

# INTERNATIONAL STANDARD



GROUP SAFETY PUBLICATION

**Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V combinations thereof –**  
**Part 2-4: Particular requirements and tests for isolating transformers and power supply units incorporating isolating transformers for general applications**

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INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

ICS 29.180

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SAFETY OF TRANSFORMERS, REACTORS,  
POWER SUPPLY UNITS AND ~~SIMILAR PRODUCTS FOR SUPPLY~~  
~~VOLTAGES UP TO 1 100 V~~ COMBINATIONS THEREOF –****Part 2-4: Particular requirements and tests  
for isolating transformers and power supply units  
incorporating isolating transformers for general applications**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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**This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 61558-2-4:2009. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.**

International standard IEC 61558-2-4 has been prepared by IEC technical committee 96: Transformers, reactors, power supply units and combinations thereof.

This third edition cancels and replaces the second edition published in 2009. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) adjustment of structure and references in accordance with IEC 61558-1:2017;
- b) description of constructions moved to IEC 61558-1:2017;
- c) a new symbol for power supply unit with linearly regulated output voltage.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
96/505/FDIS	96/511/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

It has the status of a group safety publication in accordance with IEC Guide 104.

This International Standard is to be used in conjunction with IEC 61558-1:2017.

NOTE When "Part 1" is mentioned in this standard, it refers to IEC 61558-1:2017.

This document supplements or modifies the corresponding clauses in IEC 61558-1:2017, so as to convert that publication into the IEC standard: *Particular requirements and tests for isolating transformers and power supply units incorporating isolating transformers for general applications*.

A list of all parts in the IEC 61558 series published under the general title *Safety of transformers, reactors, power supply units and combinations thereof*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

Where this document states "*addition*", "*modification*" or "*replacement*", the relevant text of IEC 61558-1:2017 is to be adapted accordingly.

In this document, the following print types are used:

- requirements proper: in roman type;
- *test specifications*: in italic type;
- explanatory matter: in smaller roman type.

In the text of this document, the words in **bold** are defined in Clause 3.

Subclauses, notes, figures and tables additional to those in IEC 61558-1:2017 are numbered starting from 101; supplementary annexes are entitled AA, BB, etc.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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## INTRODUCTION

IEC/TC 96 has group safety function in accordance with IEC Guide 104 for transformers other than those intended to supply distribution networks, in particular transformers and power supply units intended to allow the application of protective measures against electric shock as defined by TC 64, but in certain cases including limitation of voltage and horizontal safety function for SELV in accordance with IEC 60364-4-41.

The group safety function (GSF) is necessary because of responsibility e.g. for safety extra-low voltage (SELV) in accordance with IEC 61140:2016, 5.2.6 and IEC 60364-4-41:2017, 414.3.1 or control circuits in accordance with IEC 60204-1:2016, 7.2.4.

The group safety function is needed for each part of IEC 61558-2 because different standards of the IEC 61558 series can be combined in one construction but in certain cases with no limitation of rated output power.

For example an auto-transformer in accordance with IEC 61558-2-13 can be designed with a separate SELV-circuit in accordance with the particular requirements for IEC 61558-2-6 relating to the general requirements of IEC 61558-1.

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**SAFETY OF TRANSFORMERS, REACTORS,  
POWER SUPPLY UNITS AND ~~SIMILAR PRODUCTS FOR SUPPLY~~  
~~VOLTAGES UP TO 1 100 V~~ COMBINATIONS THEREOF –**

**Part 2-4: Particular requirements and tests  
for isolating transformers and power supply units  
incorporating isolating transformers for general applications**

## 1 Scope

### *Replacement*

This part of IEC 61558 deals with the safety of **isolating transformers** for general applications and **power supply units** incorporating **isolating transformers** for general applications. **Transformers** incorporating **electronic circuits** are also covered by this document.

NOTE 1 Safety includes electrical, thermal and mechanical aspects.

Unless otherwise specified, from here onward, the term **transformer** covers **isolating transformers** for general applications and **power supply units** incorporating **isolating transformers** for general applications.

**NOTE 2** For **power supply units** (linear) this document is applicable. For **switch mode power supply units**, IEC 61558-2-16 is applicable ~~together with this part~~.

This document is applicable to **stationary** or **portable**, single-phase or polyphase, air-cooled (natural or forced) **independent** or **associated dry-type transformers**. The windings ~~may~~ can be encapsulated or non-encapsulated.

The **rated supply voltage** does not exceed ~~1 100~~ 1 000 V AC and the **rated supply frequency** and the **internal operating frequencies** do not exceed 500 Hz.

The **rated output** does not exceed:

- 25 kVA for single-phase **transformers**;
- 40 kVA for polyphase **transformers**.

This document is applicable to **transformers** without limitation of the **rated output** subject to an agreement between the purchaser and the manufacturer.

NOTE 3 **Transformers** intended to supply distribution networks are not included in the scope.

The **no-load output voltage** or the **rated output voltage** does exceed 50 V AC or 120 V ripple-free DC, and where applicable, does not exceed 500 V AC or 708 V ripple-free DC.

The **no-load output voltage** and the **rated output voltage** may be up to 1 000 V AC or 1 415 V ripple-free DC for special applications.

This document is not applicable to external circuits and their components intended to be connected to the input terminals and output terminals of the **transformers**.

NOTE 4 **Transformers** covered by this document are used in applications where **double or reinforced insulation** between circuits is required by the installation rules or by the end product standard.

**NOTE 4** Attention is drawn to the following:

- additional requirements for **transformers** intended to be used in vehicles, on board ships, and aircraft (from other applicable standards, national rules, etc.) ~~may be necessary~~;
- measures to protect the **enclosure** and the components inside the enclosure against external influences such as fungus, vermin, termites, solar-radiation, and icing ~~should also be considered~~;
- the different conditions for transportation, storage, and operation of the **transformers** ~~should also be considered~~;
- additional requirements in accordance with other appropriate standards and national rules ~~may~~ can be applicable to **transformers** intended for use in special environments.

**NOTE 5** Future technological development of **transformers** ~~may~~ can necessitate a need to increase the upper limit of the frequencies. Until then, this document may be used as a guidance document.

This group safety publication focusing on safety guidance is primarily intended to be used as a product safety standard for the products mentioned in the scope, but is also intended to be used by TCs in the preparation of publications for products similar to those mentioned in the scope of this group safety publication, in accordance with the principles laid down in IEC Guide 104 and ISO/IEC Guide 51.

One of the responsibilities of a TC is, wherever applicable, to make use of BSPs and/or GSPs in the preparation of its publications.

## 2 Normative references

This clause of Part 1 is applicable except as follows:

*Addition*

IEC 61558-1:2005/2017, ~~Safety of power transformers, power supplies, reactors and similar products~~ *Safety of transformers, reactors, power supply units and combinations thereof – Part 1: General requirements and tests*

## 3 Terms and definitions

~~This clause of Part 1 is applicable.~~

For the purposes of this document, the terms and definitions given in Part 1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

## 4 General requirements

This clause of Part 1 is applicable.

## 5 General notes on tests

This clause of Part 1 is applicable.

## 6 Ratings

This clause of Part 1 is applicable except as follows:

### *Addition*

**6.101** The rated output voltage shall exceed 50 V AC or 120 V ripple-free DC but not exceed:

- 250 V AC for single-phase **portable transformers**;
- 400 V AC for polyphase **portable transformers**; and
- 500 V AC or 708 V ripple-free DC for other **transformers**. In this case, the **rated output voltage** may be up to 1 000 V AC or 1 415 V ripple-free DC to be in accordance with the national wiring rules or for a special purpose. This output voltage limitation applies even when output windings, not intended for interconnection, are connected in series.

**6.102** The **rated output** shall not exceed:

- 25 kVA for single-phase **transformers**;
- 40 kVA for polyphase **transformers**.

**Transformers** without limitation of the **rated output** shall be subject to agreement between the purchaser and the manufacturer.

**6.103** The **rated supply frequency** and the **internal operating frequencies** shall not exceed 500 Hz.

**6.104** The **rated supply voltage** shall not exceed ~~1 100~~ 1 000 V AC.

*Compliance with the requirements of 6.101 to 6.104 is checked by inspection of the marking.*

## 7 Classification

This clause of Part 1 is applicable.

## 8 Marking and other information

This clause of Part 1 is applicable except as follows:

**8.1** h)

### *Replacement*

Replace the content up to the first ~~sentence~~ semi-colon by the following:

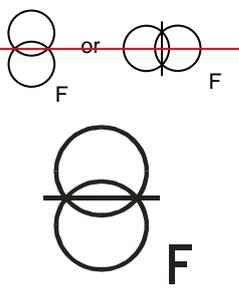
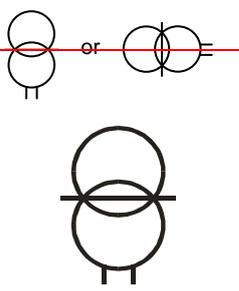
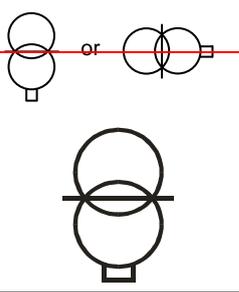
relevant graphical symbols shown in Table 101 that indicate the kind of **transformer**.

**8.11**

### *Addition*

The symbol for linear **power supply units** shall be used in conjunction with the symbol indicating the kind of **transformer**.

**Table 101 – Symbols indicating the kind of transformer**

Symbol or graphical symbol	Explanation or title	Identification
	<b>Fail-safe isolating transformer</b>	IEC 60417-5221:2002-10
	<b>Non-short-circuit-proof isolating transformer</b>	IEC 60417-5944:2013-06
	<b>Short-circuit-proof isolating transformer</b> (inherently or non-inherently)	IEC 60417-5945:2013-06
	<b>Power supply unit, linear</b>	IEC 60417-6210:2013-10

## 9 Protection against electric shock

This clause of Part 1 is applicable.

## 10 Change of input voltage setting

This clause of Part 1 is applicable.

## 11 Output voltage and output current under load

This clause of Part 1 is applicable.

## 12 No-load output voltage

This clause of Part 1 is applicable except as follows:

*Addition*

~~The **no-load output voltage** is measured when the **transformer** is connected to the **rated supply voltage** at the **rated supply frequency** at ambient temperature defined by Part 1.~~

**12.101** The **no-load output voltage** shall exceed 50 V AC or 120 V ripple-free DC but not exceed:

- 300 V AC for single-phase **portable transformers**;
- 500 V AC for polyphase **portable transformers**, and
- 500 V AC or 708 V ripple-free DC for other **transformers**. In this case, the **no-load output voltage** may be up to 1 000 V AC or 1 415 V ripple-free DC to be in accordance with the national wiring rules or for special purpose.

For **independent transformers**, this **output voltage** limitation applies even when **output windings**, not intended for interconnection, are connected in series.

The requirement for series connection does not apply to associated or IP 00 **transformers**.

**12.102** The difference between the **no-load output voltage** and the **output voltage** under load shall not be excessive.

*The ratio between the **no-load output voltage** measured in Clause 12 and the **output voltage** under load measured during the test of Clause 11, expressed as a percentage of the latter voltage, shall not exceed the values shown in Table 102.*

~~The difference is expressed as a percentage of the latter voltage calculated according to the following formula:~~

The ratio is determined by Formula (1):

$$\frac{U_{\text{no-load}} - U_{\text{load}}}{U_{\text{load}}} \times 100(\%) \tag{1}$$

where

$U_{\text{no-load}}$  is the no-load output voltage, expressed in V;

$U_{\text{load}}$  is the output voltage under load, expressed in V.

**Table 102 – Output voltage ratio**

Type of transformer Rated output VA	Ratio between no-load output voltage and output voltage under load %
– up to and including 63	20
– over 63 up to and including 250	15
– over 250 up to and including 630	10
– over 630	5

Compliance with the requirements of 12.101 and 12.102 is checked by measuring the **no-load output voltage** at the **ambient temperature** when the **transformer**, is connected to **the rated supply voltage** at the **rated supply frequency**.

~~The difference shall not exceed the values shown in Table 101.~~

~~Table 101 — Output voltage difference~~

<del>Type of transformer Rated output VA</del>	<del>Difference between no-load output voltage and output voltage under load %</del>
<del>Up to and including 63-</del>	<del>20</del>
<del>Over 63 up to and including 250-</del>	<del>15</del>
<del>Over 250 up to and including 630-</del>	<del>10</del>
<del>Over 630-</del>	<del>5</del>

~~The ratio shall not exceed the values shown in Table 102.~~

### 13 Short-circuit voltage

This clause of Part 1 is applicable.

### 14 Heating

This clause of Part 1 is applicable.

### 15 Short-circuit and overload protection

This clause of Part 1 is applicable.

### 16 Mechanical strength

This clause of Part 1 is applicable.

### 17 Protection against harmful ingress of dust, solid objects and moisture

This clause of Part 1 is applicable.

### 18 Insulation resistance, dielectric strength and leakage current

This clause of Part 1 is applicable.

### 19 Construction

~~This clause of Part 1 is applicable except as follows:~~

~~Replace 19.1 by the following:~~

~~19.1 The input and output circuits shall be electrically separated from each other, and the construction shall be such that there is no possibility of any connection between these circuits, either directly or indirectly, via other conductive parts, except by deliberate action.~~

~~Compliance is checked by inspection and measurements, taking Clauses 18 and 26 into consideration.~~

~~19.1.1 The insulation between input and output winding(s) shall consist of double or reinforced insulation (rated for the working voltage) unless the requirements in 19.1.3 are complied with:~~

In addition, the following applies:

- ~~— for class I transformers not intended for connection to the mains supply by means of a plug, the insulation between the input windings and the body connected to earth shall consist of at least basic insulation rated for the input voltage. The insulation between the output windings and the body connected to earth, shall consist of at least basic insulation (rated for the output voltage);~~
- ~~— for class I transformers intended for connection to the mains supply by means of a plug, the insulation between the input windings and the body shall consist of at least basic insulation, and the insulation between the output windings and the body shall consist of at least supplementary insulation (both basic and supplementary insulations rated for the working voltage);~~
- ~~— for class II transformers, the insulation between the input windings and the body shall consist of double or reinforced insulation (rated for the input voltage). The insulation between the output windings and the body, shall consist of double or reinforced insulation (rated for the output voltage).~~

~~19.1.2 For transformers with intermediate conductive parts (e.g. the iron core) not connected to the body and located between the input and output windings, the following requirements are applicable:~~

~~19.1.2.1 for class I and class II transformers, the insulation between the input and output windings via the intermediate conductive parts shall consist of double or reinforced insulation (rated for the working voltage);~~

~~— for class II transformers, the insulation between the input windings and the body, and between the output windings and the body via the intermediate conductive parts shall consist of double or reinforced insulation (rated for the input and output voltage), for SELV circuits basic insulation only is required.~~

~~— for transformer different from independent (IP00), the insulation between the input and output windings via the intermediate conductive parts shall consist of double or reinforced insulation (rated for the working voltage).~~

~~19.1.2.2 as alternative to 19.1.2.1 for class I transformer not intended to be connected by means of a plug and for transformer different from independent (IP00), if the construction assure that all laminated plates of the iron core are connected to earth (e.g. by soldering / welding) and if in the data sheet or instruction sheet clearly state that the safety of the transformer depends on the earth connection and that is not possible to use in class II equipment, than the following apply: the insulation between the input windings and the intermediate conductive part connected to earth, and between the output windings and the intermediate conductive part connected to earth, shall consist of at least basic insulation (rated for the input and output voltage);~~

~~19.1.2.3 in addition to 19.1.2.1 and 19.1.2.2 the insulation between the intermediate conductive parts and the input windings, and between the intermediate conductive parts and the output windings shall consist of at least basic insulation (rated for the input and output voltage). An intermediate conductive part not separated from the input or output windings or the body by at least basic insulation is considered to be connected to the relevant part(s).~~

~~19.1.3 For class I transformers not intended for connection to the mains supply by means of a plug, the insulation between the input and output windings may consist of basic insulation plus protective screening instead of double or reinforced insulation, provided the following conditions are complied with:~~

- ~~— the insulation between the **input winding** and the protective screen shall comply with the requirements for **basic insulation** (rated for the input voltage);~~
- ~~— the insulation between the protective screen and the **output winding** shall comply with the requirements for **basic insulation** (rated for the output voltage);~~
- ~~— the protective screen shall, unless otherwise specified, consist of a metal foil or of a wire wound screen extending at least the full width of the **input winding** and shall have no gaps or holes;~~
- ~~— where the protective screen does not cover the entire width of the **input winding**, additional adhesive tapes or equivalent insulation shall be used to ensure **double insulation** in that area;~~
- ~~— if the protective screen is made of a foil, the turns shall be insulated from each other. In case of only one turn, it shall have an isolated overlap of at least 3 mm;~~
- ~~— the wire of a wire wound screen and the lead out wire of the protective screen shall have a cross-sectional area at least corresponding to the rated current of the overload device to ensure that if a breakdown of insulation should occur, the overload protective device will open the circuit before the lead out wire is destroyed;~~
- ~~— the lead-out wire shall be soldered to the protective screen or secured in an equally reliable manner.~~

NOTE ~~For the purpose of this subclause, the term "winding" does not include **internal circuits**~~

~~Examples of construction of windings are given in Annex M of Part 1.~~

~~**19.1.4** There shall be no connection between **output circuits** and the protective earth, unless this is allowed for **associated transformers** by the relevant equipment standard.~~

~~**19.1.5** There shall be no connection between **output circuits** and the **body**, unless this is allowed for **associated transformers** by the relevant equipment standard.~~

~~*Compliance is checked by inspection.*~~

~~**19.1.6** The input and output terminals for the connection of external wiring shall be so located that the distance measured between the points of introduction of the conductors into these terminals is not less than 25 mm. If a barrier is used to obtain this distance, the measurement shall be made over and around the barrier which shall be of insulating material and permanently fixed to the **transformer**.~~

~~*Compliance is checked by inspection and by measurement disregarding intermediate conductive parts.*~~

~~*Addition:*~~

~~**19.101** **Portable transformers** having a **rated output** not exceeding 630 VA shall be class II.~~

~~**19.102** There shall be no connection between the **output circuits** and the **body**, unless for **associated transformers** allowed by the relevant equipment standard.~~

~~**19.103** For **transformers** for connection to the mains by the means of a plug of any type (incorporating or not), the alternative with **basic insulation** plus **protective screening** is not allowed.~~

This clause of Part 1 is applicable and general requirements for **isolating transformers** are defined in 19.1.4 of Part 1.

## 20 Components

This clause of Part 1 is applicable.

## 21 Internal wiring

This clause of Part 1 is applicable.

## 22 Supply connection and other external flexible cable or cords

This clause of Part 1 is applicable.

## 23 Terminals for external conductors

This clause of Part 1 is applicable.

## 24 Provisions for protective earthing

This clause of Part 1 is applicable.

## 25 Screws and connections

This clause of Part 1 is applicable.

## 26 Creepage distances, clearances and distances through insulation

This clause of Part 1 is applicable ~~except as follows:~~.

*Addition:*

~~26.101 The values for creepage distances, clearances and distances through insulation for working voltages above 1 000 V may be found by extrapolation.~~

## 27 Resistance to heat, fire and tracking

This clause of Part 1 is applicable.

## 28 Resistance to rusting

This clause of Part 1 is applicable.

## Annexes

The annexes of Part 1 are applicable ~~except as follows:~~.

### ~~Annex C~~

#### ~~Creepage distances (cr), clearances (cl) and distances through insulation (dti) Material group II ( $400 \leq \text{CTI} < 600$ )~~

~~This annex of Part 1 is applicable, except as follows:~~

~~Addition:~~

~~The values for creepage distances, clearances and distances through insulation for working voltages above 1 000 V may be found by extrapolation.~~

### ~~Annex D~~

#### ~~Creepage distances (cr), clearances (cl) and distances through insulation (dti) Material group I ( $\text{CTI} \geq 600$ )~~

~~This annex of Part 1 is applicable, except as follows:~~

~~Addition:~~

~~The values for creepage distances, clearances and distances through insulation for working voltages above 1 000 V may be found by extrapolation.~~

### ~~Annex R~~

#### ~~Explanations of the application of 4.2 of IEC 60664-1:2007 (see IEC 61558-1 Subclause 26.2)~~

~~This annex of Part 1 is applicable, except as follows:~~

~~Addition:~~

~~The values for working voltage above 1 000 V may be found by extrapolation.~~

## Bibliography

~~IEC 61558-2-16, Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-16: Particular requirements and tests for switch mode power supply units and transformers for switch mode power supply units<sup>1</sup>~~

The Bibliography of Part 1 is applicable, except as follows:

### *Addition*

IEC 61558 (all parts), *Safety of transformers, reactors, power supply units and combinations thereof*

IEC 60204-1:2016, *Safety of machinery – Electrical equipment of machines – Part 1: General requirements*

IEC GUIDE 104:2019, *The preparation of safety publications and the use of basic safety publications and group safety publications*

ISO/IEC GUIDE 51:2014, *Safety aspects – Guidelines for their inclusion in standards*

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<sup>1</sup>~~To be published.~~

# INTERNATIONAL STANDARD

GROUP SAFETY PUBLICATION

**Safety of transformers, reactors, power supply units and combinations thereof –  
Part 2-4: Particular requirements and tests for isolating transformers and power  
supply units incorporating isolating transformers for general applications**

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SAFETY OF TRANSFORMERS, REACTORS,  
POWER SUPPLY UNITS AND COMBINATIONS THEREOF –****Part 2-4: Particular requirements and tests  
for isolating transformers and power supply units  
incorporating isolating transformers for general applications**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International standard IEC 61558-2-4 has been prepared by IEC technical committee 96: Transformers, reactors, power supply units and combinations thereof.

This third edition cancels and replaces the second edition published in 2009. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) adjustment of structure and references in accordance with IEC 61558-1:2017;
- b) description of constructions moved to IEC 61558-1:2017;
- c) a new symbol for power supply unit with linearly regulated output voltage.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
96/505/FDIS	96/511/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

It has the status of a group safety publication in accordance with IEC Guide 104.

This International Standard is to be used in conjunction with IEC 61558-1:2017.

NOTE When "Part 1" is mentioned in this standard, it refers to IEC 61558-1:2017.

This document supplements or modifies the corresponding clauses in IEC 61558-1:2017, so as to convert that publication into the IEC standard: *Particular requirements and tests for isolating transformers and power supply units incorporating isolating transformers for general applications*.

A list of all parts in the IEC 61558 series published under the general title *Safety of transformers, reactors, power supply units and combinations thereof*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

Where this document states "*addition*", "*modification*" or "*replacement*", the relevant text of IEC 61558-1:2017 is to be adapted accordingly.

In this document, the following print types are used:

- requirements proper: in roman type;
- *test specifications: in italic type*;
- explanatory matter: in smaller roman type.

In the text of this document, the words in **bold** are defined in Clause 3.

Subclauses, notes, figures and tables additional to those in IEC 61558-1:2017 are numbered starting from 101; supplementary annexes are entitled AA, BB, etc.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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## INTRODUCTION

IEC/TC 96 has group safety function in accordance with IEC Guide 104 for transformers other than those intended to supply distribution networks, in particular transformers and power supply units intended to allow the application of protective measures against electric shock as defined by TC 64, but in certain cases including limitation of voltage and horizontal safety function for SELV in accordance with IEC 60364-4-41.

The group safety function (GSF) is necessary because of responsibility e.g. for safety extra-low voltage (SELV) in accordance with IEC 61140:2016, 5.2.6 and IEC 60364-4-41:2017, 414.3.1 or control circuits in accordance with IEC 60204-1:2016, 7.2.4.

The group safety function is needed for each part of IEC 61558-2 because different standards of the IEC 61558 series can be combined in one construction but in certain cases with no limitation of rated output power.

For example an auto-transformer in accordance with IEC 61558-2-13 can be designed with a separate SELV-circuit in accordance with the particular requirements for IEC 61558-2-6 relating to the general requirements of IEC 61558-1.

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# SAFETY OF TRANSFORMERS, REACTORS, POWER SUPPLY UNITS AND COMBINATIONS THEREOF –

## Part 2-4: Particular requirements and tests for isolating transformers and power supply units incorporating isolating transformers for general applications

### 1 Scope

#### *Replacement*

This part of IEC 61558 deals with the safety of **isolating transformers** for general applications and **power supply units** incorporating **isolating transformers** for general applications. **Transformers** incorporating **electronic circuits** are also covered by this document.

NOTE 1 Safety includes electrical, thermal and mechanical aspects.

Unless otherwise specified, from here onward, the term **transformer** covers **isolating transformers** for general applications and **power supply units** incorporating **isolating transformers** for general applications.

For **power supply units** (linear) this document is applicable. For **switch mode power supply units**, IEC 61558-2-16 is applicable.

This document is applicable to **stationary** or **portable**, single-phase or polyphase, air-cooled (natural or forced) **independent** or **associated dry-type transformers**. The windings can be encapsulated or non-encapsulated.

The **rated supply voltage** does not exceed 1 000 V AC and the **rated supply frequency** and the **internal operating frequencies** do not exceed 500 Hz.

The **rated output** does not exceed:

- 25 kVA for single-phase **transformers**;
- 40 kVA for polyphase **transformers**.

This document is applicable to **transformers** without limitation of the **rated output** subject to an agreement between the purchaser and the manufacturer.

NOTE 2 **Transformers** intended to supply distribution networks are not included in the scope.

The **no-load output voltage** or the **rated output voltage** does exceed 50 V AC or 120 V ripple-free DC, and where applicable, does not exceed 500 V AC or 708 V ripple-free DC.

The **no-load output voltage** and the **rated output voltage** may be up to 1 000 V AC or 1 415 V ripple-free DC for special applications.

This document is not applicable to external circuits and their components intended to be connected to the input terminals and output terminals of the **transformers**.

NOTE 3 **Transformers** covered by this document are used in applications where **double or reinforced insulation** between circuits is required by the installation rules or by the end product standard.

Attention is drawn to the following:

- additional requirements for **transformers** intended to be used in vehicles, on board ships, and aircraft (from other applicable standards, national rules, etc.);
- measures to protect the **enclosure** and the components inside the enclosure against external influences such as fungus, vermin, termites, solar-radiation, and icing;
- the different conditions for transportation, storage, and operation of the **transformers**;
- additional requirements in accordance with other appropriate standards and national rules can be applicable to **transformers** intended for use in special environments.

Future technological development of **transformers** can necessitate a need to increase the upper limit of the frequencies. Until then, this document may be used as a guidance document.

This group safety publication focusing on safety guidance is primarily intended to be used as a product safety standard for the products mentioned in the scope, but is also intended to be used by TCs in the preparation of publications for products similar to those mentioned in the scope of this group safety publication, in accordance with the principles laid down in IEC Guide 104 and ISO/IEC Guide 51.

One of the responsibilities of a TC is, wherever applicable, to make use of BSPs and/or GSPs in the preparation of its publications.

## 2 Normative references

This clause of Part 1 is applicable except as follows:

*Addition*

IEC 61558-1:2017, *Safety of transformers, reactors, power supply units and combinations thereof – Part 1: General requirements and tests*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in Part 1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

## 4 General requirements

This clause of Part 1 is applicable.

## 5 General notes on tests

This clause of Part 1 is applicable.

## 6 Ratings

This clause of Part 1 is applicable except as follows:

### *Addition*

**6.101** The rated output voltage shall exceed 50 V AC or 120 V ripple-free DC but not exceed:

- 250 V AC for single-phase **portable transformers**;
- 400 V AC for polyphase **portable transformers**; and
- 500 V AC or 708 V ripple-free DC for other **transformers**. In this case, the **rated output voltage** may be up to 1 000 V AC or 1 415 V ripple-free DC to be in accordance with the national wiring rules or for a special purpose. This output voltage limitation applies even when output windings, not intended for interconnection, are connected in series.

**6.102** The **rated output** shall not exceed:

- 25 kVA for single-phase **transformers**;
- 40 kVA for polyphase **transformers**.

**Transformers** without limitation of the **rated output** shall be subject to agreement between the purchaser and the manufacturer.

**6.103** The **rated supply frequency** and the **internal operating frequencies** shall not exceed 500 Hz.

**6.104** The **rated supply voltage** shall not exceed 1 000 V AC.

*Compliance with the requirements of 6.101 to 6.104 is checked by inspection of the marking.*

## 7 Classification

This clause of Part 1 is applicable.

## 8 Marking and other information

This clause of Part 1 is applicable except as follows:

**8.1** h)

### *Replacement*

Replace the content up to the first semi-colon by the following:

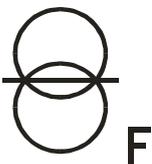
relevant graphical symbols shown in Table 101 that indicate the kind of **transformer**.

**8.11**

### *Addition*

The symbol for linear **power supply units** shall be used in conjunction with the symbol indicating the kind of **transformer**.

**Table 101 – Symbols indicating the kind of transformer**

Symbol or graphical symbol	Explanation or title	Identification
	<b>Fail-safe isolating transformer</b>	IEC 60417-5221:2002-10
	<b>Non-short-circuit-proof isolating transformer</b>	IEC 60417-5944:2013-06
	<b>Short-circuit-proof isolating transformer</b> (inherently or non-inherently)	IEC 60417-5945:2013-06
	<b>Power supply unit, linear</b>	IEC 60417-6210:2013-10

## 9 Protection against electric shock

This clause of Part 1 is applicable.

## 10 Change of input voltage setting

This clause of Part 1 is applicable.

## 11 Output voltage and output current under load

This clause of Part 1 is applicable.

## 12 No-load output voltage

This clause of Part 1 is applicable except as follows:

*Addition*

**12.101** The **no-load output voltage** shall exceed 50 V AC or 120 V ripple-free DC but not exceed:

- 300 V AC for single-phase **portable transformers**;
- 500 V AC for polyphase **portable transformers**, and
- 500 V AC or 708 V ripple-free DC for other **transformers**. In this case, the **no-load output voltage** may be up to 1 000 V AC or 1 415 V ripple-free DC to be in accordance with the national wiring rules or for special purpose.