

# INTERNATIONAL STANDARD

# IEC 60205

Second edition  
2001-04

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## Calculation of the effective parameters of magnetic piece parts

*Calcul des paramètres effectifs des pièces  
ferromagnétiques*

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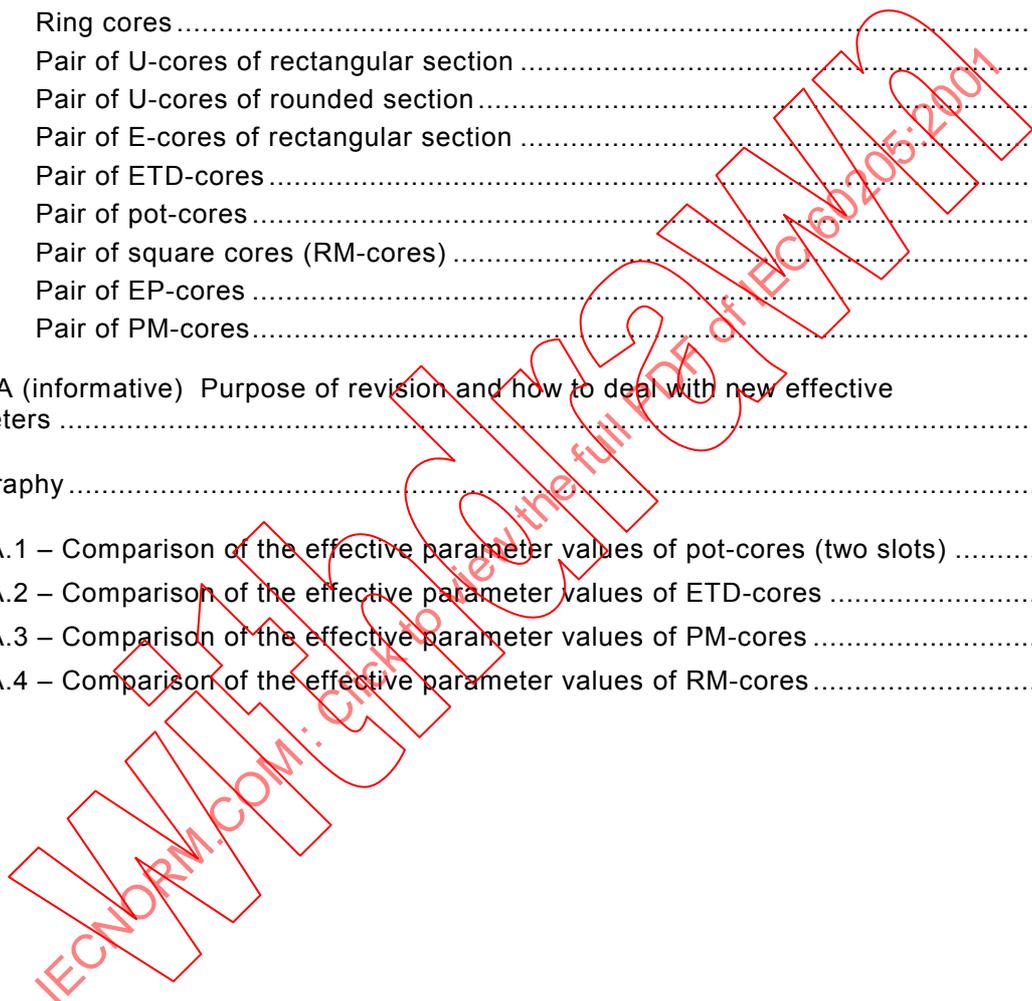
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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## CALCULATION OF THE EFFECTIVE PARAMETERS OF MAGNETIC PIECE PARTS

### FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60205 has been prepared by IEC technical committee 51: Magnetic components and ferrite materials.

This second edition cancels and replaces the first edition published in 1966, amendment 1 (1976), amendment 2 (1981), first supplement (1968) and second supplement (1974). This second edition constitutes a technical revision.

The text of this standard is based on the first edition, amendments 1 and 2, supplements A and B and the following documents:

| FDIS        | Report on voting |
|-------------|------------------|
| 51/582/FDIS | 51/594/RVD       |

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 3.

Annex A is for information only.

The committee has decided that the contents of this publication will remain unchanged until 2005. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

## CALCULATION OF THE EFFECTIVE PARAMETERS OF MAGNETIC PIECE PARTS

### 1 Scope

This International Standard lays down uniform rules for the calculation of the effective parameters of closed circuits of ferromagnetic material.

### 2 Basic rules

The following basic rules are applicable to this standard.

**2.1** All results shall be expressed in units based on the millimetre and shall be accurate to three significant figures, but to derive  $l_e$ ,  $A_e$ , and  $V_e$  the values of  $C_1$  and  $C_2$  shall be calculated to five significant figures.

NOTE The purpose of specifying this degree of accuracy is only to ensure that parameters calculated at different establishments are identical, and it is not intended to imply that the parameters are capable of being determined to this accuracy.

**2.2**  $A_{\min}$  is the nominal value of the smallest cross-section. All the dimensions used to calculate  $A_{\min}$  shall be the mean values between the tolerance limits quoted on the appropriate piece part drawing.

**2.3** Calculations are only applicable to the component parts of a closed magnetic circuit.

**2.4** All dimensions used for the purpose of calculations shall be the mean value within the tolerance limits quoted on the appropriate piece part drawing.

**2.5** All irregularities in the outline of the core, such as small cut-outs, notches, chamfers, etc. shall be ignored unless otherwise described.

**2.6** When the calculation involves the sharp corner of a piece part, then the mean length of flux path for that corner shall be taken as the mean circular path joining the centres of area of the two adjacent uniform sections, and the cross-sectional area associated with that length shall be taken as the average area of the two adjacent uniform sections.

Calculation of effective parameters  $l_e$ ,  $A_e$  and  $V_e$

The effective parameters can be defined as

$$l_e = C_1^2/C_2 \quad A_e = C_1/C_2 \quad V_e = l_e A_e = C_1^3/C_2^2$$

where

$l_e$  is the effective magnetic length of the core (mm);

$A_e$  is the effective cross-sectional area (mm<sup>2</sup>);

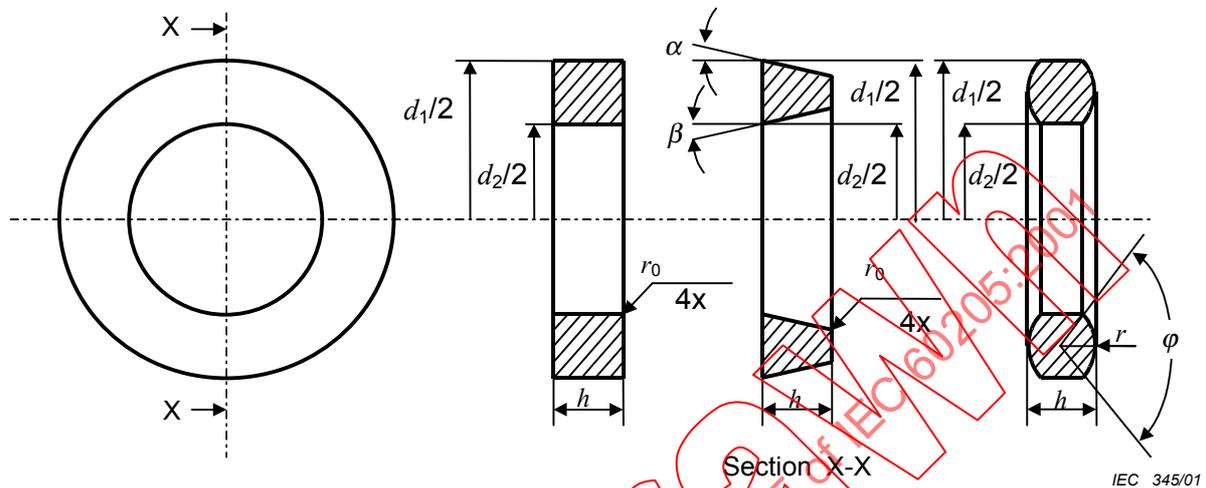
$V_e$  is the effective volume (mm<sup>3</sup>);

$C_1$  is the core constant (mm<sup>-1</sup>);

$C_2$  is the core constant (mm<sup>-3</sup>).

### 3 Formulae for the various types of cores

#### 3.1 Ring cores



$$C_1 = \frac{2\pi}{h_e \ln(d_1/d_2)}$$

$$C_2 = \frac{4\pi(1/d_2 - 1/d_1)}{h_e^2 \ln^3(d_1/d_2)}$$

3.1.1 For ring cores of rectangular cross-section with sharp corners

$$h_e = h$$

3.1.2 For ring cores of rectangular cross-section with an appreciable average rounding radius  $r_0$

$$h_e = h(1 - k_1) \quad k_1 = \frac{1,7168 r_0^2}{h(d_1 - d_2)}$$

3.1.3 For ring cores of rectangular cross-section with sharp corners

$$h_e = h(1 - k_2)$$

$$k_2 = \frac{h(\tan \alpha + \tan \beta)}{d_1 - d_2}$$

3.1.4 For ring cores of trapezoidal cross-section with an appreciable average rounding radius  $r_0$

$$h_e = (1 - k_1 - k_2)$$

**3.1.5** For ring cores of cross-section with circular arc frontal sides

$$h_e = h - \frac{d_1 - d_2}{4 \sin^2 \frac{\varphi}{2}} \left( 2 \sin \frac{\varphi}{2} - \frac{\sin \varphi}{2} - \frac{\varphi}{2} \right)$$

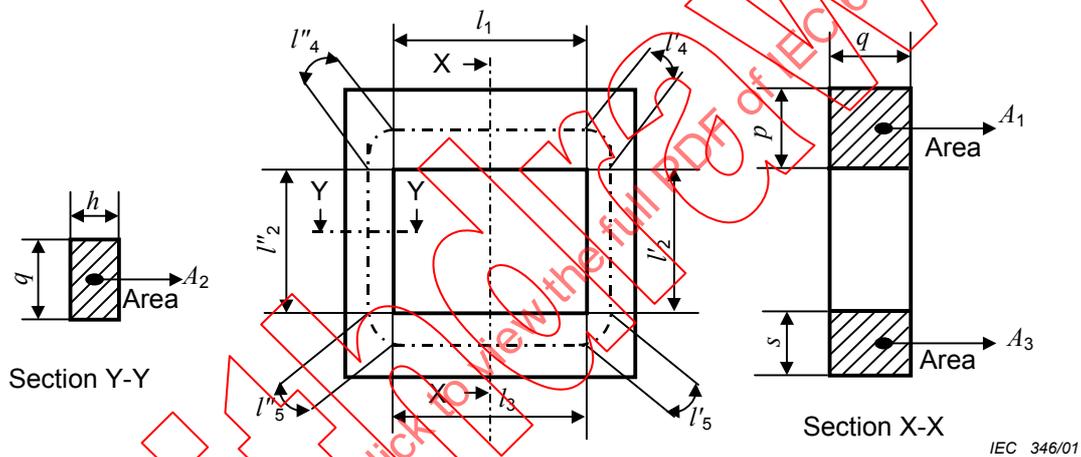
$$\varphi = 2 \arcsin \frac{d_1 - d_2}{4r};$$

$\varphi$ , in radians.

NOTE When the winding is uniformly distributed over a ring core, it may be expected that, at all points inside the ring core, the flux lines will be parallel to its surface.

No leakage flux will therefore leave or enter the ring core. This justifies the use of a theoretically more correct derivation of the effective parameters which does not make use of the assumption that the flux is uniformly distributed over the cross-section.

**3.2** Pair of U-cores of rectangular section



IEC 346/01

Length of flux path associated with area  $A_2$ :

$$l_2 = l'_2 + l''_2$$

Mean length of flux paths at corners:

$$l_4 = l'_4 + l''_4 = \frac{\pi}{4}(p + h)$$

$$l_5 = l'_5 + l''_5 = \frac{\pi}{4}(s + h)$$

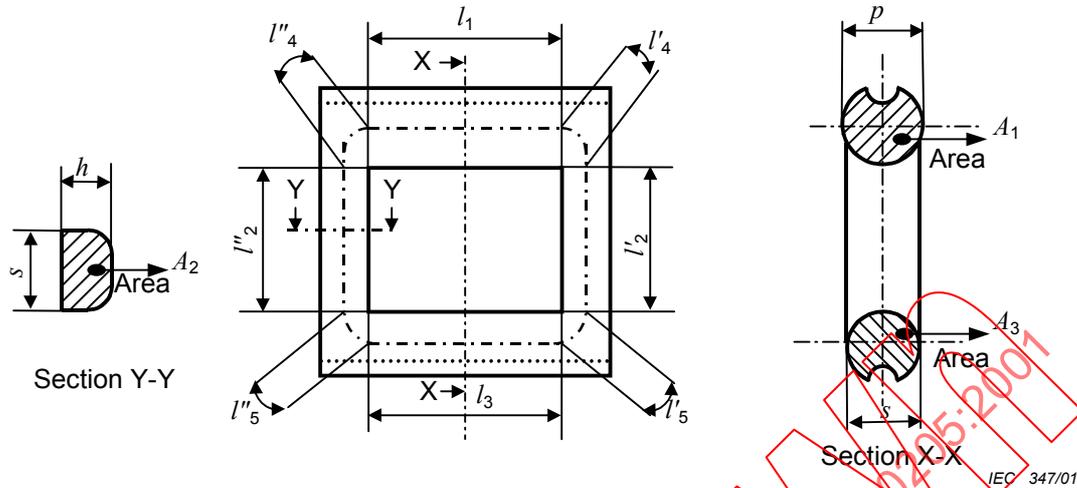
Mean areas associated with  $l_4$  and  $l_5$ :

$$A_4 = \frac{A_1 + A_2}{2}$$

$$A_5 = \frac{A_2 + A_3}{2}$$

$$C_1 = \sum_1^5 \frac{l_i}{A_i} \quad C_2 = \sum_1^5 \frac{l_i}{A_i^2}$$

### 3.3 Pair of U-cores of rounded section



In calculating  $A_2$ , ignore any ridges introduced for the purpose of facilitating manufacture.

Length of flux path associated with area  $A_2$ :

$$l_2 = l'_2 + l''_2$$

Mean length of flux path at corners:

$$l_4 = l'_4 + l''_4 = \frac{\pi}{4}(p + h)$$

$$l_5 = l'_5 + l''_5 = \frac{\pi}{4}(s + h)$$

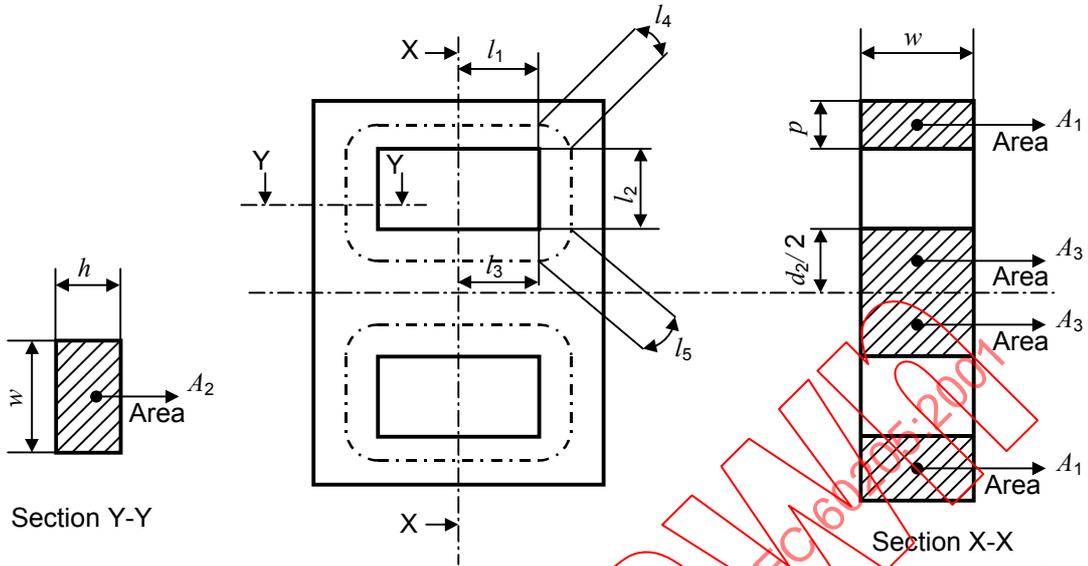
Mean areas associated with  $l_4$  and  $l_5$ :

$$A_4 = \frac{A_1 + A_2}{2}$$

$$A_5 = \frac{A_2 + A_3}{2}$$

$$C_1 = \sum_1^5 \frac{l_i}{A_i} \quad C_2 = \sum_1^5 \frac{l_i}{A_i^2}$$

3.4 Pair of E-cores of rectangular section



IEC 348/01

Area of half the centre limb:  $A_3$

Mean length of flux paths at corners:

$$l_4 = \frac{\pi}{8} (p + h)$$

$$l_5 = \frac{\pi}{8} \left( \frac{d_2}{2} + h \right)$$

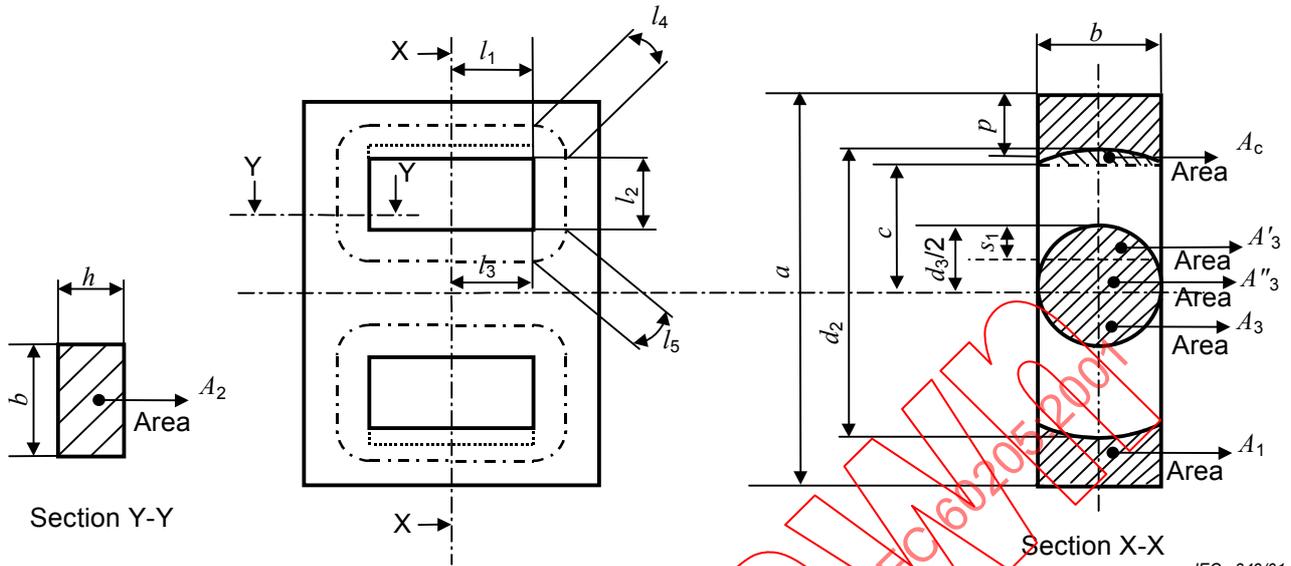
Mean areas associated with  $l_4$  and  $l_5$

$$A_4 = \frac{A_1 + A_2}{2}$$

$$A_5 = \frac{A_2 + A_3}{2}$$

$$C_1 = \sum_1^5 \frac{l_i}{A_i} \quad C_2 = \sum_1^5 \frac{l_i}{2A_i^2}$$

### 3.5 Pair of ETD-cores



IEC 349/01

$A_1$  is equal to the rectangle  $b\left(\frac{1}{2}a - c\right)$  less the cap or segment  $A_c$

$$A_c = \frac{1}{4}d_2^2 \arcsin\left(\frac{b}{d_2}\right) - \frac{1}{4}b\sqrt{d_2^2 - b^2}$$

$$A_1 = \frac{1}{2}ab - \frac{1}{4}b\sqrt{d_2^2 - b^2} - \frac{1}{4}d_2^2 \arcsin\left(\frac{b}{d_2}\right)$$

Mean length of flux path at back walls:

$$l_2 = \frac{1}{4}\left(d_2 + \sqrt{d_2^2 - b^2}\right) - \frac{d_3}{2}$$

NOTE  $l_2$  is taken from the mean value of  $\frac{1}{2}(d_2 - d_3)$  and  $(c - d_3/2)$ .

Area of half the centre limb:

$$A_3 = A'_3 + A''_3$$

The condition to obtain  $A'_3 = A''_3$  is

$$S_1 = 0,2980 d_3$$

Mean length of flux path at corners:

$$l_4 = \frac{\pi}{8}(p+h)$$

where  $p = \frac{a}{2} - l_2 - \frac{d_3}{2}$

$$l_5 = \frac{\pi}{8}(2S_1+h)$$

Mean areas associated with  $l_4$  and  $l_5$ :

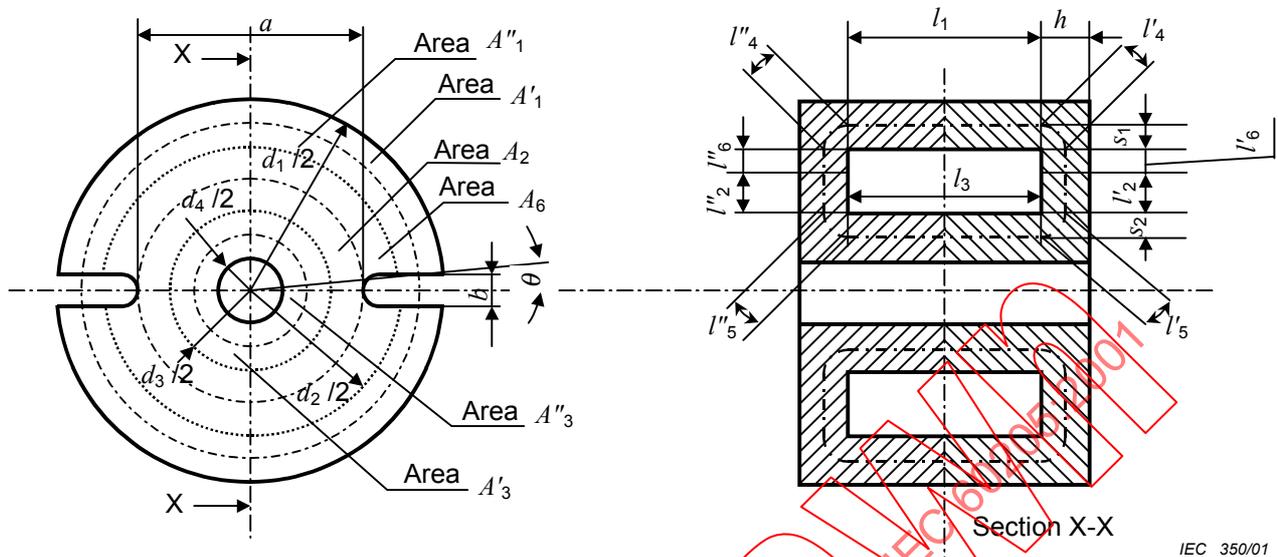
$$A_4 = \frac{A_1 + A_2}{2}$$

$$A_5 = \frac{A_2 + A_3}{2}$$

$$C_1 = \sum_1^5 \frac{l_i}{A_i} \quad C_2 = \sum_1^5 \frac{l_i}{2A_i^2}$$

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### 3.6 Pair of pot-cores



IEC 350/01

Area of outer ring:

$$A_1 = A'_1 + A''_1$$

The condition to obtain  $A'_1 = A''_1$  is

$$S_2 = -\frac{d_2}{2} + \sqrt{\frac{1}{8}(d_1^2 + d_2^2)}$$

Area of centre limb:

$$A_3 = A'_3 + A''_3$$

The condition to obtain  $A'_3 = A''_3$  is:

$$S_1 = \frac{d_3}{2} - \sqrt{\frac{1}{8}(d_3^2 + d_4^2)}$$

Area of ring:

$$A_1 = \frac{1}{4}(\pi - n\theta)(d_1^2 - d_2^2) \quad \theta = \arcsin \frac{2b}{d_1 + d_2}$$

$b$ : slot width

$n$ : number of slots

Core factors associated with  $l_2$ :

$$\frac{l_2}{A_2} = \frac{1}{\pi h} \ln \frac{a}{d_3}$$

$$\frac{l_2}{A_2} = \frac{a - d_3}{\pi^2 a d_3 h^2}$$

Area of centre limb:

$$A_3 = \frac{\pi}{4} (d_3^2 - d_4^2)$$

Mean length of flux paths at corners:

$$l_4 = l'_4 + l''_4 = \frac{\pi}{4} (2S_2 + h)$$

$$l_5 = l'_5 + l''_5 = \frac{\pi}{4} (2S_1 + h)$$

Areas associated with  $l_4$  and  $l_5$ :

$$A_4 = \frac{1}{8} (\pi - 2\theta) (d_1^2 - d_2^2) + \frac{\pi}{2} d_2 h$$

$$A_5 = \frac{\pi}{8} (d_3^2 - d_4^2 + 4d_3 h)$$

Core factors associated with  $l_6$ :

$$\frac{l_6}{A_6} = \frac{1}{(\pi - n\theta) h} \ln \frac{d_2}{a}$$

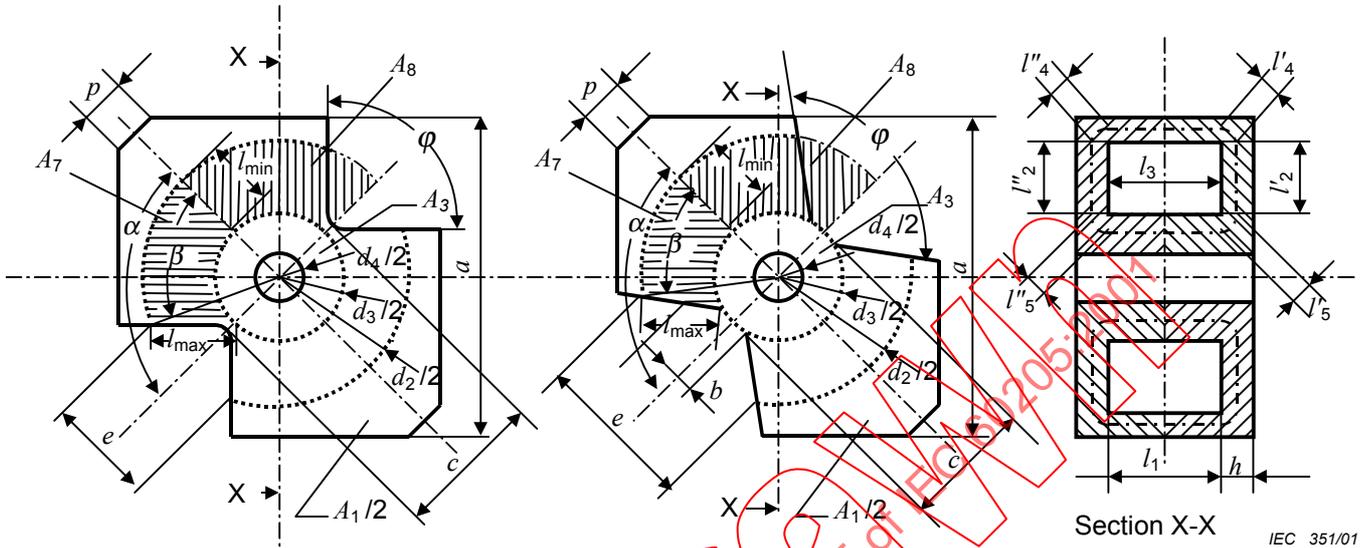
$$\frac{l_6}{A_6} = \frac{d_2 - a}{a d_2 (\pi - n\theta)^2 h^2}$$

$$C_1 = \sum_1^6 \frac{l_i}{A_i} \quad C_2 = \sum_1^6 \frac{l_i}{A_i^2}$$

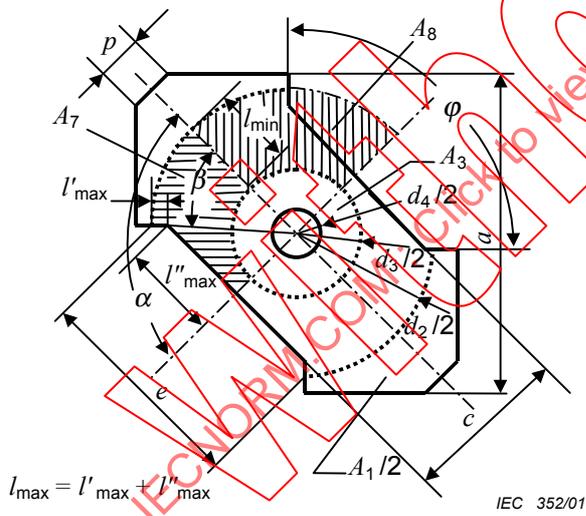
**3.7 Pair of square cores (RM-cores)**

Type 1 – RM6-S, RM6-R

Type 2 – RM7



Type 3 – RM4, RM5, RM8, RM10, RM12, RM14



$$l_{\max} = l'_{\max} + l''_{\max}$$

IEC 352/01

NOTE This calculation is also applicable to the core type without hole.

Total area of the leg:

$$A_1 = \frac{1}{2} a^2 \{1 + \tan(\beta - 45)\} - \frac{\beta\pi}{360} d_2^2 - \frac{1}{2} p^2$$

where  $\beta = \alpha - \arcsin \frac{e}{d_2}$ .

Core factors associated with  $l_2$ :

$$\frac{l_2}{A_2} = \frac{\ln \frac{d_2}{d_3} f}{D\pi h}$$

where  $f = \frac{l_{\min} + l_{\max}}{2l_{\min}}$        $D = \frac{A_7}{A_8}$

$$l_2 = l'_2 + l''_2$$

Type 1:

$$l_{\max} = \sqrt{\frac{1}{4}(d_2^2 + d_3^2) - \frac{1}{2}d_2d_3 \cos(\alpha - \beta)}$$

Type 2:

$$l_{\max} = \sqrt{\frac{1}{4}(d_2^2 + d_3^2) - \frac{1}{2}d_2d_3 \cos(\alpha - \beta)} - \frac{b}{2 \sin \frac{\varphi}{2}}$$

Type 3:

$$l_{\max} = \frac{e}{2} + \frac{1}{2} \left(1 - \sin \frac{\varphi}{2}\right) (d_2 - c)$$

$$\frac{l_2}{A_2^2} = \frac{(1/d_3 - 1/d_2)f}{(D\pi h)^2}$$

Type 1: RM 6-S:

$$A_7 = \frac{1}{4} \left\{ \frac{\beta\pi}{360} d_2^2 + \frac{1}{2} e^2 \tan \beta - \frac{1}{2} e^2 \tan \left( \alpha - \frac{\varphi}{2} \right) - \frac{\pi}{4} d_3^2 \right\}$$

Type 1: RM 6-R:

$$A_7 = \frac{1}{4} \left\{ \frac{\beta\pi}{360} d_2^2 + \frac{1}{2} d_2 d_3 \sin(\alpha - \beta) + \frac{1}{2} (c - d_3)^2 \tan \frac{\varphi}{2} - \frac{\pi}{4} d_3^2 \right\}$$

Type 2:

$$A_7 = \frac{1}{4} \left\{ \frac{\beta\pi}{360} d_2^2 - \frac{\pi}{4} d_3^2 + \frac{1}{2} (b^2 - e^2) \tan\left(\alpha - \frac{\varphi}{2}\right) + \frac{1}{2} e^2 \tan\beta \right\}$$

Type 3:

$$A_7 = \frac{1}{4} \left\{ \frac{\beta\pi}{360} d_2^2 - \frac{\pi}{4} d_3^2 + \frac{1}{2} c^2 \tan(\alpha - \beta) \right\}$$

$$A_8 = \frac{\alpha\pi}{1440} (d_2^2 - d_3^2)$$

Area of centre limb:

$$A_3 = \frac{\pi}{4} (d_3^2 - d_4^2)$$

Mean length of flux paths at corners and mean areas associated with these:

$$l_4 = l'_4 + l''_4 = \frac{\pi}{4} \left( h + \frac{1}{2} a + \frac{1}{2} d_2 \right)$$

$$A_4 = \frac{1}{2} \left( A_1 + \frac{\beta\pi}{90} d_2 h \right)$$

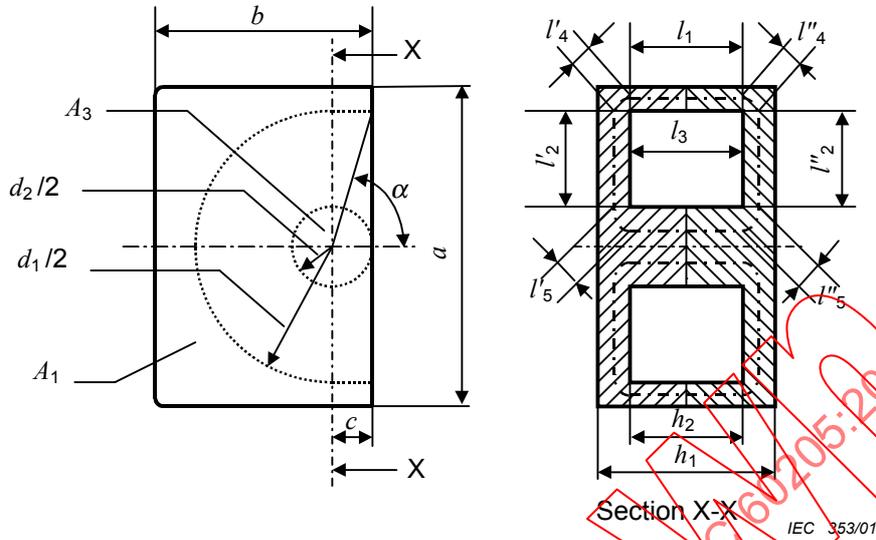
$$l_5 = l'_5 + l''_5 = \frac{\pi}{4} \left\{ d_3 + h - \sqrt{\frac{1}{2} (d_3^2 + d_4^2)} \right\}$$

$$A_5 = \frac{1}{2} \left\{ \frac{\pi}{4} (d_3^2 - d_4^2) + \frac{\alpha\pi}{90} d_3 h \right\}$$

$$C_1 = \sum_1^5 \frac{l_i}{A_i} \quad C_2 = \sum_1^5 \frac{l_i}{A_i^2}$$

NOTE This calculation ignores the effect of spring recesses and stud recesses. These may have some influence on the outcome of the calculation, especially for smaller cores.

3.8 Pair of EP-cores



As a pair:

$$\frac{l_1}{A_1} = \frac{h_2}{ab - \frac{\pi d_1^2}{8} - \frac{d_1 d_2}{2}}$$

$$\frac{l_1}{A_1^2} = \frac{h_2}{\left( ab - \frac{\pi d_1^2}{8} - \frac{d_1 d_2}{2} \right)^2}$$

$$\frac{l_2}{A_2} = \frac{2}{(\pi - \theta)(h_1 - h_2)} \ln \frac{d_1}{d_2}$$

$$\frac{l_2}{A_2^2} = \frac{4(d_1 - d_2)}{(\pi - \theta)^2 (h_1 - h_2)^2 d_1 d_2}$$

where  $\theta = \frac{\pi \alpha}{180}$

$$\frac{l_3}{A_3} = \frac{4h_2}{\pi d_2^2}$$

$$\frac{l_3}{A_3^2} = \frac{16h_2}{\pi^2 d_2^4}$$

Areas associated with  $l_4$  and  $l_5$ :

$$l_4 = l'_4 + l''_4 = \frac{\pi}{2} \left( \gamma - \frac{d_1}{2} + \frac{h_1 - h_2}{4} \right)$$

$$\gamma = \sqrt{\frac{(\pi - \theta)d_1^2 + 2\left(ab - \frac{\pi}{8}d_1^2 - \frac{d_1d_2}{2}\right)}{4(\pi - \theta)}}$$

where  $\gamma$  is a hypothetical radius bisecting the cross-sectional area of the ring.

$$A_4 = \frac{1}{2} \left\{ ab - \frac{\pi}{8}d_1^2 - \frac{d_1d_2}{2} + (\pi - \theta)d_1 \left( \frac{h_1}{2} - \frac{h_2}{2} \right) \right\}$$

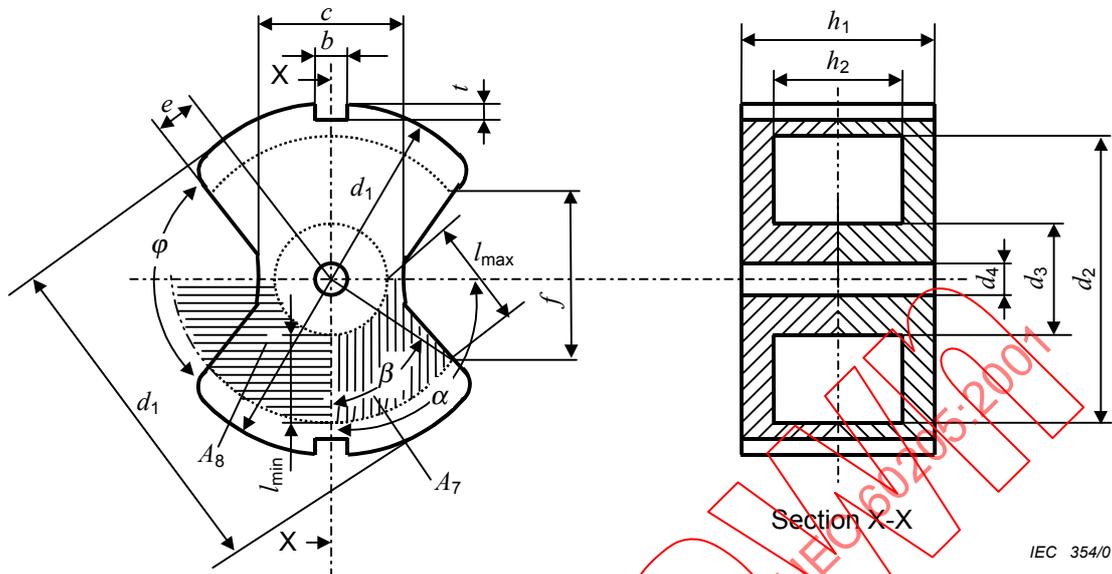
$$l_5 = l'_5 + l''_5 = \frac{\pi}{2} \left( 0,29289 \frac{d_2}{2} + \frac{h_1 - h_2}{4} \right)$$

$$A_5 = \frac{\pi}{2} \left\{ \frac{d_2^2}{4} + \frac{d_2}{2}(h_1 - h_2) \right\}$$

$$C_1 = \sum_1^5 \frac{l_i}{A_i} \quad C_2 = \sum_1^5 \frac{l_i}{A_i^2}$$

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3.9 Pair of PM-cores



IEC 354/01

Total area of the leg:

$$A_1 = \frac{\beta}{2} (d_1^2 - d_2^2) - 2bt$$

Core factors associated with  $l_2$ :

$$\frac{l_2}{A_2} = \frac{\ln \frac{d_2}{d_3} g}{D\pi(h_1 - h_2)}$$

where  $g = \frac{l_{\min} + l_{\max}}{2l_{\min}}$

$$D = \frac{A_7}{A_8}$$

$$l_2 = l'_2 + l''_2$$

$$l_{\max} = \sqrt{\frac{1}{4}(d_2^2 + d_3^2) - \frac{1}{2}d_2d_3 \cos(\alpha - \beta)}$$

where  $\beta = \alpha - \arcsin \frac{f}{d_2}$

$$\frac{l_2}{A_2^2} = \frac{(1/d_3 - 1/d_2)g}{\{D\pi(h_1 - h_2)/2\}^2}$$

$$A_7 = \frac{\beta\pi}{1440} d_2^2 + \frac{1}{8} f^2 \tan \beta - \frac{1}{8} f^2 \tan \left( \alpha - \frac{\varphi}{2} \right) - \frac{\pi}{16} d_3^2$$

$$A_8 = \frac{\beta\pi}{1440} (d_2^2 - d_3^2)$$

Area of centre limb:

$$A_3 = \frac{\pi}{4} (d_3^2 - d_4^2)$$

Mean length of flux paths at corners and mean areas associated with these:

$$l_4 = l'_4 + l''_4 = \frac{\pi}{8} (h_1 - h_2 + d_1 - d_2)$$

$$A_4 = \frac{1}{2} \left\{ A_1 + \pi d_2 (h_1 - h_2) \frac{\beta}{90} \right\}$$

$$l_5 = l'_5 + l''_5 = \frac{\pi}{4} \left[ d_3 + h_1 - h_2 - \sqrt{\frac{1}{2} (d_3^2 + d_4^2)} \right]$$

$$A_5 = \frac{\pi}{8} (d_3^2 - d_4^2) + \frac{\alpha\pi}{180} d_3 (h_1 - h_2)$$

$$C_1 = \sum_{i=1}^5 \frac{l_i}{A_i} \quad C_2 = \sum_{i=1}^5 \frac{l_i}{A_i^2}$$

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## Annex A (informative)

### Purpose of revision and how to deal with new effective parameters

The purpose of this revision is to provide formulae by which everybody can reach the same effective parameter values. First, it is necessary to have a sufficient number of significant figures when figures are rounded off in the process of calculation. Additionally, some of the calculation formulae have been changed to get closer to the actual shape. The calculation formulae for the  $A_c$  portion of ETD-cores and the slots of pot-cores have been changed and slots are also taken into account in the disc. A formula for RM-cores has been changed to reach the same value since IEC 60205 B (second supplement, 1974) does not lead to one value. A formula for PM-cores has been newly formulated. Calculation formulae for E-cores with round centre leg and X-cores, for which demand is decreasing, are deleted:

In this revision, the basic idea of calculation has not been changed. Recently, analysis of the magnetic field in the core has been considerably improved, so that on the basis of these ideas, development of new approaches and formulae can be expected.

Effective calculated parameter values will be different since formulae have been changed. For example, the  $C_1$  value of P9/5 in IEC 60133 is 1,25. It is 1,2643 when calculated by the formula in IEC 60205 (1st edition, 1966), and it is 1,2032 by IEC 60205 (2nd edition [this standard]). It is still not possible to explain the first difference, and the second difference is due to a difference in the calculation formulae for slots in the disc.

Many users have been using this value of 1,25 in their catalogues and specifications, and many magnetic parameters have been calculated using it. Therefore, continuity of these documents will be affected if the values are changed. It is expected to use new effective parameters in the future, but users will be responsible for when they will use the new ones.

Effective parameter values calculated using the different formulae are listed in tables A.1 to A.4 for users' convenience.

**Table A.1 – Comparison of the effective parameter values of pot-cores (two slots)**

| Size   | Pub. No. <sup>a</sup> | $C_1$<br>mm <sup>-1</sup> | $C_2$<br>X10 <sup>-3</sup> mm <sup>-3</sup> | $l_e$<br>mm | $A_e$<br>mm <sup>2</sup> | $V_e$<br>mm <sup>3</sup> |
|--------|-----------------------|---------------------------|---|-------------|--------------------------|--------------------------|
| P9/5   | IEC 60133             | 1,25                      | 125   | 12,5        | 10,0                     | 125                      |
|        | IEC 60205 (Ed. 1)     | 1,264 3                   | 128,69                                      | 12,4        | 9,82                     | 122                      |
|        | IEC 60205 (Ed. 2)     | 1,203 2                   | 118,12                                      | 12,3        | 10,2                     | 125                      |
| P11/7  | IEC 60133             | 1,00                      | 63  | 15,9        | 15,9                     | 252                      |
|        | IEC 60205 (Ed. 1)     | 0,970 7                   | 60,989                                      | 15,5        | 15,9                     | 246                      |
|        | IEC 60205 (Ed. 2)     | 0,933 53                  | 56,727                                      | 15,4        | 16,5                     | 253                      |
| P14/8  | IEC 60133             | 0,80                      | 32,0  | 20,0        | 25,0                     | 500                      |
|        | IEC 60205 (Ed. 1)     | 0,791 13                  | 31,797                                      | 19,7        | 24,9                     | 490                      |
|        | IEC 60205 (Ed. 2)     | 0,758 42                  | 29,579                                      | 19,5        | 25,6                     | 499                      |
| P18/11 | IEC 60133             | 0,60                      | 13,9  | 25,9        | 43                       | 1 120                    |
|        | IEC 60205 (Ed. 1)     | 0,598 21                  | 13,888                                      | 25,8        | 43,1                     | 1 110                    |
|        | IEC 60205 (Ed. 2)     | 0,573 82                  | 12,863                                      | 25,6        | 44,6                     | 1 140                    |
| P22/13 | IEC 60133             | 0,50                      | 7,9   | 31,6        | 63                       | 2 000                    |
|        | IEC 60205 (Ed. 1)     | 0,496 09                  | 7,829 2                                     | 31,4        | 63,4                     | 1 990                    |
|        | IEC 60205 (Ed. 2)     | 0,480 78                  | 7,418 5                                     | 31,2        | 64,8                     | 2 020                    |
| P26/16 | IEC 60133             | 0,40                      | 4,3   | 37,2        | 93                       | 3 460                    |
|        | IEC 60205 (Ed. 1)     | 0,399 81                  | 4,248 9                                     | 37,6        | 94,1                     | 3 540                    |
|        | IEC 60205 (Ed. 2)     | 0,389 23                  | 4,060 5                                     | 37,3        | 95,9                     | 3 580                    |
| P30/19 | IEC 60133             | 0,33                      | 2,43  | 45          | 136                      | 6 100                    |
|        | IEC 60205 (Ed. 1)     | 0,332 57                  | 2,453 6                                     | 45,1        | 136                      | 6 110                    |
|        | IEC 60205 (Ed. 2)     | 0,323 43                  | 2,332 1                                     | 44,9        | 139                      | 6 119                    |
| P36/22 | IEC 60133             | 0,26                      | 1,29  | 52          | 202                      | 10 600                   |
|        | IEC 60205 (Ed. 1)     | 0,263 37                  | 1,309 7                                     | 53,0        | 201                      | 10 600                   |
|        | IEC 60205 (Ed. 2)     | 0,256 66                  | 1,249 2                                     | 52,7        | 205                      | 10 800                   |
| P42/29 | IEC 60133             | 0,26                      | 0,98  | 69          | 265                      | 18 300                   |
|        | IEC 60205 (Ed. 1)     | 0,256 79                  | 0,963 16                                    | 68,4        | 267                      | 18 200                   |
|        | IEC 60205 (Ed. 2)     | 0,251 57                  | 0,932 49                                    | 67,9        | 270                      | 18 300                   |

<sup>a</sup> 1st line in column: effective parameter values listed in IEC 60133.

2nd line in column: effective parameter values calculated by IEC 60205 (1st edition, 1966).

3rd line in column: effective parameter values of IEC 60205 (2nd edition [this standard]) calculated by the new formulae.

**Table A.2 – Comparison of the effective parameter values of ETD-cores**

| Size  | Pub. No. <sup>a</sup> | C <sub>1</sub><br>mm <sup>-1</sup> | C <sub>2</sub><br>X10 <sup>-3</sup> mm <sup>-3</sup> | l <sub>e</sub><br>mm | A <sub>e</sub><br>mm <sup>2</sup> | V <sub>e</sub><br>mm <sup>3</sup> |
|-------|-----------------------|------------------------------------|--|----------------------|-----------------------------------|-----------------------------------|
| ETD34 | IEC 61185             | 0,814 1                            | 8,379  | 79                   | 97                                | 7 700                             |
|       | IEC 60205 (Ed. 2)     | 0,814 49                           | 8,387 9  | 79,1                 | 97,1                              | 7 680                             |
| ETD39 | IEC 61185             | 0,741 6                            | 5,933  | 93                   | 125                               | 11 600                            |
|       | IEC 60205 (Ed. 2)     | 0,742 00                           | 5,940 1  | 92,7                 | 125                               | 11 600                            |
| ETD44 | IEC 61185             | 0,598 8                            | 3,458  | 104                  | 173                               | 18 000                            |
|       | IEC 60205 (Ed. 2)     | 0,599 18                           | 3,462 8  | 104                  | 173                               | 17 900                            |
| ETD49 | IEC 61185             | 0,542 1                            | 2,566  | 115                  | 211                               | 24 200                            |
|       | IEC 60205 (Ed. 2)     | 0,542 45                           | 2,569 2  | 115                  | 211                               | 24 200                            |

NOTE Effective parameter values of other sizes in IEC 61185, Amendment 1 are the same as those calculated by IEC 60205 (2nd edition [this standard]).

<sup>a</sup> 1st line in column: effective parameter values listed in IEC 61185.  
2nd line in column: effective parameter values of IEC 60205 (2nd edition [this standard]) calculated by the new formulae.

**Table A.3 – Comparison of the effective parameter values of PM-cores**

| Size     | Pub. No. <sup>a</sup> | C <sub>1</sub><br>mm <sup>-1</sup> | C <sub>2</sub><br>X10 <sup>-3</sup> mm <sup>-3</sup> | l <sub>e</sub><br>mm | A <sub>e</sub><br>mm <sup>2</sup> | V <sub>e</sub><br>mm <sup>3</sup> |
|----------|-----------------------|------------------------------------|--|----------------------|-----------------------------------|-----------------------------------|
| PM50/39  | IEC 61247             | 0,226 69                           | 0,613 75   | 84,0                 | 369                               | 30 900                            |
|          | IEC 60205 (Ed. 2)     | 0,249 64                           | 0,715 48   | 87,1                 | 349                               | 30 400                            |
| PM62/49  | IEC 61247             | 0,190 09                           | 0,330 93   | 109                  | 570                               | 63 000                            |
|          | IEC 60205 (Ed. 2)     | 0,195 90                           | 0,346 73   | 111                  | 565                               | 62 500                            |
| PM74/59  | IEC 61247             | 0,162 22                           | 0,205 50   | 128                  | 790                               | 101 000                           |
|          | IEC 60205 (Ed. 2)     | 0,168 95                           | 0,215 46   | 132                  | 784                               | 104 000                           |
| PM87/70  | IEC 61247             | 0,160 54                           | 0,177 01   | 146                  | 910                               | 132 000                           |
|          | IEC 60205 (Ed. 2)     | 0,161 20                           | 0,173 02   | 150                  | 932                               | 140 000                           |
| PM114/93 | IEC 61247             | 0,116 29                           | 0,067 692  | 200                  | 1 720                             | 343 000                           |
|          | IEC 60205 (Ed. 2)     | 0,116 68                           | 0,066 429  | 205                  | 1 760                             | 360 000                           |

<sup>a</sup> 1st line in column: effective parameter values listed in IEC 61247.  
2nd line in column: effective parameter values of IEC 60205 (2nd edition [this standard]) calculated by the new formulae.