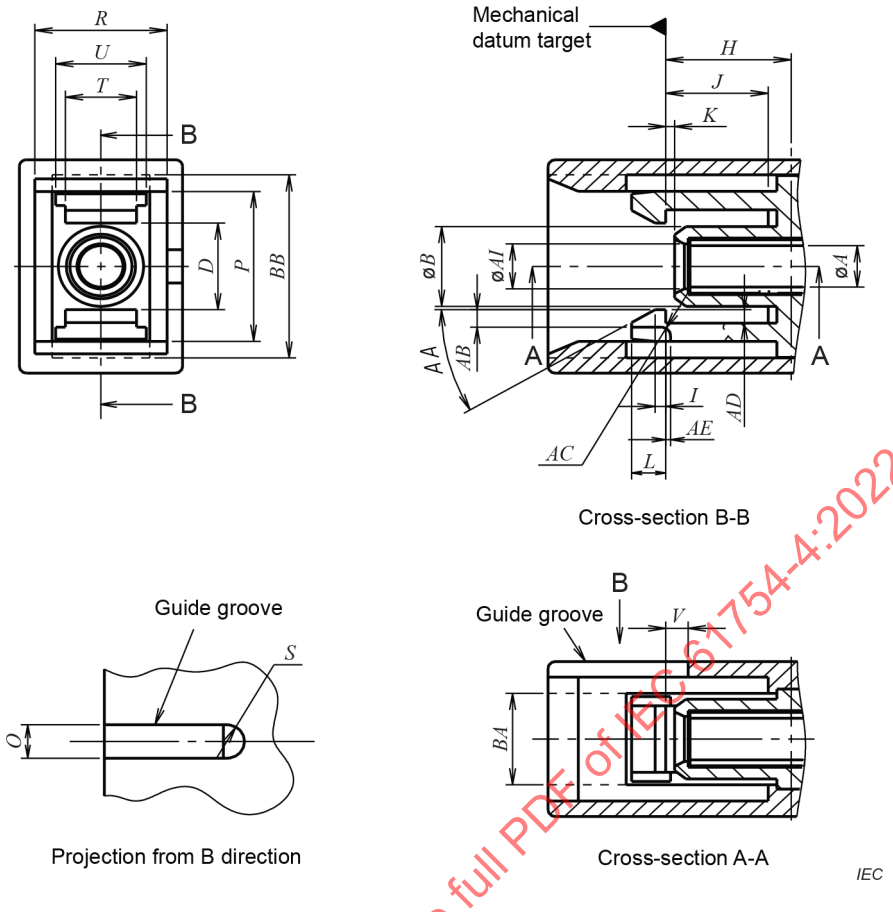

Figure 2 – Simplex adaptor connector interface

Table 5 – Dimensions of the simplex adaptor connector interface

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 6		
B	4,39 mm	4,79 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius

Reference	Dimensions		Remarks
	Minimum	Maximum	
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
AI	2,7 mm	2,8 mm	
BA	5,4 mm	5,6 mm	[a]
BB	10,8 mm	11,2 mm	[a]

[a] The dotted line structure in Figure 2 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 6 – Grade characteristics for simplex adaptor connector

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
[a]			Resilient sleeve [a] [b]

[a] Add the grade number to the interface reference number.

[b] The connector alignment feature is a resilient sleeve. The feature shall accept a pin gauge shown in Figure 3 to the centre of the adaptor with a force of 2 N to 5,9 N under the condition that another pin gauge is inserted into the feature from the other side. The centre of the adaptor is defined by the right side position of dimension *H*.

Figure 3 is an example of a pin gauge for adaptor. Table 7 gives pin gauge dimensions.

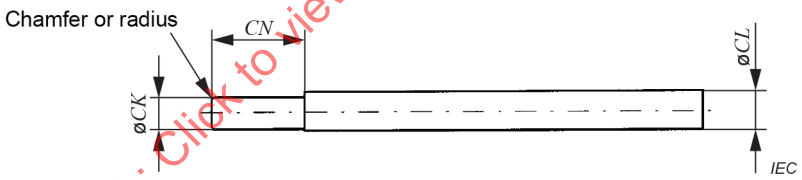

Figure 3 – Pin gauge for adaptor

Table 7 – Pin gauge dimensions

Reference	Dimensions mm		Remarks
	Minimum	Maximum	
CK	2,498 5	2,499 5	Surface roughness: grade N4 (0,2 µm radius)
CL	2,8	4,8	
CN	7		

Figure 4 is an example of a duplex PC plug connector interface. Table 8 gives dimensions of the duplex PC plug connector interface and Table 9 gives the grade of the duplex PC plug connector interface.

A chamfer or radius is allowed to a maximum depth of 1,8 mm from the ferrule endface.

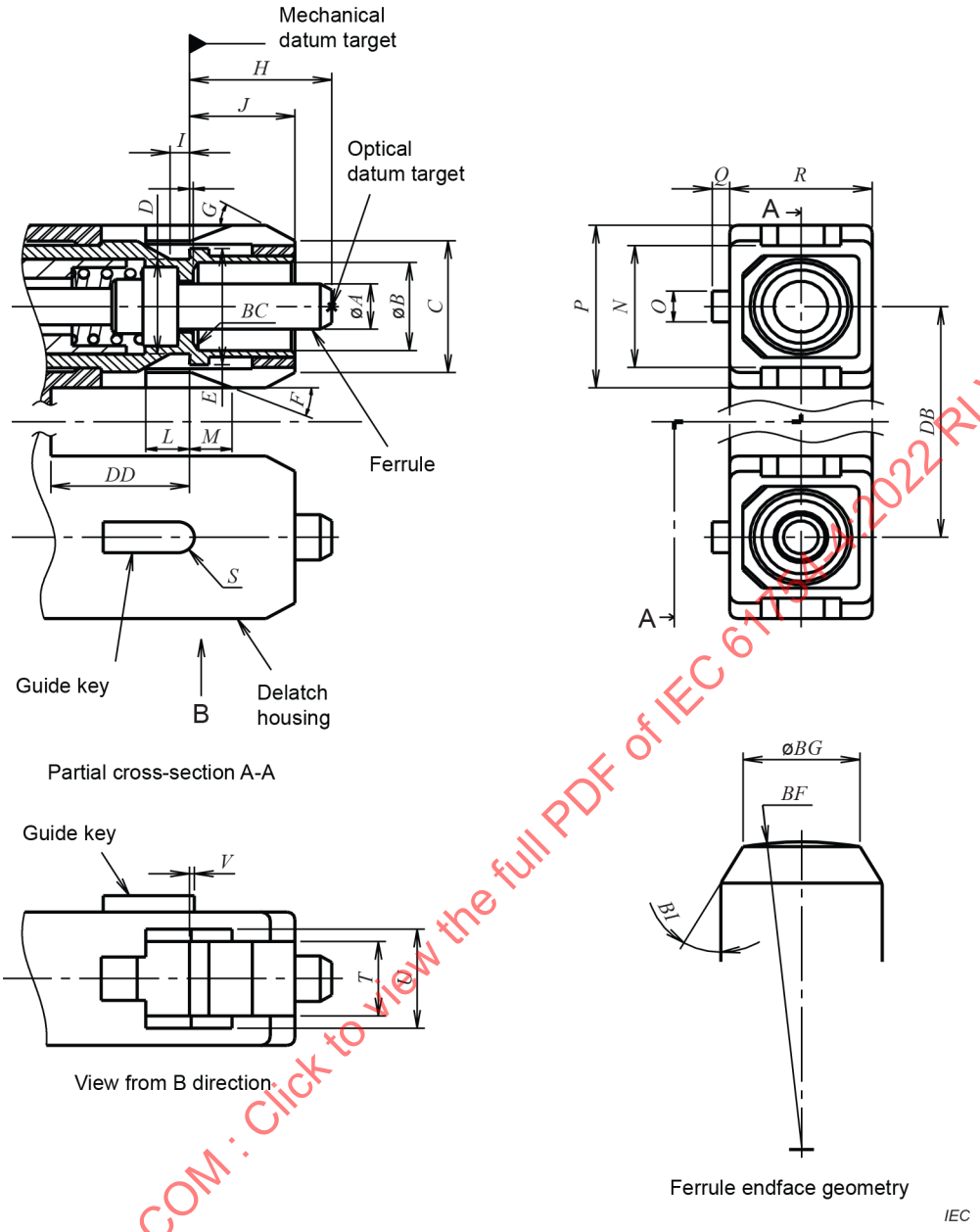

Figure 4 – Duplex PC plug connector interface

Table 8 – Dimensions of the duplex PC plug connector interface

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 9		
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unit in degrees
G	25°	35°	Angle, unit in degrees
H	7,15 mm	7,5 mm	[a]
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	[b]
M	2,0 mm	2,8 mm	[b] [c]
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,79 mm	8,89 mm	[d]
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,9 mm	Radius
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	[b]
BC	0 mm	0,5 mm	Chamfer or round
BF	See IEC 61755-3-1		Radius [f]
BG	See IEC 61755-3-1		Diameter
BI	25°	35°	Angle, unit in degrees
DB	12,65 mm	12,75 mm	[e]
DD	7 mm	35 mm	

[a] Dimension *H* is given for plug endface when not mated. The ferrule is movable by a certain axial compression force, with direct contacting endfaces, and therefore dimension *H* is variable. Ferrule compression force shall be 7,8 N to 11,8 N when dimension *H* is 7,0 mm ± 0,1 mm. The compression force shall be measured according to IEC 61300-3-22.

[b] The delatch housing shall be movable to the right or left. Dimensions *L*, *M* and *V* are given when the delatch housing is at the furthest right.

[c] The right end of *M* shall be at the left of the mechanical datum target when the delatch housing is at the furthest left.

[d] The delatch housing may be a rigid sleeve. When two simplex plugs are retained together by a flexible sleeve, dimension *P* shall be from 8,89 mm to 8,99 mm.

[e] The delatch housing may be a rigid sleeve. When two simplex plugs are retained together by a flexible sleeve, dimension *DB* shall be from 12,25 mm to 13,15 mm.

[f] The dome eccentricity of the spherical polished endface shall be less than 50 µm.

Table 9 – Grade characteristics for duplex PC plug connector

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
A	See IEC 61755-3-1		[a]
B	See IEC 61755-3-1		[a]
C	See IEC 61755-3-1		[a]
D	See IEC 61755-3-1		[a]
A_m	Grade not specified at this time		[a] [b]
B_m	2,497	2,500	[a] [b]
C_m	2,494	2,500	[a] [b]

[a] Add the grade number to the interface reference number.

[b] Refer to future IEC 61755-6-1 for guidance.

Figure 5 is an example of a duplex adaptor connector interface. Table 10 gives dimensions of the duplex adaptor connector interface and Table 11 gives the grade of the duplex adaptor connector interface.

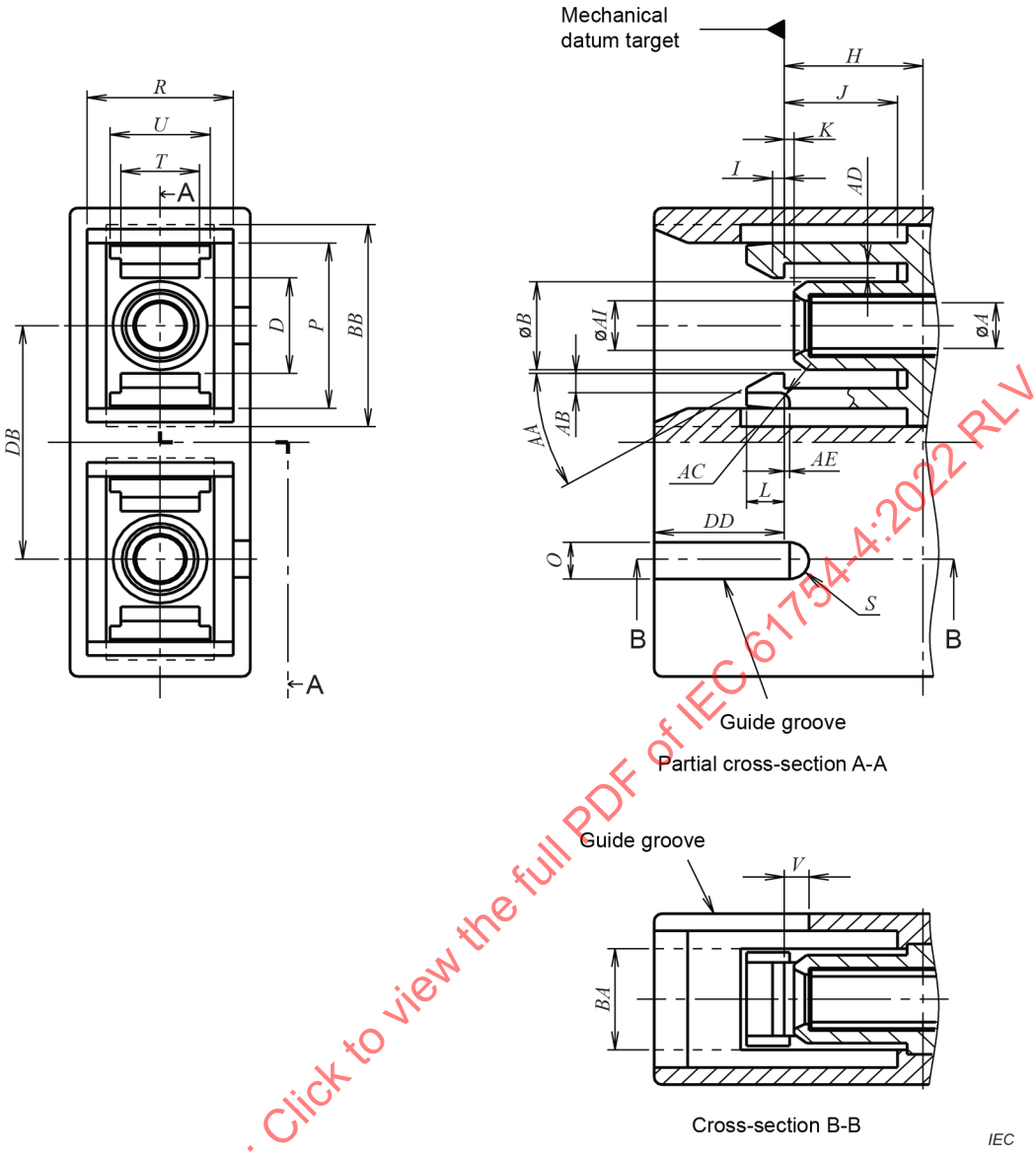

Figure 5 – Duplex adaptor connector interface

Table 10 – Dimensions of the duplex adaptor connector interface

Reference	Dimensions mm		Remarks
	Minimum	Maximum	
A	See Table 11		
B	4,39 mm	4,69 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
AI	2,7 mm	2,8 mm	
BA	5,4 mm	5,6 mm	[a]
BB	10,8 mm	11,2 mm	[a]
DB	12,65 mm	12,75 mm	
DD	–	6,99 mm	

[a] The dotted line structure in Figure 5 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 11 – Grade of the duplex adaptor connector

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
[a]	–	–	Resilient sleeve [a] [b]

[a] Add grade number to the interface reference number.

[b] The connector alignment feature is a resilient sleeve. The feature shall accept a pin gauge shown in Figure 3 to the centre of the adaptor with a force of 2,0 N to 5,9 N under the condition that another pin gauge is inserted into the feature from the other side. The centre of the adaptor is defined by the right side position of dimension *H*.

Figure 6 is an example of a simplex angled PC plug connector interface. Table 12 gives dimensions of the simplex angled PC plug connector interface. The detail dimensions of optical interfaces for APC are defined in IEC 61755-3-2.

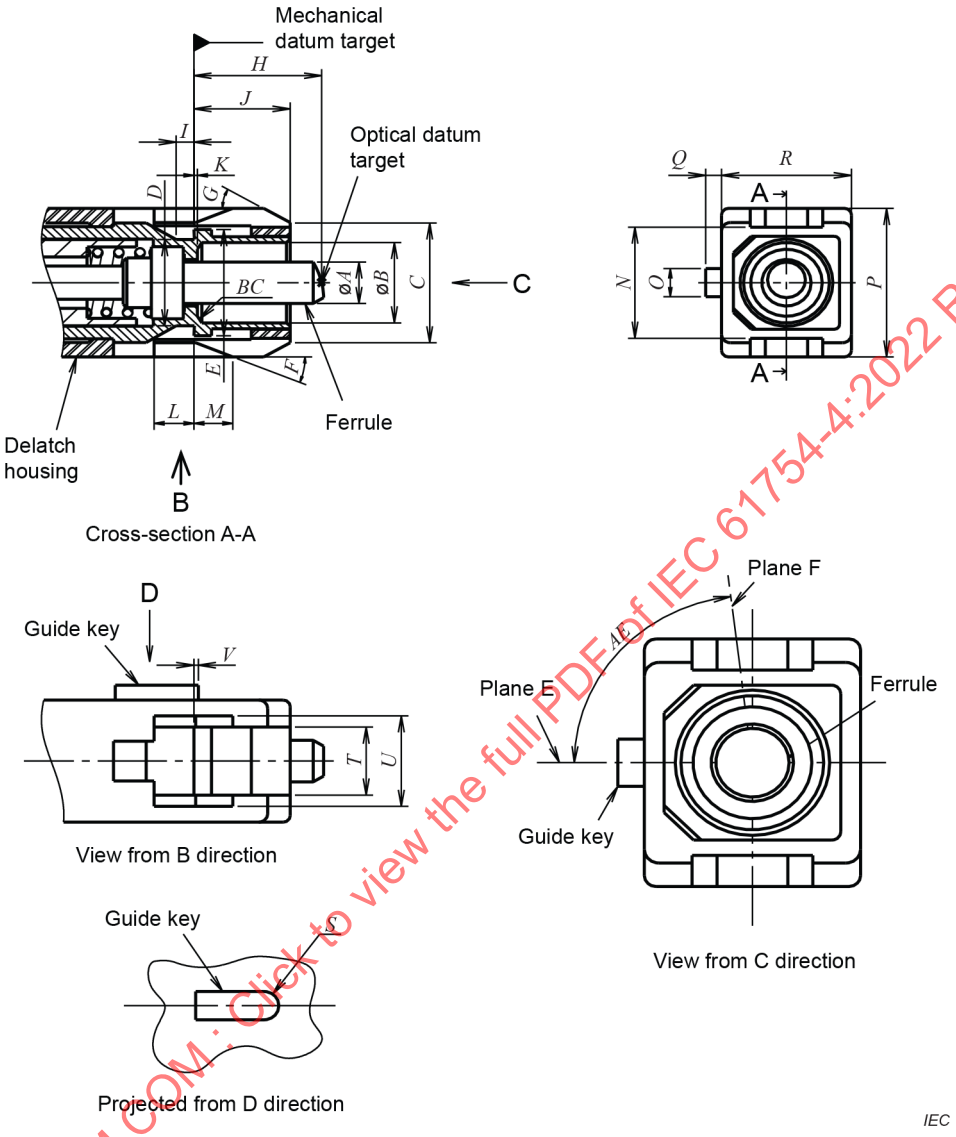

Figure 6 – Simplex angled PC plug connector interface *(1 of 2)*

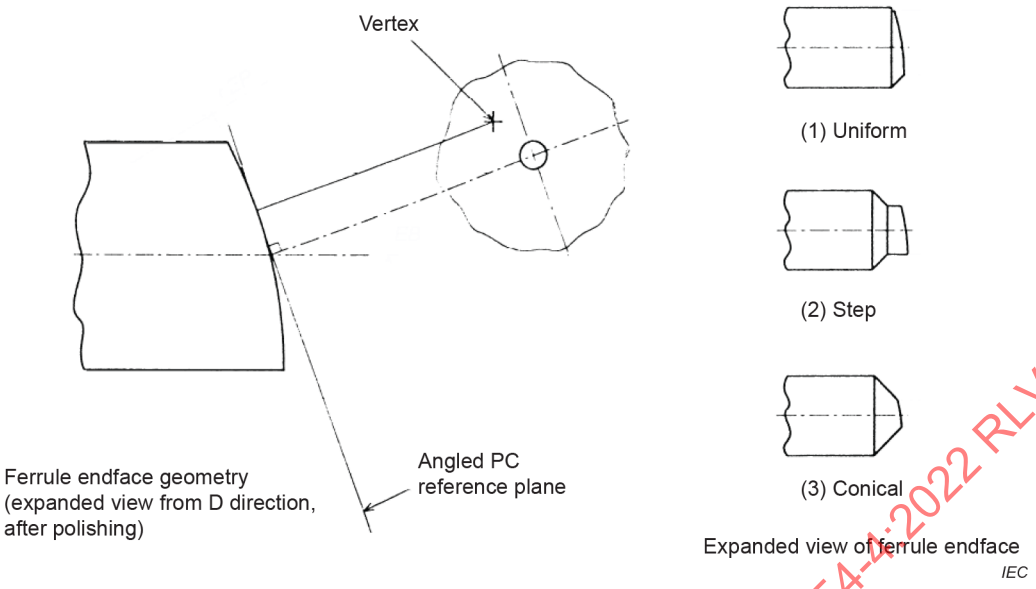

Figure 6 – Simplex angled PC plug connector interface *(2 of 2)*

Table 12 – Dimensions of the simplex angled PC plug connector interfaces

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See IEC 61755-3-2		a
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unit in degrees
G	25°	35°	Angle, unit in degrees
H	7,15 mm	7,5 mm	b
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	c
M	2,0 mm	2,8 mm	c d
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,89 mm	8,99 mm	
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,9 mm	Radius
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	c
BC	0 mm	0,5 mm	Chamfer or round
EA	–	–	e

a	Add the grade number to the interface reference number.
b	Dimension H is given for plug endface when not mated. It is movable by a certain axial compression force, with direct contacting endfaces, and therefore dimension H is variable. Ferrule compression force shall be 7,8 N to 11,8 N when dimension H is 7,0 mm ± 0,1 mm. The compression force shall be measured according to IEC 61300-3-22.
c	The delatch housing shall be movable to the right or left. Dimensions L, M and V are given when the delatch housing is at the furthest right.
d	The right end of M shall be at the left of the mechanical datum target when the delatch housing is at the furthest left.
e	Dimension EA is defined as an angle between two planes: one plane, plane E, passes through the axis of the ferrule and axis of symmetry of the key of the angled endface connector plug. The other plane, plane F, passes through the axis of the ferrule and the normal to the angled PC reference plane. Dimension EA shall be 90° as a basic dimension.

Figure 7 is an example of a duplex angled PC plug connector interface. Table 13 gives dimensions of the duplex angled PC plug connector interface. The detail dimensions of optical interfaces for APC are defined in IEC 61755-3-2.

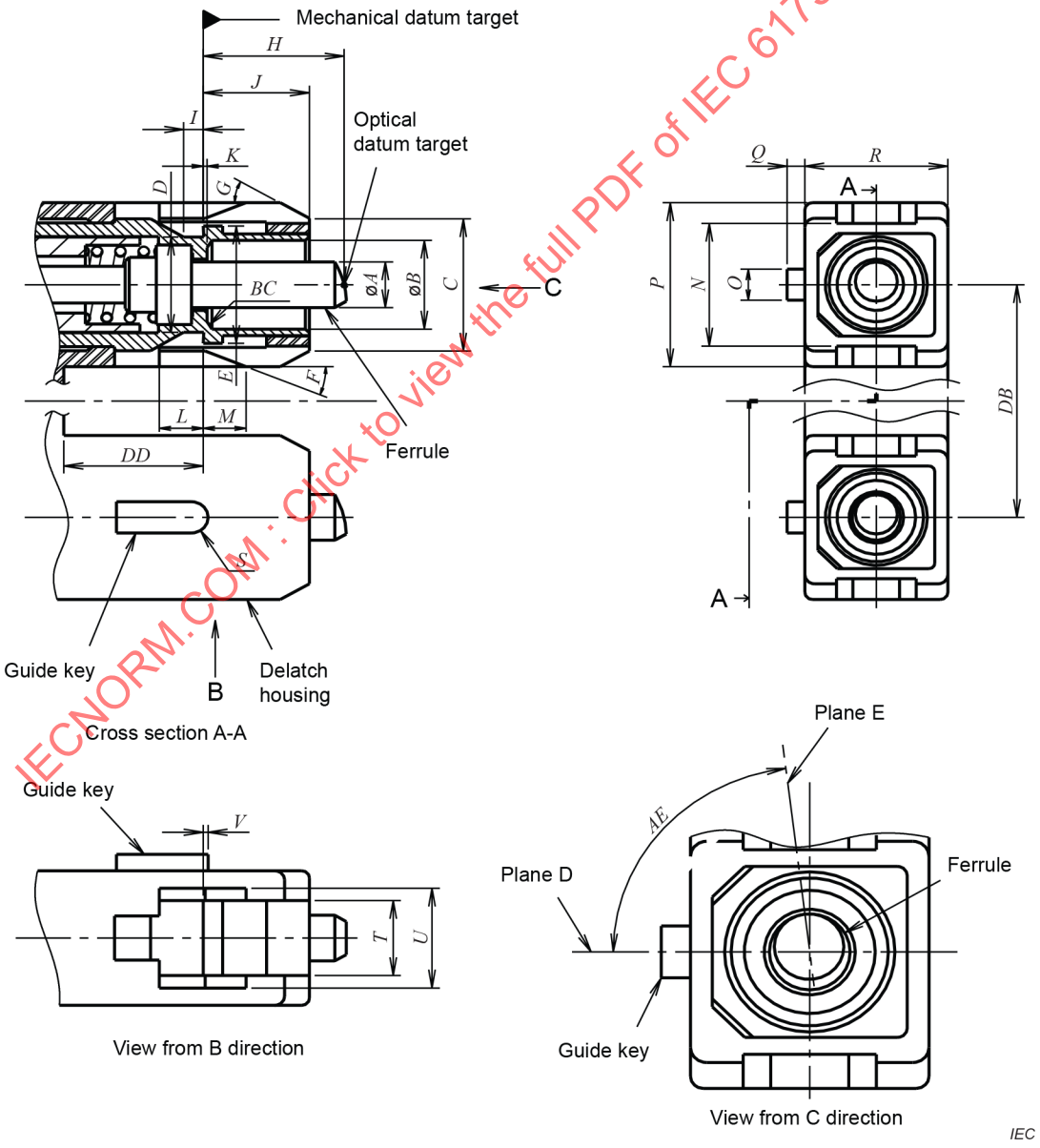

Figure 7 – Duplex angled PC plug connector interface *(1 of 2)*

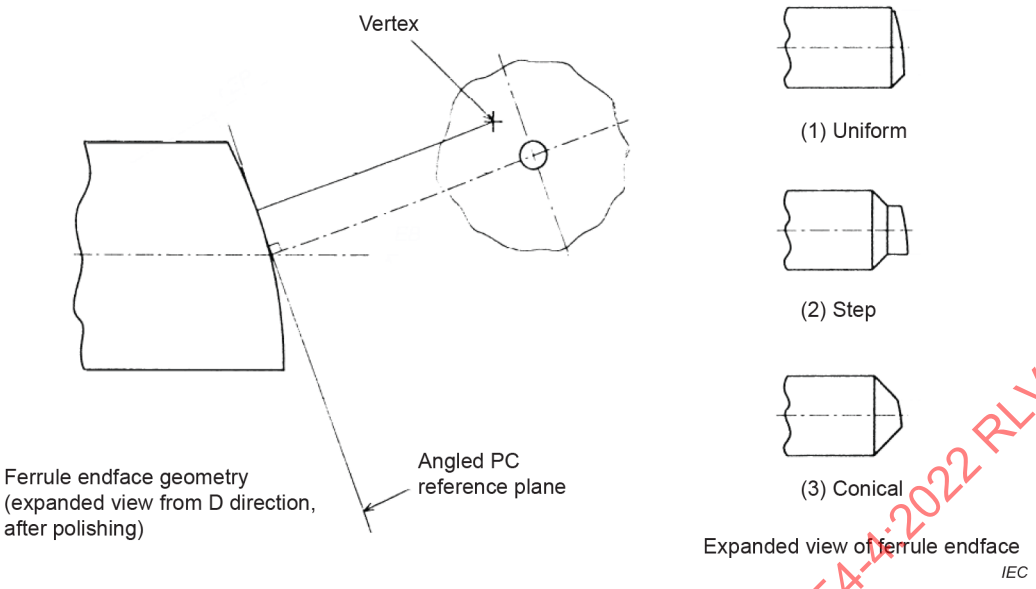

Figure 7 – Duplex angled PC plug connector interface *(2 of 2)*

Table 13 – Dimensions of the duplex angled PC plug connector interfaces

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See IEC 61755-3-2		a
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unit in degrees
G	25°	35°	Angle, unit in degrees
H	7,15 mm	7,5 mm	b
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	c
M	2 mm	2,8 mm	c d
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,79 mm	8,89 mm	e
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,9 mm	Radius
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	c
BC	0 mm	0,5 mm	Chamfer or round
DB			f
DD	7,0 mm		

Reference	Dimensions		Remarks
	Minimum	Maximum	
EA	–	–	g

[a] Add the grade number to the interface reference number.

[b] Dimension H is given for plug endface when not mated. The ferrule is movable by a certain axial compression force, with direct contacting endfaces, and therefore dimension H is variable. Ferrule compression force shall be 7,8 N to 11,8 N when dimension H is 7,0 mm ± 0,1 mm. The compression force shall be measured according to IEC 61300-3-22.

[c] The delatch housing shall be movable to the right or left. Dimensions L, M and V are given when the delatch housing is at the furthest right.

[d] The right end of M shall be at the left of the mechanical datum target when the delatch housing is at the furthest left.

[e] The delatch housing may be rigid sleeve. When two simplex plugs are retained together by a flexible sleeve, dimension P shall be from 8,89 mm to 8,99 mm.

[f] When two simplex plugs are retained together by a flexible sleeve, dimension DB shall be from 12,25 mm to 13,15 mm.

[g] Dimension EA is defined as an angle between two planes: one plane, plane D, passes through the axis of the ferrule and axis of symmetry of the key of the angled endface connector plug. The other plane, plane E, passes through the axis of the ferrule and the normal to the angled PC reference plane. Dimension EA shall be 90° as a basic dimension.

Figure 8 is an example of a simplex active device receptacle interface for angled PC connector plug. Table 14 gives dimensions of the simplex active device receptacle interface for angled PC connector plug.

Table 15 and Table 16 give alignment feature grade and mechanical stop feature grade for the simplex active device receptacle interface for angled PC connector plug.

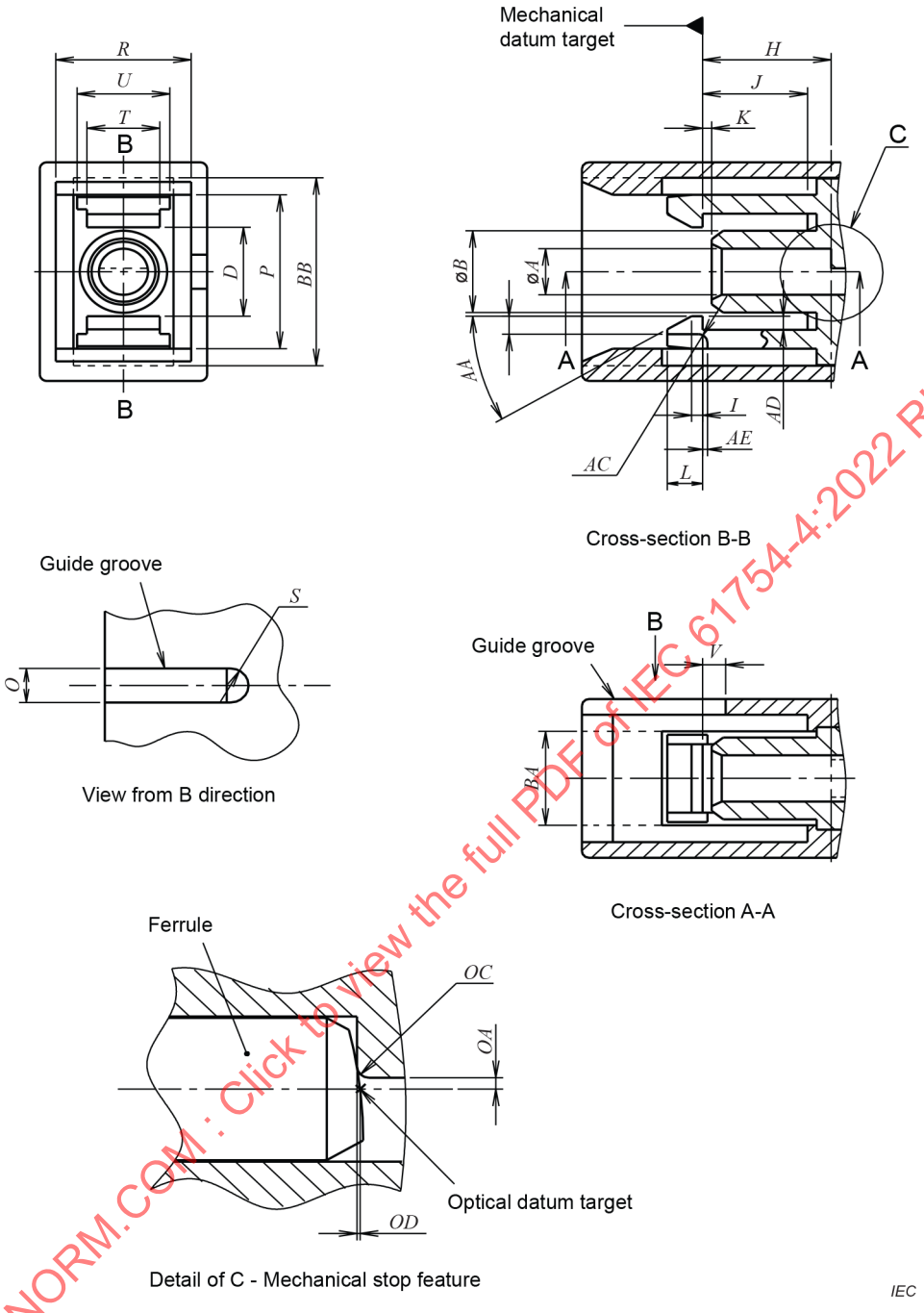

Figure 8 – Simplex active device receptacle interface for angled PC connector plug

Table 14 – Dimensions of the simplex active device receptacle interface for angled PC connector plug

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 15		
B	4,39 mm	4,79 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	[a]
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
BA	5,4 mm	5,6 mm	[b]
BB	11,0 mm	11,2 mm	[b]
OA	See Table 16		Radius [a]
OC	0 mm	0,05 mm	Radius
OD	See Table 16		[a]

[a] An example of a mechanical stop feature is shown in Figure 8. A mechanical stop is required to position the fibre ferrule to maintain the optical datum target within the active device receptacle and to avoid damaging the component within the receptacle.

[b] The dotted line structure in Figure 8 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 15 – Alignment feature grade of the simplex active device receptacle interface for angled PC connector plug

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
1	2,500	2,502	a b
2	2,501	2,504	a b
3	2,501	2,510	a b
4	2,501	2,525	a b
5	–	–	Resilient sleeve b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the interface reference number.

c The connector alignment feature is a resilient sleeve. The feature accepts a pin gauge shown in Figure 3 to the centre of the receptacle with a force of 2,9 N to 5,9 N. The centre of the receptacle is defined by the right side position of dimension *H*. The measurement is performed using a single pin gauge.

Table 16 – Mechanical stop feature grade of the simplex active device receptacle interface for angled PC connector plug

Grade	Dimensions mm		Dimensions µm	Remarks
	OA minimum	*OA* maximum	*OD* clearance	
A	0,150	0,2	±15	a b
B	0,150	0,35	±40	a b
N	0,150	–		a b
X				b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the alignment feature grade number.

c The connector alignment feature is a resilient sleeve.

Figure 9 is an example of a simplex active device receptacle interface for PC connector plug. Table 17 gives dimensions of the simplex active device receptacle interface for PC connector plug.

Table 18 and Table 19 give alignment feature grade and mechanical stop feature grade for simplex active device receptacle interface for PC connector plug.

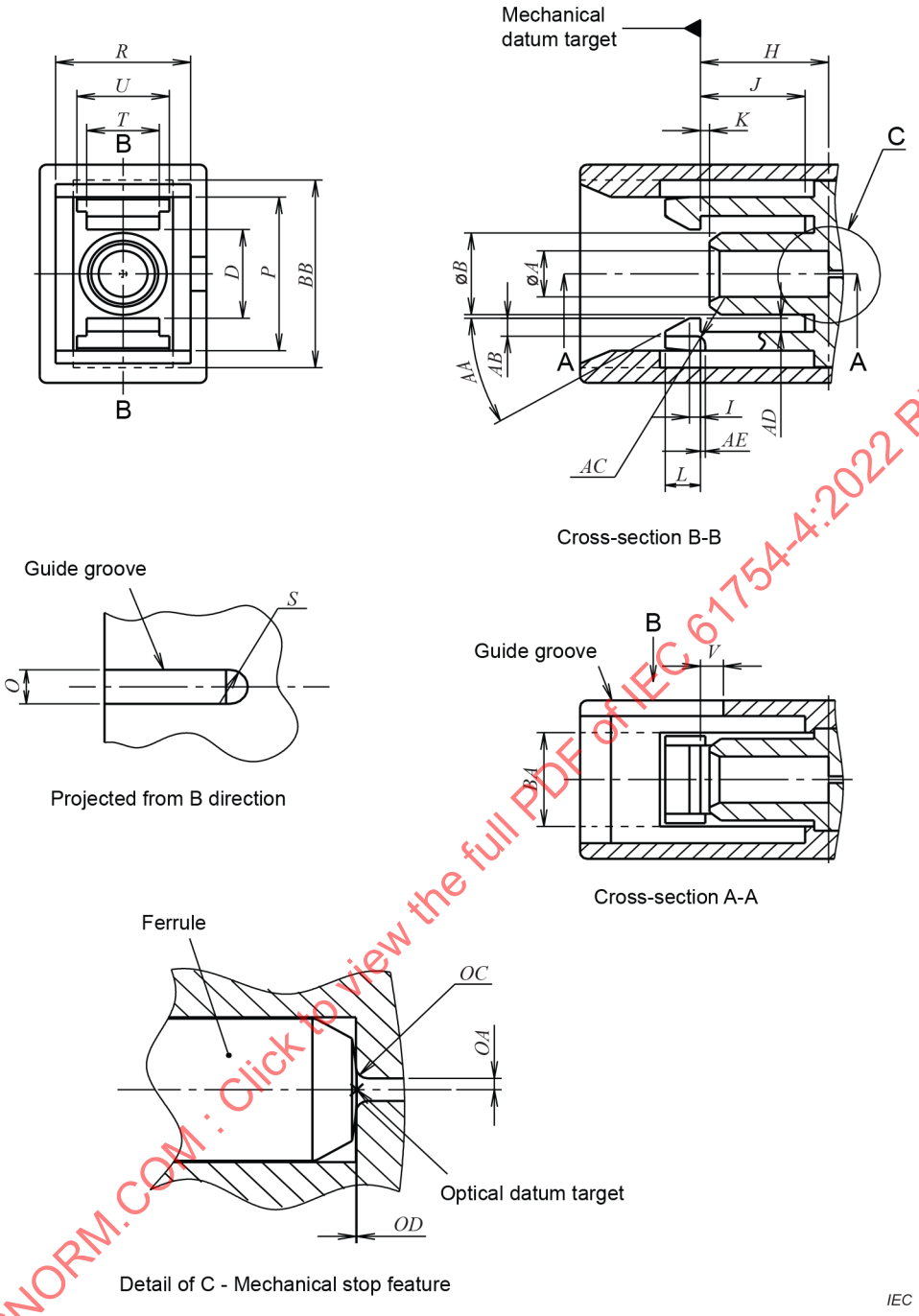

Figure 9 – Simplex active device receptacle interface for PC connector plug

Table 17 – Dimensions of the simplex active device receptacle interface for PC connector plug

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 18		
B	4,39 mm	4,79 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	[a]
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,2 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
BA	5,4 mm	5,6 mm	[b]
BB	11,0 mm	11,2 mm	[b]
OA	See Table 19		Radius [a]
OC	0 mm	0,15 mm	Radius
OD	See Table 19		[a]

[a] An example of a mechanical stop feature is shown in Figure 9. A mechanical stop is required to position the fibre ferrule to maintain the optical datum target within the active device receptacle and to avoid damaging the component within the receptacle.

[b] The dotted line structure in Figure 9 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 18 – Alignment feature grade of the simplex active device receptacle interface for PC connector plug

Grade	Dimensions		Remarks
	A		
	Minimum	Maximum	
1	2,500	2,502	a,b
2	2,501	2,504	a,b
3	2,501	2,510	a,b
4	2,501	2,525	a,b
5	–	–	Resilient sleeve b,c

[a] The connector alignment feature is a rigid bore.

[b] Add the grade number to the interface reference number.

[c] The connector alignment feature is a resilient sleeve. The feature accepts a pin gauge shown in Figure 3 to the centre of the receptacle with a force of 2 N to 5,9 N. The centre of the receptacle is defined by the right side position of dimension *H*.

Table 19 – Mechanical stop feature grade of the simplex active device receptacle interface for PC connector plug

Grade	Dimensions mm		Dimensions µm	Remarks
	OA minimum	*OA* maximum	*OD* clearance	
A	0,150	0,2	±5	a b
B	0,150	0,35	±10	a b
N	0,150	1,250		a b
X				b c

[a] The connector alignment feature is a rigid bore.

[b] Add the grade number to the alignment feature grade number.

[c] The connector alignment feature is a resilient sleeve.

Figure 10 is an example of a duplex active device receptacle interface for angled PC connector plug. Table 20 gives dimensions of the duplex active device receptacle interface for angled PC connector plug.

Table 21 and Table 22 give alignment feature grade and mechanical stop feature grade for the duplex active device receptacle interface for angled PC connector plug.

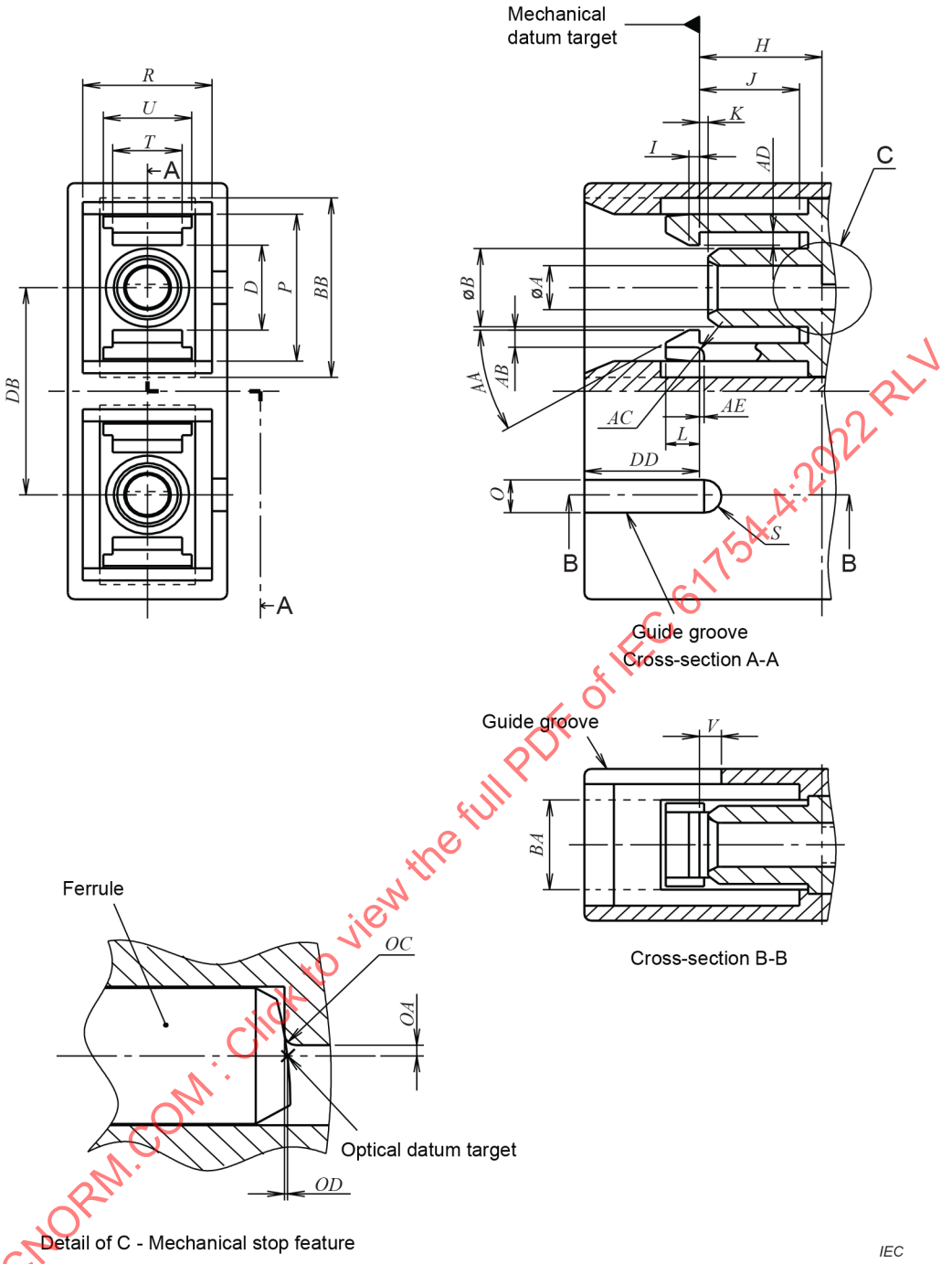

Figure 10 – Duplex active device receptacle interface for angled PC connector plug

Table 20 – Dimensions of the duplex active device receptacle interface for angled PC connector plug

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 21		
B	4,39 mm	4,69 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	[a]
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
BA	5,4 mm	5,6 mm	[b]
BB	11,0 mm	11,2 mm	[b]
DB	12,65 mm	12,75 mm	
DD	–	6,99 mm	
OA	See Table 22		Radius [a]
OC	0 mm	0,15 mm	Radius
OD	See Table 22		[a]

[a] The dotted line structure in Figure 10 is a groove-shape preventing interference when the latch is deformed. It is optional.

[b] An example of a mechanical stop feature is shown in Figure 10. A mechanical stop is required to position the fibre ferrule to maintain the optical datum target within the active device receptacle and to avoid damaging the component within the receptacle.

Table 21 – Alignment feature grade of the duplex active device receptacle interface for angled PC connector plug

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
1	2,500	2,502	a b
2	2,501	2,504	a b
3	2,501	2,510	a b
4	2,501	2,525	a b
5	–	–	Resilient sleeve b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the interface reference number.

c The connector alignment feature is a resilient sleeve. The feature accepts a pin gauge shown in Figure 3 to the centre of the receptacle with a force of 2,9 N to 5,9 N. The centre of the receptacle is defined by the right side position of dimension *H*. The measurement is performed using a single pin gauge.

Table 22 – Mechanical stop feature grade of the duplex active device receptacle interface for angled PC connector plug

Grade	Dimensions mm		Dimensions µm	Remarks
	OA minimum	*OA* maximum	*OD* clearance	
A	0,150	0,2	±15	a b
B	0,150	0,35	±40	a b
N	0,150	–		a b
X				b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the alignment feature grade number.

c The connector alignment feature is a resilient sleeve.

Figure 11 is an example of a duplex active device receptacle interface for PC connector plug. Table 23 gives dimensions of the duplex active device receptacle interface for PC connector plug.

Table 24 and Table 25 give alignment feature grade and mechanical stop feature grade for the duplex active device receptacle interface for PC connector plug.

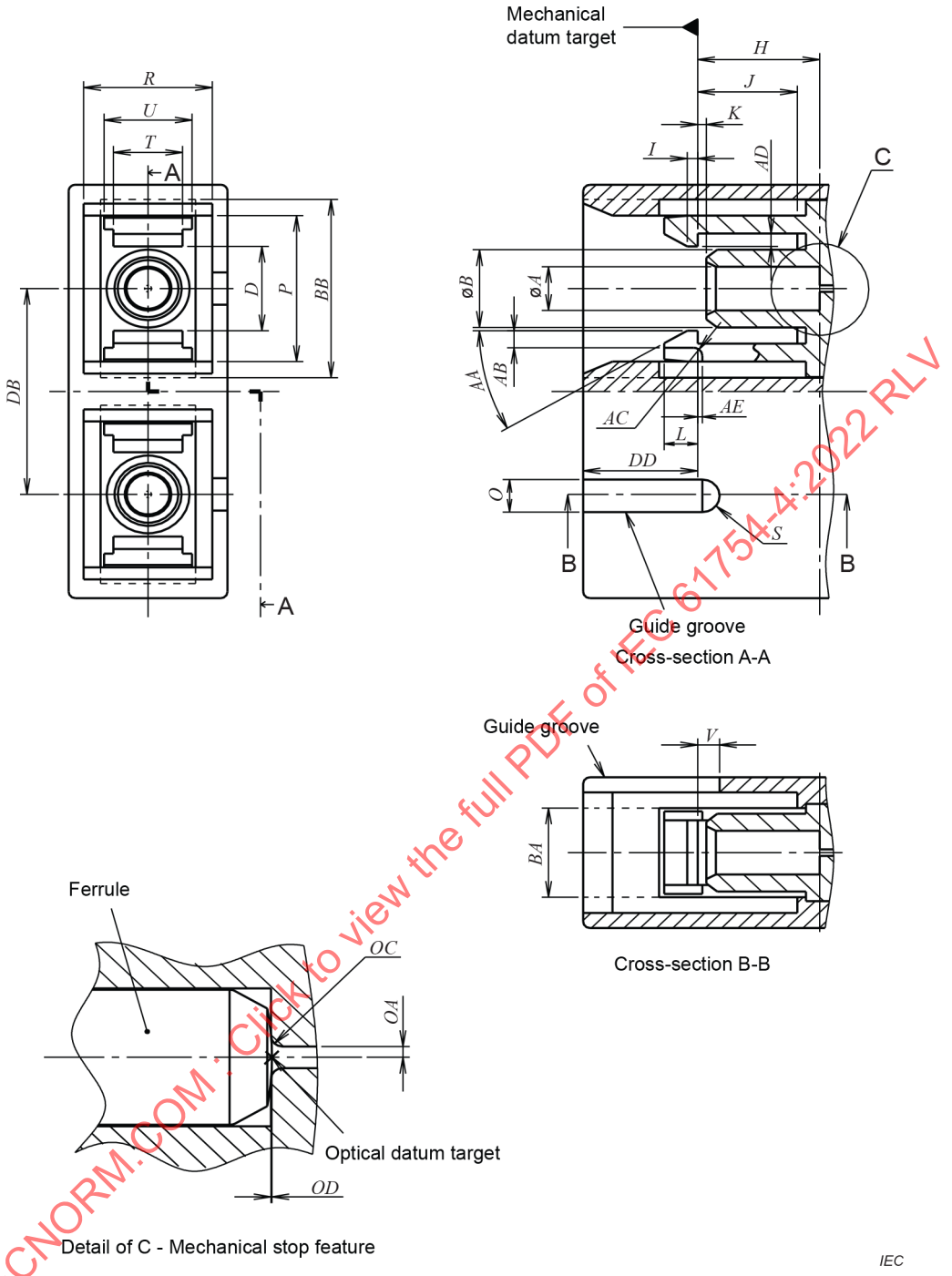

Figure 11 – Duplex active device receptacle interface for PC connector plug

Table 23 – Dimensions of the duplex active device receptacle interface for PC connector plug

Reference	Dimensions		Remarks
	Minimum	Maximum	
A	See Table 24		
B	4,39 mm	4,69 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	[a]
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Radius
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unit in degrees
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Radius
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
BA	5,4 mm	5,6 mm	[b]
BB	11,0 mm	11,2 mm	[b]
DB	12,65 mm	12,75 mm	
DD	–	6,99 mm	
OA	See Table 25		Radius [a]
OC	0 mm	0,05 mm	Radius
OD	See Table 25		[a]

[a] An example of a mechanical stop feature is shown in Figure 11. A mechanical stop is required to position the fibre ferrule to maintain the optical datum target within the active device receptacle and to avoid damaging the component within the receptacle.

[b] The dotted line structure in Figure 11 is a groove-shape preventing interference when the latch is deformed. It is optional.

Table 24 – Alignment feature grade of the duplex active device receptacle interface for PC connector plug

Grade	Dimensions mm		Remarks
	A		
	Minimum	Maximum	
1	2,500	2,502	a b
2	2,501	2,504	a b
3	2,501	2,510	a b
4	2,501	2,525	a b
5	–	–	Resilient sleeve b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the interface reference number.

c The connector alignment feature is a resilient sleeve. The feature accepts a pin gauge shown in Figure 3 to the centre of the receptacle with a force of 2 N to 5,9 N. The centre of the receptacle is defined by the right side position of dimension *H*.

Table 25 – Mechanical stop feature grade of the duplex active device receptacle interface for PC connector plug

Grade	Dimensions mm		Dimensions µm	Notes
	OA minimum	*OA* maximum	*OD* clearance	
A	0,150	0,2	±5	a b
B	0,150	0,35	±10	a b
N	0,150	1,250		a b
X				b c

a The connector alignment feature is a rigid bore.

b Add the grade number to the alignment feature grade number.

c The connector alignment feature is a resilient sleeve.

Panel dimensions are described in Annex A.

Annex A
(informative)

Panel dimensions

A.1 General

When the IEC 61300-2-55 strength of mounted adaptor test is required in the relevant specifications, the test should be performed with a panel having the relevant cut out as shown in Clause A.2 and Clause A.3.

A.2 Simplex adaptor

Figure A.1 and Table A.1 show a recommended panel cut out and the dimensions for simplex adaptor, respectively.

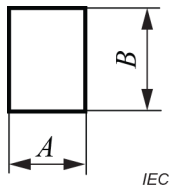

Figure A.1 – Panel cut out

Table A.1 – Dimensions for simplex adaptor

Reference	Dimensions mm		Remarks
	Minimum	Maximum	
A	9,9	10,0	
B	13,5	13,6	
The maximum thickness of the panel should be 1,6 mm. See IEC 60874-14-3.			

A.3 Duplex adaptor

Figure A.2 and Table A.2 show a recommended fixture cut out and the dimensions for duplex adaptor, respectively.

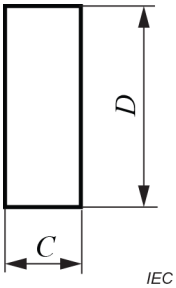

Figure A.2 – Fixture cut out

Table A.2 – Dimensions for duplex adaptor

Reference	Dimensions mm		Remarks
	Minimum	Maximum	
C	9,9	10,0	
D	26,3	26,4	
The maximum thickness of the panel should be 1,6 mm. See IEC 60874-19-2.			

Bibliography

IEC 60874-14-3, *Connectors for optical fibres and cables – Part 14-3: Detail specification for fibre optic adaptor (simplex) type SC for single-mode fibre*

IEC 60874-19-2, *Connectors for optical fibres and cables – Part 19-2: Fibre optic adaptor (duplex) type SC for single-mode fibre connectors – Detail specification*

IEC 61300-2-55, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-55: Tests – Strength of mounted adaptor*

IEC 61755-3-1, *Fibre optic connector optical interfaces – Part 3-1: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical full zirconia PC ferrule, single mode fibre*

IEC 61755-3-2, *Fibre optic connector optical interfaces – Part 3-2: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical full zirconia ferrules for 8 degrees angled-PC single mode fibres*

IEC 61755-6-1, *Fibre optic interconnecting devices and passive components – Fibre optic connector optical interfaces – Part 6-1: Optical interfaces for 50 µm multimode fibres – General and guidance* [2]

2 Under preparation. Stage at the time of preparation: IEC/CDM 61755-6-1:2021.

SOMMAIRE

COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

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DISPOSITIFS D'INTERCONNEXION ET COMPOSANTS PASSIFS FIBRONIQUES – INTERFACES DE CONNECTEURS FIBRONIQUES –

Partie 4: Famille de connecteurs de type SC

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L'IEC 61754-4 a été établie par le sous-comité 86B: Dispositifs d'interconnexion et composants passifs à fibres optiques, du comité d'études 86 de l'IEC: Fibres optiques. Il s'agit d'une Norme internationale.

La présente troisième édition annule et remplace la deuxième édition publiée en 2013, et constitue une révision technique.

La présente édition inclut les modifications techniques majeures suivantes par rapport à l'édition précédente:

a) ajout de la méthode d'essai de l'IEC 61300-3-22 sur la force de compression de la férule;

b) ajout de l'Annexe A (informative) avec les exigences relatives aux dimensions des découpes pour réaliser les essais de résistance des raccords montés.

Le texte de cette Norme internationale est issu des documents suivants:

Projet	Rapport de vote
86B/4563/FDIS	86B/4584/RVD

Le rapport de vote indiqué dans le tableau ci-dessus donne toute information sur le vote ayant abouti à son approbation.

La langue employée pour l'élaboration de cette Norme internationale est l'anglais.

Le présent document a été rédigé selon les Directives ISO/IEC, Partie 2, il a été développé selon les Directives ISO/IEC, Partie 1 et les Directives ISO/IEC, Supplément IEC, disponibles sous www.iec.ch/members_experts/refdocs. Les principaux types de documents développés par l'IEC sont décrits plus en détail sous www.iec.ch/standardsdev/publications.

Une liste de toutes les parties de la série IEC 61754, publiées sous le titre général *Dispositifs d'interconnexion et composants passifs fibroniques – Interfaces de connecteurs fibroniques*, peut être consultée sur le site web de l'IEC.

Les futures normes de cette série porteront le nouveau titre général cité ci-dessus. Le titre des normes qui existent déjà dans cette série sera mis à jour lors de leur prochaine édition.

Le comité a décidé que le contenu du présent document ne sera pas modifié avant la date de stabilité indiquée sur le site web de l'IEC sous "webstore.iec.ch" dans les données relatives au document recherché. À cette date, le document sera

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DISPOSITIFS D'INTERCONNEXION ET COMPOSANTS PASSIFS FIBRONIQUES – INTERFACES DE CONNECTEURS FIBRONIQUES –

Partie 4: Famille de connecteurs de type SC

1 Domaine d'application

La présente partie de l'IEC 61754 spécifie les dimensions d'interfaces normalisées pour la famille de connecteurs de type SC.

2 Références normatives

Les documents suivants sont cités dans le texte de sorte qu'ils constituent, pour tout ou partie de leur contenu, des exigences du présent document. Pour les références datées, seule l'édition citée s'applique. Pour les références non datées, la dernière édition du document de référence s'applique (y compris les éventuels amendements).

IEC 61300-3-22, *Dispositifs d'interconnexion et composants passifs à fibres optiques – Méthodes fondamentales d'essais et de mesures – Partie 3-22: Examens et mesures – Force de compression des férules*

IEC 61754-1, *Dispositifs d'interconnexion et composants passifs à fibres optiques – Interfaces de connecteurs à fibres optiques – Partie 1: Généralités et lignes directrices*

3 Termes et définitions

Pour les besoins du présent document, les termes et définitions de l'IEC 61754-1 s'appliquent.

L'ISO et l'IEC tiennent à jour des bases de données terminologiques destinées à être utilisées en normalisation, consultables aux adresses suivantes:

- IEC Electropedia: disponible à l'adresse http://www.electropedia.org/
- ISO Online browsing platform: disponible à l'adresse http://www.iso.org/obp

4 Description

Le connecteur parent de la famille des connecteurs de type SC est une fiche à position unique caractérisée par un diamètre nominal de la férule de 2,5 mm. Il comprend un mécanisme de couplage pousser-tirer qui est chargé par ressort par rapport à la férule dans la direction de l'axe optique. La fiche a une clavette mâle unique qui peut être utilisée pour orienter et limiter la rotation relative entre le connecteur et le composant avec lequel il est accouplé. Le mécanisme d'alignement optique du connecteur est de type manchon.

Le présent document définit les dimensions d'interfaces normalisées des embases de dispositifs actifs pour les connecteurs de type SC. Les embases sont utilisées pour retenir les fiches des connecteurs et maintenir mécaniquement la cible de référence optique des fiches dans une position définie à l'intérieur des boîtiers d'embases.

5 Interfaces

Le présent document contient les interfaces normalisées indiquées dans le Tableau 1.

Tableau 1 – Interfaces

Interface IEC 61754-4-1	Interface de fiches simplex – pousser/tirer, contact physique (PC - physical contact)
Interface IEC 61754-4-2	Interface de raccord simplex – pousser/tirer
Interface IEC 61754-4-3	Interface de fiches duplex – pousser/tirer, contact physique (PC - physical contact)
Interface IEC 61754-4-4	Interface de raccord duplex – pousser/tirer
Interface IEC 61754-4-5	Interface de fiche simplex – pousser/tirer, contact physique avec angle (APC - angled physical contact) 8°
Interface IEC 61754-4-6	Interface de fiche duplex – pousser/tirer, APC 8°
Interface IEC 61754-4-X1	Interface d'embase de dispositif actif simplex – pour fiche APC 8°
Interface IEC 61754-4-X2	Interface d'embase de dispositif actif simplex pour fiche PC
Interface IEC 61754-4-X3	Interface d'embase de dispositif actif duplex – pour fiche APC 8°
Interface IEC 61754-4-X4	Interface d'embase de dispositif actif duplex pour fiche PC

Le Tableau 2 présente la compatibilité d'accouplement des interfaces.

Tableau 2 – Compatibilité d'accouplement des interfaces

Fiches	Raccords/embases de dispositifs actifs					
	61754-4-2	**61754-4-4**	**61754-4-X1**	**61754-4-X2**	**61754-4-X3**	**61754-4-X4**
61754-4-1	Accouplable	Accouplable	Non accouplable	Accouplable	Non accouplable	Accouplable
61754-4-3	Non accouplable	Accouplable	Non accouplable	Non accouplable	Non accouplable	Accouplable
61754-4-5	Accouplable	Accouplable	Accouplable	Non accouplable	Accouplable	Non accouplable
61754-4-6	Non accouplable	Accouplable	Non accouplable	Non accouplable	Accouplable	Non accouplable

La Figure 1 représente un exemple d'interface de fiche simplex PC. Le Tableau 3 donne les dimensions de l'interface de fiche simplex PC et le Tableau 4 donne les caractéristiques de la classe de l'interface de fiche simplex PC.

Un chanfrein ou un arrondi est admis à une profondeur maximale de 1,8 mm par rapport à la face d'extrémité de la férule.

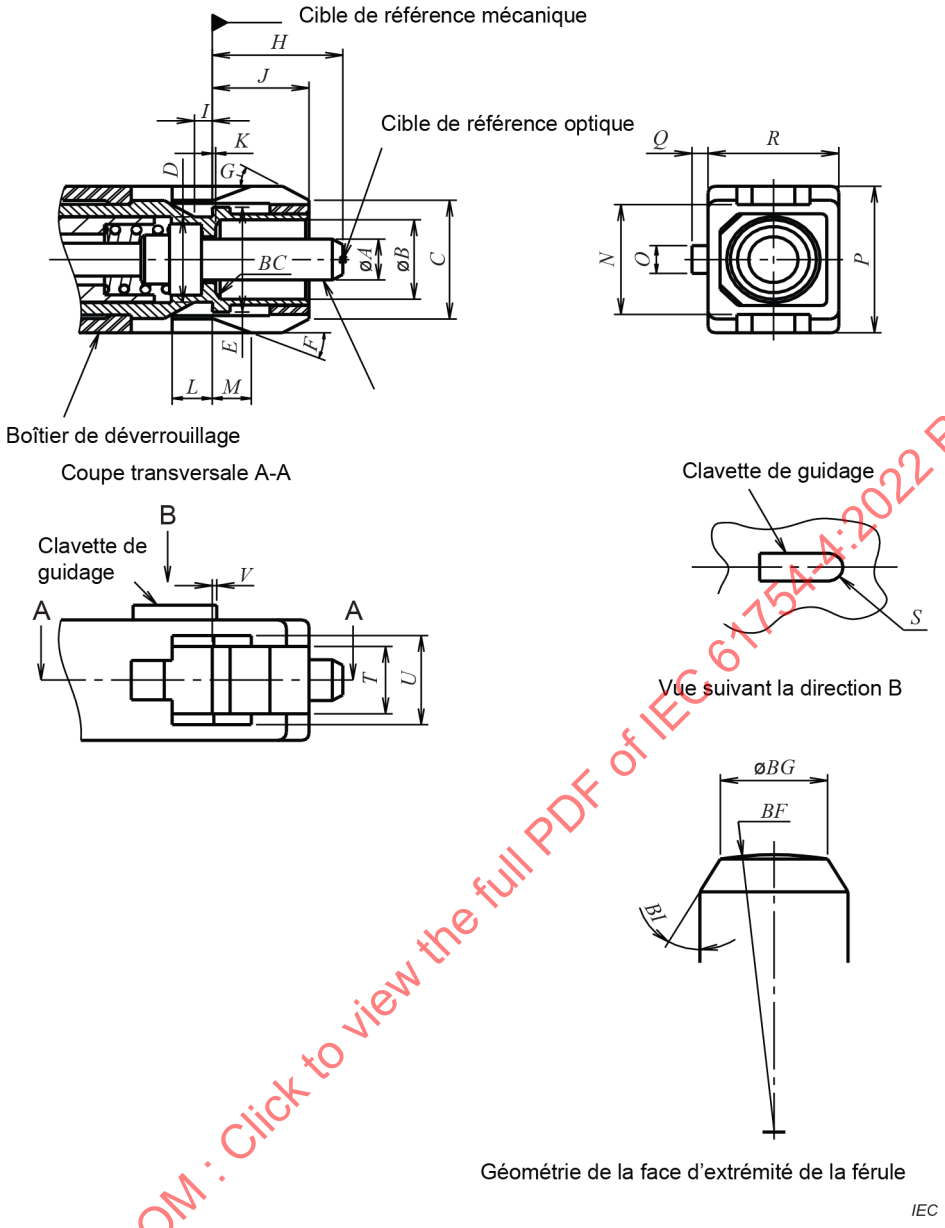

Figure 1 – Interface de fiche simplex PC

Tableau 3 – Dimensions de l'interface de fiche simplex PC

Référence	Dimensions		Remarques
	Minimum	Maximum	
A	Voir le Tableau 4		
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unité en degrés
G	25°	35°	Angle, unité en degrés
H	7,15 mm	7,5 mm	[a]
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	[b]
M	2,0 mm	2,8 mm	[b c]
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,89 mm	8,99 mm	
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,90 mm	Rayon
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	[b]
BC	0 mm	0,5 mm	Chanfrein ou arrondi
BF	Voir l'IEC 61755-3-1		Rayon [d]
BG	Voir l'IEC 61755-3-1		Diamètre
BI	25°	35°	Angle, unité en degrés

[a] La dimension *H* est donnée pour une face d'extrémité de fiche lorsqu'elle n'est pas accouplée. La férule peut être déplacée sous l'effet d'une force de compression axiale, avec des faces d'extrémité en contact direct. Par conséquent, la dimension *H* est variable. La force de compression de la férule doit être comprise entre 7,8 N et 11,8 N lorsque la dimension *H* est de 7,0 mm ± 0,1 mm. La force de compression doit être mesurée conformément à l'IEC 61300-3-22.

[b] Le boîtier de déverrouillage doit pouvoir bouger vers la droite et vers la gauche. Les dimensions *L*, *M* et *V* sont données pour le boîtier de déverrouillage en position extrême à droite. La dimension *M* doit être négative quand le boîtier de déverrouillage est en position extrême à gauche.

[c] L'extrémité droite de *M* doit se trouver à gauche de la cible de référence mécanique lorsque le boîtier de déverrouillage est en position extrême à gauche.

[d] L'excentricité du dôme de la face d'extrémité polie sphérique doit être inférieure à 50 µm.

Tableau 4 – Caractéristiques de la classe de la fiche simplex PC

Classe	Dimensions mm		Remarques
	A		
	Minimum	Maximum	
A	Voir l'IEC 61755-3-1		a
B	Voir l'IEC 61755-3-1		a
C	Voir l'IEC 61755-3-1		a
D	Voir l'IEC 61755-3-1		a
A_m	Classe non spécifiée à ce stade		a b
B_m	2,497	2,500	a b
C_m	2,494	2,500	a b

[a] Ajouter le numéro de classe au numéro de référence de l'interface.

[b] Se référer à la future IEC 61755-6-1 pour des recommandations[1].

La Figure 2 représente un exemple d'interface de raccord simplex. Le Tableau 5 donne les dimensions de l'interface de raccords simplex et le Tableau 6 donne la classe de l'interface de raccords simplex.

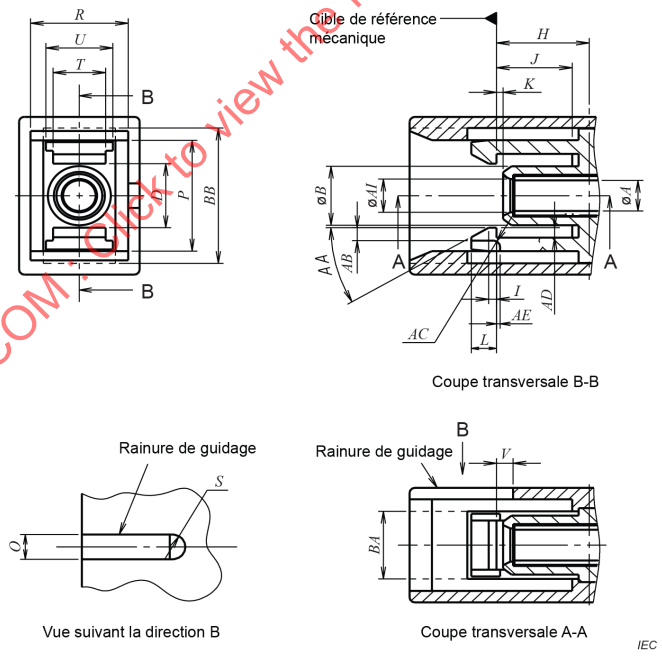

Figure 2 – Interface de raccord simplex

[1] En cours d'élaboration. Stade au moment de la publication: IEC/CDM 61755-6-1:2021.

Tableau 5 – Dimensions de l'interface de raccord simplex

Référence	Dimensions		Remarques
	Minimum	Maximum	
A	Voir le Tableau 6		
B	4,39 mm	4,79 mm	
D	4,9 mm	5,5 mm	
H	6,9 mm	7,1 mm	
I	0,4 mm	0,8 mm	
J	5,51 mm	5,90 mm	
K	0,06 mm	1,00 mm	
L	1,9 mm	2,1 mm	
O	2,0 mm	2,2 mm	
P	9,0 mm	9,1 mm	
R	7,4 mm	7,5 mm	
S	1,0 mm	1,1 mm	Rayon
T	3,80 mm	4,04 mm	
U	5,0 mm	5,3 mm	
V	0,6 mm	1,6 mm	
AA	27°	33°	Angle, unité en degrés
AB	0,8 mm	1,0 mm	
AC	0,4 mm	0,6 mm	Rayon
AD	0,7 mm	0,8 mm	
AE	0,4 mm	0,6 mm	
AI	2,7 mm	2,8 mm	
BA	5,4 mm	5,6 mm	[a]
BB	10,8 mm	11,2 mm	[a]

[a] La structure représentée par une ligne en pointillés à la Figure 2 est une rainure empêchant les interférences lorsque le verrou est déformé. Cette rainure est facultative.

Tableau 6 – Caractéristiques de la classe de raccord simplex

Classe	Dimensions mm		Remarques
	A		
	Minimum	Maximum	
[a]			Manchon élastique [a] [b]

[a] Ajouter le numéro de classe au numéro de référence de l'interface.

[b] L'élément d'alignement du connecteur est un manchon élastique. L'élément doit accepter une broche calibrée, représentée à la Figure 3, au centre du raccord avec une force de 2 N à 5,9 N à condition qu'une autre broche calibrée soit insérée dans l'élément par l'autre côté. Le centre du raccord est défini par la position du côté droit de la dimension *H*.

La Figure 3 représente un exemple de broche calibrée pour raccord. Le Tableau 7 donne les dimensions de la broche calibrée.

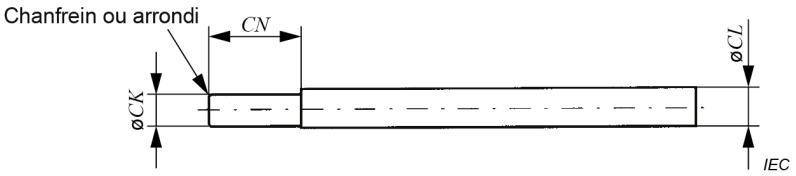

Figure 3 – Broche calibrée pour raccord

Tableau 7 – Dimensions de la broche calibrée

Référence	Dimensions mm		Remarques
	Minimum	Maximum	
CK	2,498 5	2,499 5	Rugosité de surface: classe N4 (0,2 µm de rayon)
CL	2,8	4,8	
CN	7		

La Figure 4 représente un exemple d'interface de fiche duplex PC. Le Tableau 8 donne les dimensions de l'interface de fiche duplex PC et le Tableau 9 donne la classe de l'interface de fiche duplex PC.

Un chanfrein ou un arrondi est admis à une profondeur maximale de 1,8 mm par rapport à la face d'extrémité de la férule.

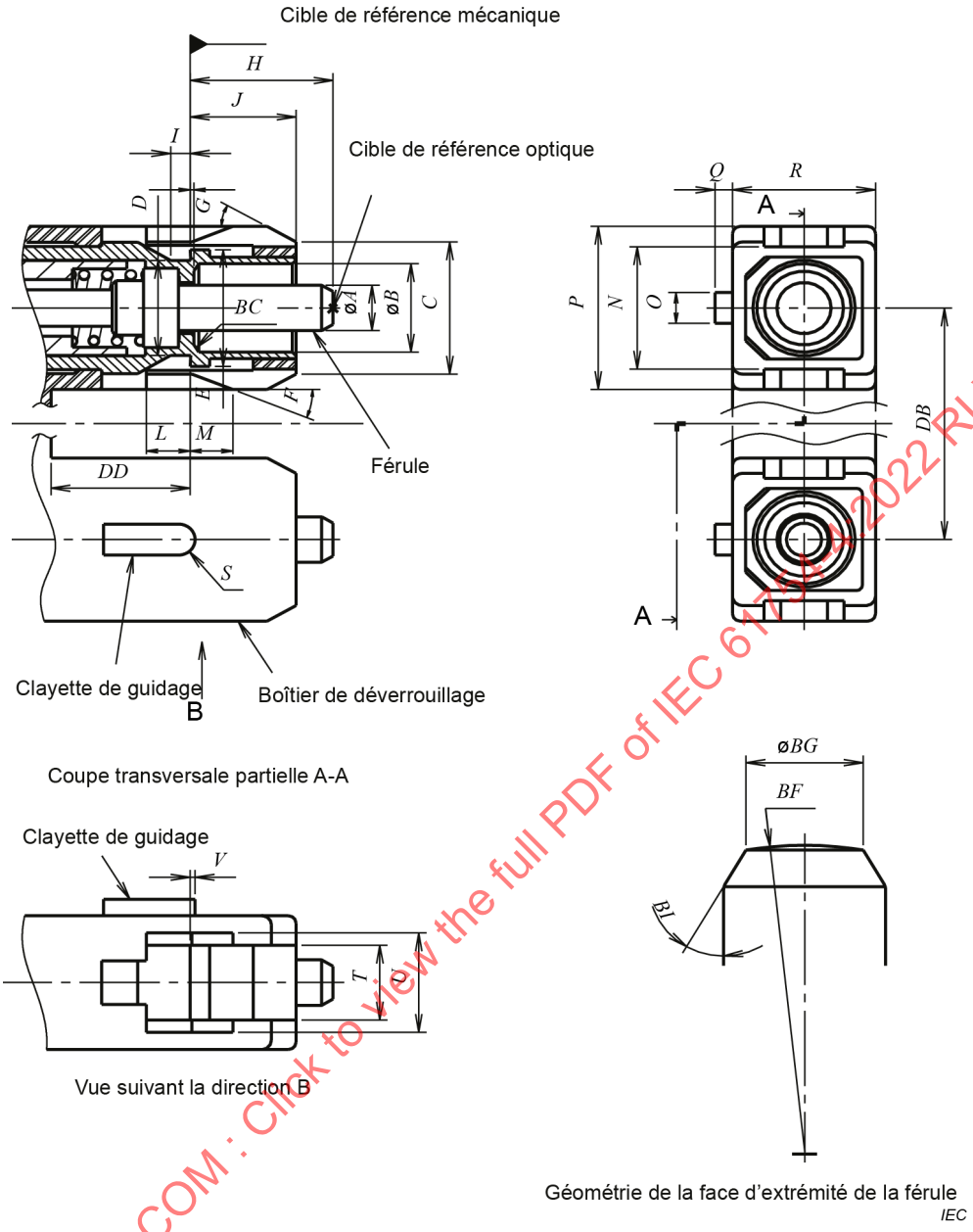

Figure 4 – Interface de fiche duplex PC

Tableau 8 – Dimensions de l'interface de fiche duplex PC

Référence	Dimensions		Remarques
	Minimum	Maximum	
A	Voir le Tableau 9		
B	4,8 mm	4,9 mm	
C	6,8 mm	7,4 mm	
D	4,9 mm	5,3 mm	
E	6,7 mm	6,8 mm	
F	19°	23°	Angle, unité en degrés
G	25°	35°	Angle, unité en degrés
H	7,15 mm	7,5 mm	[a]
I	0,8 mm	1,2 mm	
J	5,3 mm	5,5 mm	
K	–	0,05 mm	
L	2,11 mm	–	[b]
M	2,0 mm	2,8 mm	[b] [c]
N	6,6 mm	6,8 mm	
O	1,6 mm	1,8 mm	
P	8,79 mm	8,89 mm	[d]
Q	0,8 mm	1,0 mm	
R	7,29 mm	7,39 mm	
S	0,8 mm	0,9 mm	Rayon
T	4,05 mm	4,15 mm	
U	5,4 mm	5,6 mm	
V	0 mm	0,5 mm	[b]
BC	0 mm	0,5 mm	Chanfrein ou arrondi
BF	Voir l'IEC 61755-3-1		Rayon [f]
BG	Voir l'IEC 61755-3-1		Diamètre
BI	25°	35°	Angle, unité en degrés
DB	12,65 mm	12,75 mm	[e]
DD	7 mm	35 mm	

[a] La dimension *H* est donnée pour une face d'extrémité de fiche lorsqu'elle n'est pas accouplée. La férule peut être déplacée sous l'effet d'une force de compression axiale, avec des faces d'extrémité en contact direct. Par conséquent, la dimension *H* est variable. La force de compression de la férule doit être comprise entre 7,8 N et 11,8 N lorsque la dimension *H* est de 7,0 mm ± 0,1 mm. La force de compression doit être mesurée conformément à l'IEC 61300-3-22.

[b] Le boîtier de déverrouillage doit pouvoir bouger vers la droite et vers la gauche. Les dimensions *L*, *M* et *V* sont données pour le boîtier de déverrouillage en position extrême à droite.

[c] L'extrémité droite de *M* doit se trouver à gauche de la cible de référence mécanique lorsque le boîtier de déverrouillage est en position extrême à gauche.

[d] Le boîtier de déverrouillage peut être un manchon rigide. Lorsque deux fiches simplex sont retenues ensemble par un manchon souple, la dimension *P* doit être comprise entre 8,89 mm et 8,99 mm.

[e] Le boîtier de déverrouillage peut être un manchon rigide. Lorsque deux fiches simplex sont retenues ensemble par un manchon souple, la dimension *DB* doit être comprise entre 12,25 mm et 13,15 mm.

[f] L'excentricité du dôme de la face d'extrémité polie sphérique doit être inférieure à 50 µm.

Tableau 9 – Caractéristiques de la classe de la fiche duplex PC

Classe	Dimensions mm		Remarques
	A		
	Minimum	Maximum	
A	Voir l'IEC 61755-3-1		a
B	Voir l'IEC 61755-3-1		a
C	Voir l'IEC 61755-3-1		a
D	Voir l'IEC 61755-3-1		a
A_m	Classe non spécifiée à ce stade		a b
B_m	2,497	2,500	a b
C_m	2,494	2,500	a b

[a] Ajouter le numéro de classe au numéro de référence de l'interface.

[b] Se référer à la future IEC 61755-6-1 pour des recommandations.

La Figure 5 représente un exemple d'interface de raccord duplex. Le Tableau 10 donne les dimensions de l'interface de raccords duplex et le Tableau 11 donne la classe de l'interface de raccords duplex.

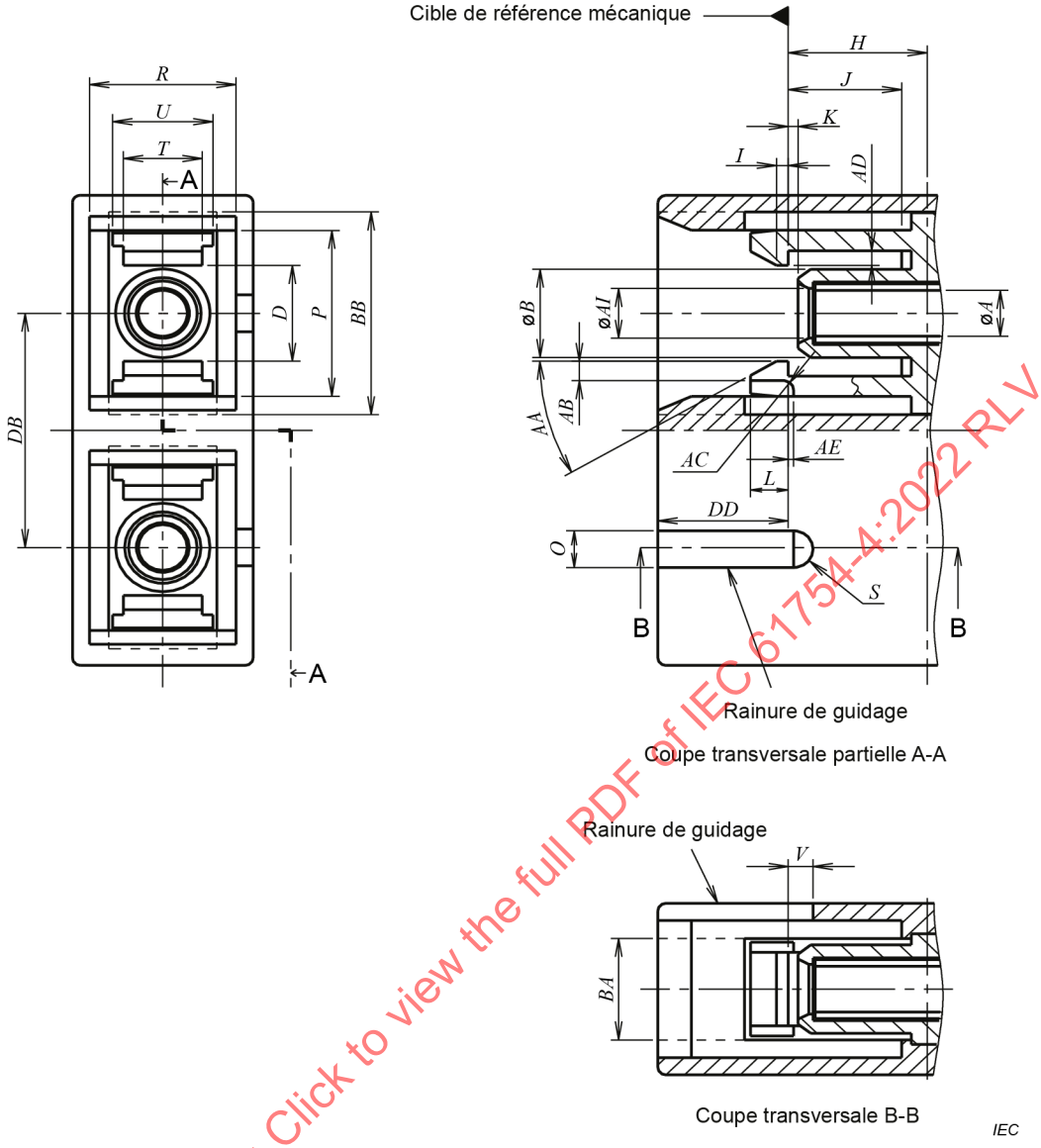

Figure 5 – Interface de raccord duplex